

Introduction

FK ball bearing units provide simple and effective bearing arrangements capable of accommodating moderate initial misalignment from mounting errors. They are easily mounted onto commercial shafting and are particularly useful where fabricated machine frames are employed.

The units are available in a variety of pillow block, flange, cartridge and take-up mounted configurations with one piece cast iron, ductile iron, stainless steel, thermoplastic or two pressed steel housings.

FK inserts are wide inner ring ball bearings that are effectively and efficiently sealed, including the J type rubber seal, H type shield seal, SL type dual seal, L3 type triple seal, F type combine seal, Dust cap and end-cover. Simple fitting onto standard shafting is provided for by means of eccentric locking collar, set screws, adapter sleeve or squeeze Lock.

The reliability, simplicity and ease of assembly of items in the FK ball bearing units range has resulted in their popularity for agricultural, extraction machinery, textile machinery, parking equipment, fan equipment and construction machinery as well as process and automation equipment.

Product Selection

The purpose of this catalogue is to introduce the FK Ball bearing units range and provide the necessary technical information for assisting in selecting the most appropriate bearing units product for most applications. FK can provide many other items which are covered in further publications and can provide additional advice. FK supply one-stop type services and product solutions of ball bearing units.

Examples of calculation methods used when making a selection are included within this catalogue together with advice and information about mounting.

In line with our policy of continuous improvement, we reserve the right to amend the details in this catalogue without prior notice. If you have any doubts when making an application selection, or if you require additional information, please contact FK.

Every care has been taken to ensure that the information in this publication is accurate but no liability can be accepted for any errors or omissions.

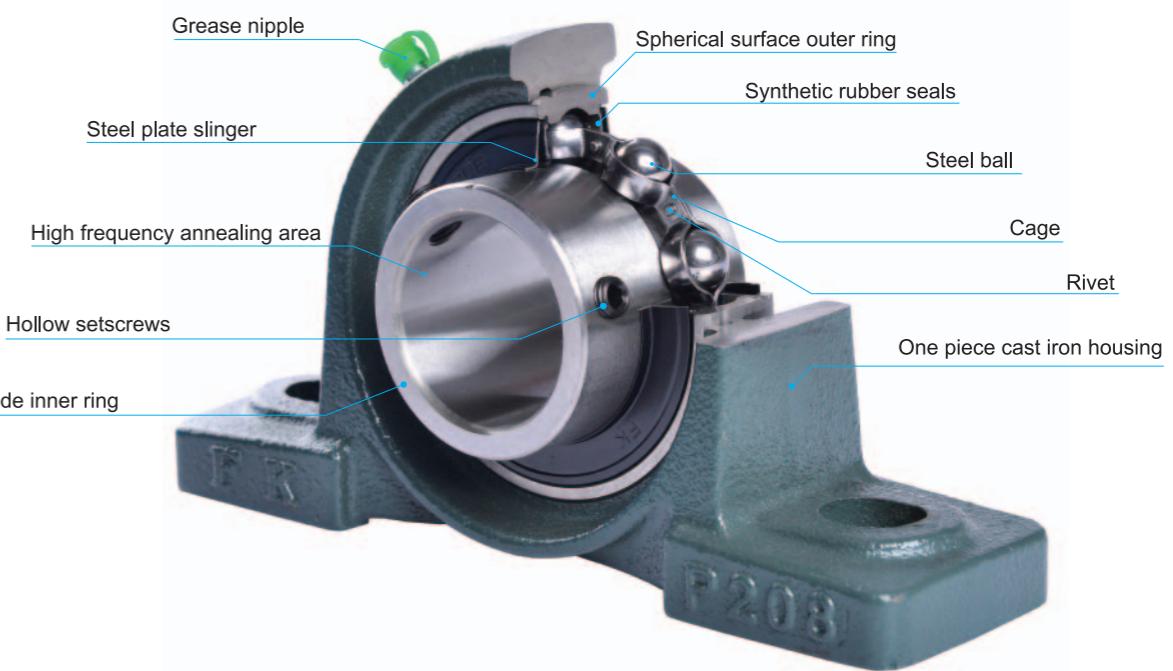
CONTENTS

FK Product Range

I. Introduction	
II. Product Selection	
III. FK Technical Data Index	
1.Structure of FK Pillow Blocks.....	1
2.Combination tables.....	2
3.Materials.....	4
3.1.Material of Insert Bearing.....	4
3.2.Material of Housing.....	5
3.3 Material of Other Components.....	5
4.Accuracy.....	5
4.1. Radial Internal Clearance of Insert Bearings.....	5
4.2. Dimensional Accuracies of Insert Bearings.....	6
4.3. Dimensional Accuracies of Housings.....	8
5.Loads.....	12
5.1. Destruction Strength of Cast Iron Housings.....	12
5.2. Destruction Strength of Pressed Housings.....	14
6.Lubrication.....	14
6.1. Permissible Speed.....	14
6.2. Type of Grease Nipple.....	15
6.3. Locating of Grease Nipple.....	15
6.4. Lubricant Grease.....	16
6.5. Replenishment of Grease.....	16
6.6. Range of Operating Temperature.....	17
7.Sealing Devices.....	18
7.1. Sealing Devices of Insert Bearings.....	18
7.2. End-cover of Housing.....	19
8.Handling of Ball Bearing Units.....	20
8.1. Bearing Life.....	20
8.2. Selection of Ball Bearing Units.....	23
8.3. Selection of Shafts.....	24
8.4. Limiting Speed.....	25
9.Mounting of Ball Bearing Units.....	26
9.1. Set Screw Method.....	26
9.2. Adapter assembly Method.....	27
9.3. Eccentric Locking Collar Method.....	27
9.4. Concentric Locking Collar Method.....	28
9.5. Axial Movement Due to Expansion and Shrinkage.....	28
9.6. Mounting of the Housing.....	29
9.7. Maintenance of Bearing Unit.....	30
10. FK Ball Bearing Units Numbering System.....	31
IV. FK Ball Bearing Units Types	32
V. Thermoplastic Housing Technical Data	148
VI. FK Agricultural Bearings	155
VII. FK Plummer Block Housings	162
VIII. Bearing Unit Interchange	170

FK PILLOW BLOCKS

1 STRUCTURE OF FK PILLOW BLOCKS



(A). Grease nipple for supplying lubricating grease.

(B). Grease hole.....Grease groove on outside of the outer race together with two grease holes provides efficient flow of grease to ball and raceways.

(C). Hollow set screwTwo hollow set screws ensure easy and firm mounting on a shaft.

(D). One piece cast iron housingof rigid structure and fault-free.

(E). Steel plate slinger.....Perfect sealing with steel slingers and synthetic rubber seals excludes dust efficiently. Centrifugal force generated by shaft rotation also prevents the grease from leaking out of bearing.

(F). Synthetic rubber seals.....Synthetic rubber seals placed between the inner ring and the outer ring prevent lubricating grease from leaking as well as preventing moisture and dust from entry.

(G). Self-aligning surface.....Self-aligning in any direction enable misaligned shaft to be centered and aligned without distorting seals.

2 COMBINATION TABLES OF INSERT BEARING AND BEARING HOUSINGS

A ball bearing unit consists of a insert bearing and a bearing housing. There are many different ball bearing units available. Following table shows some of the combinations of insert bearings and housings. Also, there are many kinds of insert bearings which are classified according to the method of mounting on the shaft, the bore diameter series, and the outer ring outside profiles, as well as the diameter series and the width series.

Table 1

Housing Type	Insert Bearing Type					
	UC2.. UC3.. UCX..	UK2.. UK3.. UKX..	HC2.. HC3..	SA2..	SB2..	NC2..
P PX LP AK PK	UCP2.. UCP3.. UCLP2.. UCPX.. UCAK2.. UCPK2..	UKP2.. UKP3.. UKLP2.. UKPX..	HCP2.. HCP3.. HCLP2..	SAP2.. SALP2..	SBP2.. SBLP2..	NCP2..
PE	UCPE2..	UKPE2..	HCPE2..			NCPE2..
F FX FS FU FN	UCF2.. UCF3.. UCFS2.. UCFS3.. UCFX.. UCFU2..	UKF2.. UKF3.. UKFX.. UKFU2..	HCF2.. HCF3.. HCFS2.. HCFS3.. HCFU2..	SAF2.. SAFN2..	SBF2.. SBFN2..	NCF2..
FL FLX FT FTN	UCFL2.. UCFL3.. UCFLX.. UCFT2..	UKFL2.. UKFL3.. UKFLX.. UKFT2..	HCFL2.. HCFL3.. HCFT2..	SAFL2.. SAFTN2..	SBFL2.. SBFTN2..	NCFL2..
T TX ST	UCT2.. UCT3.. UCTX.. UCST2..	UKT2.. UKT3.. UKTX..	HCT2.. HCT3.. HCST2..	SAT2..	SBT2..	NCT2..
FC FCX	UCFC2.. UCFCX..	UKFC2.. UKFCX..	HCFC2..	SAFC2..	SBFC2..	NCFC2..
C CX	UCC2.. UCC3.. UCCX..	UKC2.. UKC3.. UKCX..	HCC2.. HCC3.. HCCX..	SAC2..	SBC2..	
PH	UCPH2..	UKPH2..	HCPh2..	SAPH2..	SBPH2..	
PA PG PW TB	UCPA2.. UCPG2.. UCPW2.. UCTB2..	UKPA2.. UKPW2..	HCPA2.. HCPW2..	SAPA2.. SAPW2..	SBPA2.. SBPW2..	NCPA2..
FB	UCFB2..	UKFB2..	HCFB2..	SAFB2..	SBFB2..	
FA	UCFA2..	UKFA2..	HCFA2..	SAFA2..	SBFA2..	
HA	UCHA2..	UKHA2..	HCHA2..	SAHA2..	SBHA2..	

Housing Type	Insert Bearing Type				
	UC2.. UC3.. UCX..	UK2.. UK3.. UKX..	HC2.. HC3..	SA2..	SB2..
HE	UCHE2..				
FD FW				SAFD2.. SAFW2..	SBFD2.. SBFW2..
LF				SALF2..	SBLF2..
PFTD FX				SAPFTD2.. SAFX2..	SBPFTD2.. SBFX2..
FCT				SAFACT2..	SBFCT2..
CFTR				SACFTR2..	SBCFTR2..
SHE	UCSHE2..			SASHE2..	SBSHE2..
CJT CJTZ	UCCJT2..		HCCJTZ2..		
FE			HCFe2..		
ASE	UCASE2..		HCASE2..		
PSD				SAPSD2..	SBPSD2..
ME	UCME2..		HCME2..		
PP PR				SAPP2.. SAPR2..	SBPP2.. SBPR2..
PF				SAPF2..	SBPF2..
PFL				SAPFL2..	SBPFL2..
PFT				SAPFT2..	SBPFT2..

3 MATERIALS OF BALL BEARING UNITS

3.1 Materials of Insert Bearings

The materials of the race and ball of bearing require enough hardness and the following qualities:

- (1). Large fatigue strength against repeated stress due to fatigue fracture of the race surface which governs the life of the bearing.
- (2). High limit of elasticity and high yield strength to prevent deformation when a large load is applied per unit area.
- (3). Large abrasion resistance against sliding friction between the retainer and the ball.
- (4). High strength against crack due to impact load and failure caused by improper fitting etc.
- (5). Small secular change in dimension and shape due to change of structure or internal stress.

GCr15 Steel <GB/T 18254>(High carbon chromium bearing steel) satisfies the above comparatively well, and its chemical composition is shown in the following table.

Chemical composition of high carbon chromium bearing steel

Table 2

Standard	Symbol	Chemical Composition (%)					
		C	Si	Mn	P	S	Cr
GB	GCr15	0.98~1.10	0.15~0.35	<0.50	<0.025	<0.025	1.30~1.60
DIN	100Cr6						
ASTM	E5200						
JIS	SUJ2						

Chemical composition of stainless steel

Table 3

Standard	Symbol	Chemical Composition (%)					
		C	Si	Mn	P	S	Cr
GB	9Cr18	0.98~1.10	<1.00	<1.00	<0.025	<0.025	16.00~18.00
DIN	X105CrMo17						
ASTM	440C						
JIS	SUC440C						

In order to maintain uniform quality of materials, FK keeps fully equipped installations and performs strict acceptance tests and inspections based on the strict acceptance standards in addition to GB- standards.

Kinds of test done at the FK are mainly chemical analysis, magnetic exploration, ultrasonic exploration, corrosion by strong acid, inspection of structure by naked eyes, inspection of structure by microscope, crusher test and hardness etc.

Materials of Insert Bearing Components

Table 4

Components	Materials used	Symbol	GB number
Cage*	Cold rolled carbon steel sheet and strip	08	GB/T 13237
Rivet	Heat-rolled round steel	ML15	GB/T 715
Seal	Nitrile Butadiene Rubber<NBR>	-	-
Slinger	Cold rolled carbon steel sheet and strip	08	GB/T 13237
Hexagon set screw	Nickel chromium molybdenum steel	35CrMo	GB/T 3077

* Nylon cage is available

3.2 Materials of Housings

The material of the housings is HT200 GB/T 9439(Cast iron) and the mechanical properties are shown in the following table.

Mechanical properties of cast iron HT200

Table 5

symbol	Thickness (mm)	Dia. Of testing bar (mm)	Tensile strength	Bend strength	Deflecti on	Pressure strength	Hardness
			(kgf/mm ²)	(kgf/mm)	(mm)	kgf/mm ²	(HB)
HT200	6~8	13	Over 23	53	1.8	75	187~255
	8~15	20	Over 22	45	2.5	75	170~241
	15~30	30	Over 20	40	2.5	75	170~241
	30~50	45	Over 17	34	3.0	75	170~241
	>50	60	Over 16	31	4.5	75	163~299

Other Materials of Housings

Table 6

Materials used	Symbol	GB number
Ductile iron	QT400	GB/T 1348
Press steel	08	GB/T 13237
Stainless steel	0Cr18Ni9	GB/T 1220
Thermoplastic	PBT	-
Rubber	NBR	-

3.3 Materials of Other Accessories

Table 7

Accessories	Materials used	symbol	GB number
Sleeve for adapter	Carbon steel for machine structural use	45	GB/T 699
Nut for adapter	Carbon steel for machine structural use	45	GB/T 699
Washer for adapter	Cold rolled carbon steel sheet and strip	08	GB/T 13237
Hexagon wrench key	Nickel chromium molybdenum steel	45	GB/T 699
Grease nipple	Cold heading steel wires	08L	GB/T 6478

4 ACCURACY OF BALL BEARING UNITS

4.1. Radial Internal Clearance of Insert Bearings

The radial internal clearance of the insert bearing is same with the reference value of GB/T4604-2006 deep groove ball bearings. Generally, the N clearance is adopted for cylindrical bore bearings and tapered bore bearings. When the environmental temperature is very high or when the temperature difference between the outer and inner rings is large, a larger clearance must be adopted because the clearance decreases due to thermal expansion of the bearings materials and temperature gradient in the bearing.

4.1.1. Cylindrical bore insert bearings

Bore diameter d (mm)		C ₂		N		C ₄		C ₅	
over	incl.	min.	max.	min.	max.	min.	max.	min.	max.
10	18	3	18	11	25	18	33	25	45
18	24	5	20	13	28	20	36	28	48
24	30	5	20	13	28	23	41	30	53
30	40	6	20	15	33	28	46	40	64
40	50	6	23	18	36	30	51	45	73
50	65	8	28	23	43	38	61	55	90
65	80	10	30	25	51	46	71	65	105
80	100	12	36	30	58	53	84	75	120
100	120	15	41	36	66	61	97	90	140
120	140	18	48	41	81	71	114	105	160

4.1.2. Tapered bore insert bearings

Bore diameter d (mm)		C ₂		N		C ₄	
over	incl.	min.	max.	min.	max.	min.	max.
10	18	10	25	18	33	25	45
18	24	12	28	20	36	28	48
24	30	12	28	23	41	30	53
30	40	13	33	28	46	40	64
40	50	14	36	30	51	45	73
50	65	18	43	38	61	55	90
65	80	20	51	46	71	65	105
80	100	24	58	53	84	75	120
100	120	28	66	61	97	90	140
120	140	33	81	71	114	105	160

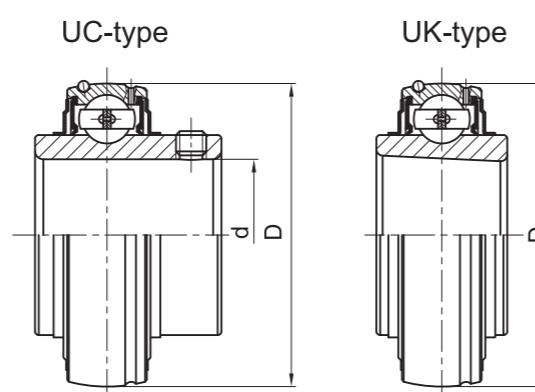
4.2. Dimensional Accuracies of Insert Bearings

The dimensional accuracy of FK insert bearings follows the dimensional accuracy prescribed in ISO/TC4/SC6 insert bearings for ball bearing units.

4.2.1. Accuracies of outer ring

Table 10
Unit = 0.001mm

D (mm)	△Dmp		Kea	
over	incl.	max.	min.	max.
30	50	0	-11	20
50	80	0	-13	25
80	120	0	-15	35
120	150	0	-18	40
150	180	0	-25	45
180	250	0	-30	50
250	315	0	-35	60



FK Bearing

D-----outside diameter of bearing.

△ Dmp---deviation of mean outside diameter

Kea----radial runout of outer ring.

4.2.2. Accuracies of inner ring

Table 11
Unit = 0.001mm

d (mm)	Cylindrical bore insert bearing								Kia	
	Bore diameter				CS					
	UC,HC,SA,SB,SER		CS		△Bs,△Cs					
	△dmp	Vdp	△dmp	Vdp	△dmp	Vdp	△dmp	Vdp		
10	18	+15	0	10	0	-8	6	0	-120 15	
18	30	+18	0	12	0	-10	8	0	-120 18	
30	50	+21	0	14	0	-12	9	0	-120 20	
50	80	+24	0	16	0	-15	11	0	-150 25	
80	120	+28	0	19	-	-	-	0	-200 30	
120	180	+33	0	22	-	-	-	0	-250 35	

d---bore diameter.

△dmp-deviation of mean bearing bore diameter in a single plane.

Vdp---variation of bearing bore diameter in a single radial plane.

△Bs---deviation of a single inner ring width.

△Cs---deviation of a single outer ring width.

Kia---radial runout of inner ring.

4.2.3. Accuracies of tapered bore

Table 12
Unit = 0.001mm

mm		△dmp		△d1mp- △dmp		Vdp ¹⁾
over	incl.	max.	min.	max.	min.	max.
18	30	+33	0	+21	0	13
30	50	+39	0	+25	0	15
50	80	+46	0	+30	0	19
80	120	+54	0	+35	0	25
120	180	+63	0	+40	0	31

1). Applies in any single radial plane of the bore.

d--- bore diameter

d1---diameter at the theoretical large end of a basically tapered bore $d_1=d + 1/12B$.

△dmp-deviation of mean bore diameter in a single plane (for a basically bore, dmp refers to the theoretical small end of the bore).

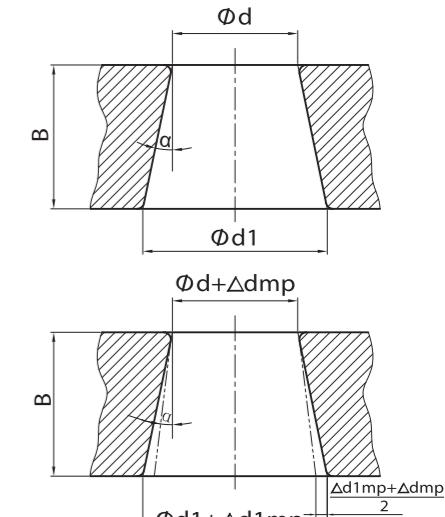
△d1mp-deviation of mean bore diameter in a single plane at the theoretical large end of a basically tapered bore.

Vdp----variation on bore diameter in a single radial plane.

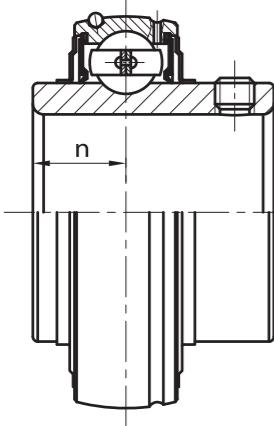
B-----inner ring width.

a-----the taper angle (half the cone angle) is

$$a = 2^\circ 23' 9.4'' = 2.385 94^\circ = 0.041 643 \text{ rad.}$$



Tolerance in distance n from center line of spherical outer ring to side of inner ring



Nominal dimensions of bore diameter d (mm)		Tolerance of n	Table13 Unit = 0.001mm	
over	incl.		over	incl.
-	50	±200		
50	80	±250		
80	120	±300		
120	-	±350		

4.3 Dimensional Accuracies of Housings

The dimensional accuracy of FK housing follows the dimensional accuracy prescribed in GB/T27560 housings for ball bearing units. The spherical inside diameter of FK housing follow the dimension prescribed as fitting symbol J.

4.3.1. Tolerance of spherical bore diameter of housings

Table14
Unit = 0.001mm

Nominal dimension of spherical bore diameter D. (mm)	Housing for loose fit				Housing for sliding fit				Housing for sliding fit				
	Symbol H				Symbol J				Symbol K				
	D1m	D1	D1m	D1	D1m	D1	D1m	D1	D1m	D1	D1m	D1	
over	incl.	max.	min.	max.	min.	max.	min.	max.	min.	max.	min.	max.	
30	50	+25	0	+30	-5	+14	-11	+19	-16	+7	-18	+12	-23
50	80	+30	0	+36	-6	+18	-12	+24	-18	+9	-21	+15	-27
80	120	+35	0	+42	-7	+22	-13	+29	-20	+10	-25	+17	-32
120	180	+40	0	+48	-8	+26	-14	+34	-22	+12	-28	+20	-36
180	250	+46	0	+55	-9	+30	-16	+39	-25	+13	-33	+22	-42
250	315	+52	0	+62	-10	+36	-16	+46	-26	+16	-36	+26	-46

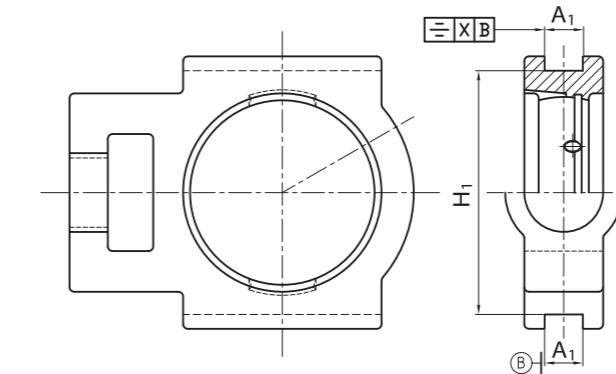
Notes: a).D1m is given by the following equation, where D1max and D1min in the equation are maximum and minimum values measured respectively.

$$D1m = \frac{D1\text{max.} + D1\text{min.}}{2}$$

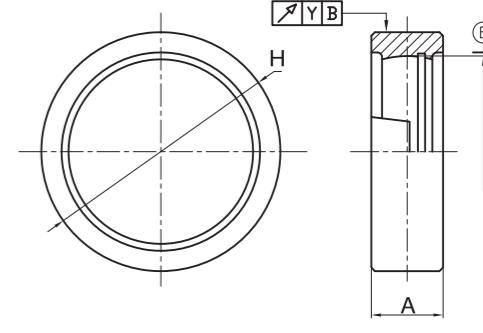
b). Dimensional tolerance for spherical inside of housings are divided into loose fit H, sliding fit J and sliding fit K.

c). When the contained bearing are equipped with locking-pins, loose fit is applied.

4.3.4. Dimensional accuracies of Take-up and Cartridge type housings



(T,TX)



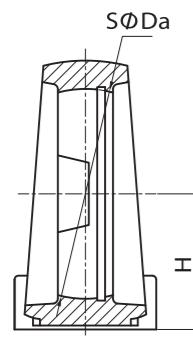
(C,CX)

Tolerance of Housings

Table15
Unit = 0.001mm

Housing No. T	ΔA_1	ΔH_1	x (≤)	Housing No. C	ΔH				Y (≤)	ΔA		
					C 2..		CX..					
					max.	min.	max.	min.				
204	-	-		204	-	-			-	-		
205	X05	305		205	X05	305	0	-30	0	-35		
206	X06	306	+200	206	X06	306	0	-35	0	-35		
207	X07	307	0	207	X07	307	0	-35	0	-35		
208	X08	308	-500	208	X08	308	0	-35	0	-40		
209	X09	309		209	X09	309	0	-40	0	-40		
210	X10	310		210	X10	310	0	-40	0	-40		
211	X11	311		211	X11	311	0	-40	0	-46		
212	X12	312		212	X12	312	0	-40	0	-52		
213	X13	313		213		313	-	-	-	-		
214	X14	314		214		314	-	-	-	-		
215	X15	315		215		315	-	-	-	-		
216	X16	316		216		316	-	-	-	-		
217	X17	317	+300	217		317	-	-	-	-		
-	-	318	0	-800		318	-	-	-	-		
-	-	319				319	-	-	-	-		
-	-	320		700		320	-	-	0	-57		
-	-	321				321	-	-	0	-52		
-	-	322				322	-	-	-	-		
-	-	324				324	-	-	-	-		
-	-	326		800		326	-	-	0	-57		
-	-	328				328	-	-	-	-		

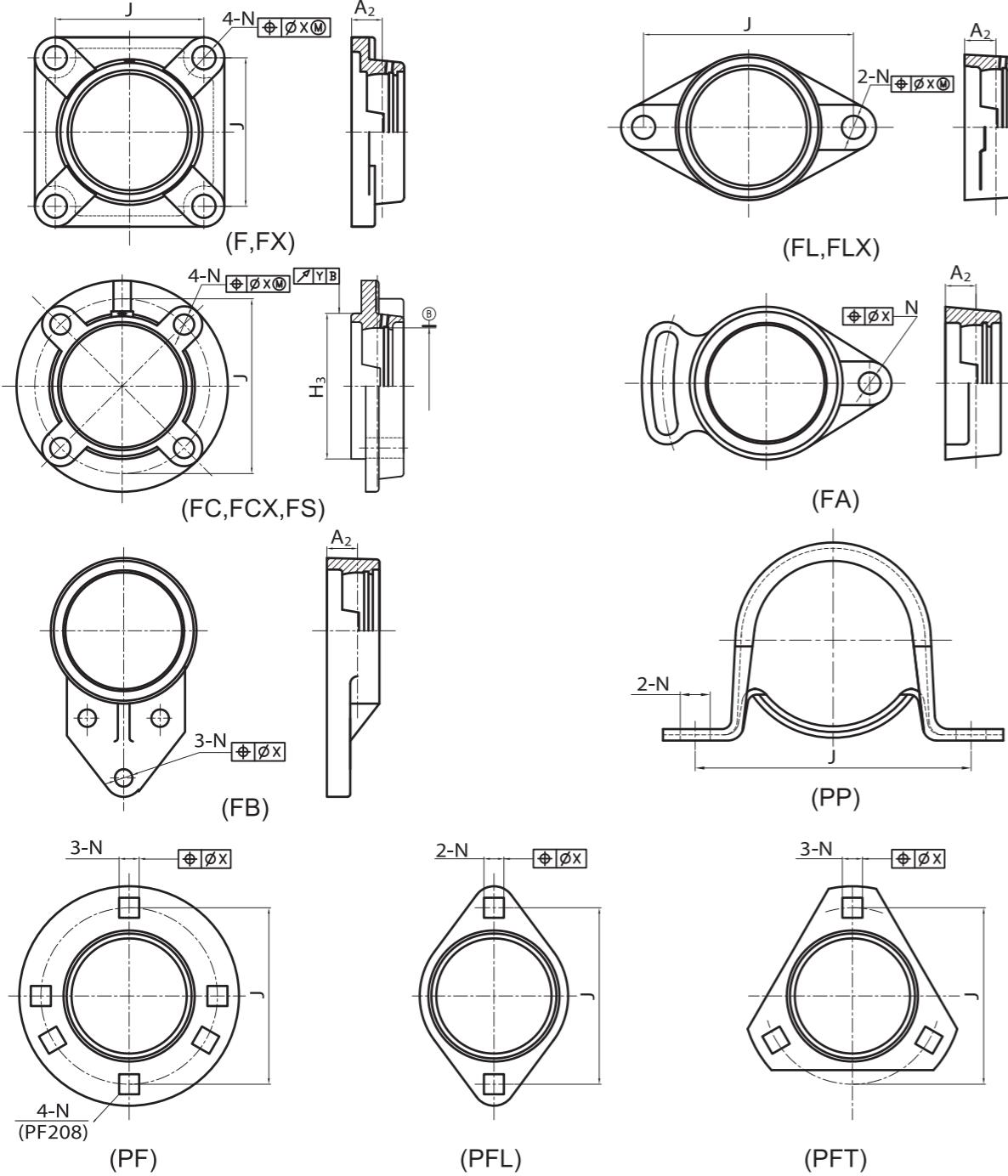
4.3.2. Dimensional Accuracies of Pillow Block-type Housings



Tolerance of pillow block center height Table16
Unit = 0.001mm

Housing No. P.LP.PH.PA.PW.PE.PK	Tolerance of H
203-210 X05-X10 305-310	±150
211-218 X11-X18 311-318	±200
- X20 319-328	±300

4.3.3. Dimensional Accuracies of Flange-type Housings



Tolerance of Housings

Table17
Unit = 0.001mm

Housing No. F,FL,FA,FB	X (≤)	ΔA ₂	Housing No. FC , FS	Tolerance of ΔH ₃				X (≤)	ΔA ₂	Y (≤)			
				FC 2..		FCX..							
				max	min.	max.	min.						
204 - -	700	±500	204 - -	-	-	-	-	700	±500	200			
205 X05 305			205 X05 305	0	-46	0	-46						
206 X06 306			206 X06 306	0	-54	0	-54						
207 X07 307			207 X07 307	0	-54	0	-54						
208 X08 308			208 X08 308	0	-54	0	-54						
209 X09 309			209 X09 309	0	-63	0	-63						
210 X10 310			210 X10 310	0	-63	0	-63						
211 X11 311			211 X11 311	0	-63	0	-63						
212 X12 312			212 X12 312	0	-63	0	-63						
213 X13 313			213 X13 313	0	-63	0	-63						
214 X14 314	1000	±800	214 X14 314	0	-72	0	-72	1000	±800	300			
215 X15 315			215 X15 315	0	-72	0	-72						
216 X16 316			216 X16 316	0	-72	0	-72						
217 X16 317			217 X16 317	0	-72	0	-72						
218 X18 318			218 X18 318	0	-72	0	-72						
- - 319			- - 319	-	-	-	-						
- X20 320			- X20 320	-	-	-	-						
- - 321			- - 321	-	-	-	-						
- - 322			- - 322	-	-	-	-						
- - 324			- - 324	-	-	-	-						
- - 326			- - 326	-	-	-	-						
- - 328			- - 328	-	-	-	-						

Unspecified tolerance of castings

Table18
Unit = 1mm

Thickness	Tolerance△	Thickness		Tolerance△
		over	incl.	
-	120	120	±1.5	-
120	250	250	±2.0	10
250	400	400	±3.0	18
400	800	800	±4.0	30
800	1600	1600	±6.0	50

Tolerance of pressed steel housings

Table19
Unit = 1mm

Housing No.	△N	Tolerance of J	Housing No.	△N	Tolerance of mounting hole position
PP203-208	±0.5	±0.4	PF203-208	±0.2	0.4
PFL203-208			PFT203-208		
PFT203-208					

5 Allowable loading capacity of cast iron housing

FK cast iron housing is produced by high quality HT200 material, and designed to meet insert bearing loading capacity. However, housing strength must be taken into consideration under low speed heavy load or impact load and other special application.

5.1 Destruction strength of cast iron housing

FK housing lab gets following data by many years research and test. This is the average destruction strength under static loading, so ±30% deviation must be considered. Cast iron housing has many good properties, but it is fragile under impact load, so safety factor must be considered.

Table20

Load type	Static load	Dynamic load			
		Repeated load	Alternating load	Variable load	Impact load
Safety factor	4	6	10	15	

* Some applications may have impact load, such as crane, windlass, air compressor, rolling mill etc, must consider cast steel or ductile iron housing for these applications.

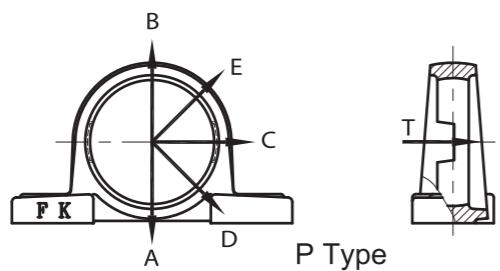
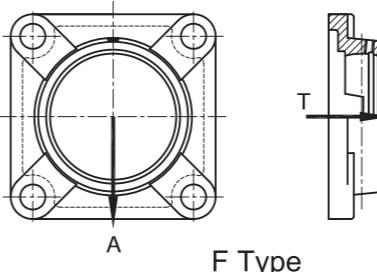
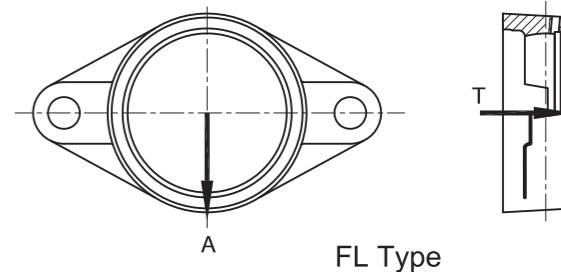


Table21
KN

Housing No.	Direction A,D	Direction C	Direction B	Direction E	Direction T	Housing No.	Direction A,D	Direction C	Direction B	Direction E	Direction T
P204	70.4	50.8	31.9	25.5	13.8	P307	122.4	74.0	54.8	44.0	26.0
P205	80.0	53.5	33.7	27.5	15.0	P308	145.6	63.2	61.6	50.0	28.0
P206	91.5	59.4	37.6	31.5	17.0	P309	172.0	94.4	68.8	56.8	30.8
P207	104.6	67.2	43.0	36.6	20.0	P310	198.4	105.2	76.4	64.4	34.4
P208	119.0	76.6	49.2	42.3	23.0	P311	228.0	117.6	84.8	72.0	38.4
P209	135.3	87.0	56.5	48.5	26.6	P312	258.4	131.2	93.6	80.8	42.4
P210	153.7	98.9	64.4	55.7	31.0	P313	292.8	146.8	103.2	90.4	48.4
P211	172.9	110.8	72.5	63.1	34.5	P314	328.0	164.0	113.6	101.6	54.0
P212	195.4	123.8	81.7	71.0	39.8	P315	363.2	182.4	125.2	111.2	60.8
P213	217.5	137.4	91.1	79.2	44.7	P316	398.4	203.2	138.0	124.0	67.2
P214	242.6	151.8	100.9	88.2	50.5	P317	437.6	227.2	152.8	136.8	75.2
P215	270.2	166.6	111.6	97.5	56.4	P318	478.4	253.6	167.2	150.4	83.6
P216	297.6	182.2	122.4	107.1	62.4	P319	520.0	280.8	185.2	164.8	92.8
P217	327.8	198.0	133.8	117.7	69.1	P320	564.0	312.0	204.0	180.4	102.8
P218	360.0	213.2	144.9	128.2	76.5	P321	607.2	344.8	224.0	196.8	113.2
P305	79.2	57.6	42.4	35.2	21.6	P322	651.2	380.0	246.4	214.4	123.2
P306	100.0	64.8	48.8	39.2	23.2	P324	740.0	452.8	292.0	251.2	146.8
						P326	834.4	532.0	340.0	292.8	172.4



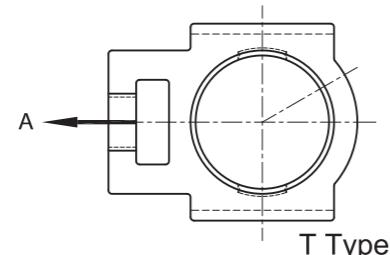
F Type



FL Type

Table22
KN

Housing No.	Direction A	Direction T	Housing No.	Direction A	Direction T
F204	66.8	15.0	FL204	44.2	16.1
F205	71.6	17.8	FL205	54.2	20.1
F206	77.0	19.6	FL206	63.4	24.0
F207	83.7	22.5	FL207	73.8	28.7
F208	91.0	26.5	FL208	84.0	32.9
F209	99.0	31.1	FL209	93.7	36.8
F210	107.3	36.4	FL210	102.9	40.8
F211	115.9	42.2	FL211	111.3	44.7
F212	125.0	48.7	FL212	118.8	48.0
F213	134.5	55.8	FL213	126.2	51.6
F214	144.9	63.4	FL214	133.5	54.3
F215	155.2	71.4	FL215	140.0	58.4
F216	166.3	79.4	FL216	146.3	61.6
F217	176.8	87.8	FL217	152.4	65.6
F218	187.9	95.8	FL218	157.8	72.9
F305	86.8	21.6	FL305	47.4	21.9
F306	89.6	27.2	FL306	57.5	28.2
F307	108.0	32.8	FL307	68.9	34.2
F308	121.2	38.4	FL308	80.6	40.8
F309	134.8	45.2	FL309	93.6	47.0
F310	149.6	51.6	FL310	106.6	53.8
F311	162.4	58.8	FL311	117.8	59.4
F312	177.6	66.4	FL312	129.0	65.4
F313	193.2	74.0	FL313	139.5	71.0
F314	208.8	83.2	FL314	151.1	76.9
F315	226.4	92.8	FL315	161.1	82.4
F316	243.2	102.4	FL316	171.0	87.9
F317	262.0	113.6	FL317	181.0	93.7
F318	281.6	125.6	FL318	190.5	99.2
F319	300.0	138.0	FL319	199.8	104.6
F320	319.2	151.2	FL320	209.5	110.4
F321	337.6	164.8	FL321	218.3	116.0
			FL322	225.8	121.0



Destruction strength of cast iron housing

Table23
KN

Housing No.	Direction A	Housing No.	Direction A	Housing No.	Direction A
T204	26.7	T216	115.0	T313	113.5
T205	32.6	T217	124.6	T314	126.2
T206	38.6	T218	134.2	T315	140.2
T207	45.0			T316	154.1
T208	51.9	T305	38.9	T317	168.4
T209	59.1	T306	44.6	T318	184.9
T210	66.8	T307	51.3	T319	199.1
T211	74.2	T308	59.3	T320	216.7
T212	82.0	T309	67.4	T321	232.1
T213	89.8	T310	77.6	T322	249.5
T214	98.2	T311	89.0	T324	285.0
T215	106.5	T312	100.8	T326	320.8

5.2 Allowable Load of Pressed Housing

Pressed housing shows deformation when subjected to heavy load. The deformation depends upon direction and amount of the load, form of the housing and thickness of steel plate. Therefore, the allowable load of the pressed housing must be such an amount that deformation of the housing may not disturbed the function.

The allowable radial load of pressed housing is approximately 1/6 of the bearing basic dynamic load rating (Cr), and allowable axial load of pressed housing is approximately 1/18 of the bearing basic dynamic load rating (Cr).

6 LUBRICATION OF BALL BEARING UNITS

6.1 Permissible Speed

Permissible speed of an insert bearing is expressed normally in terms of dn value (Bearing bore diameter mm x operating speed r.p.m.), although it is influenced by the shape, size, lubricant type and seal device. The permissible speed can be roughly determined by the sliding speed at the friction part of the holding device and rolling body. In the case of ball bearing unit, it is provided with grease sealed by the oil seals and slingers. Accordingly, the friction resistance at seal contact yields also a large influence on the permissible speed.

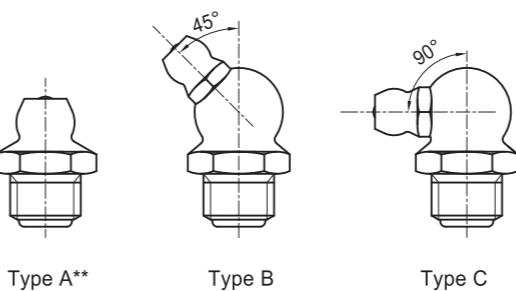
When such factors are taken into consideration, the permissible speed is given as follows:

$$Dn \leq 150,000 \quad [dn = d \times n]$$

Whereas, **d**: Bearing bore diameter (mm)

n: Operating speed (r.p.m.)

6.2 Type of Grease Nipple

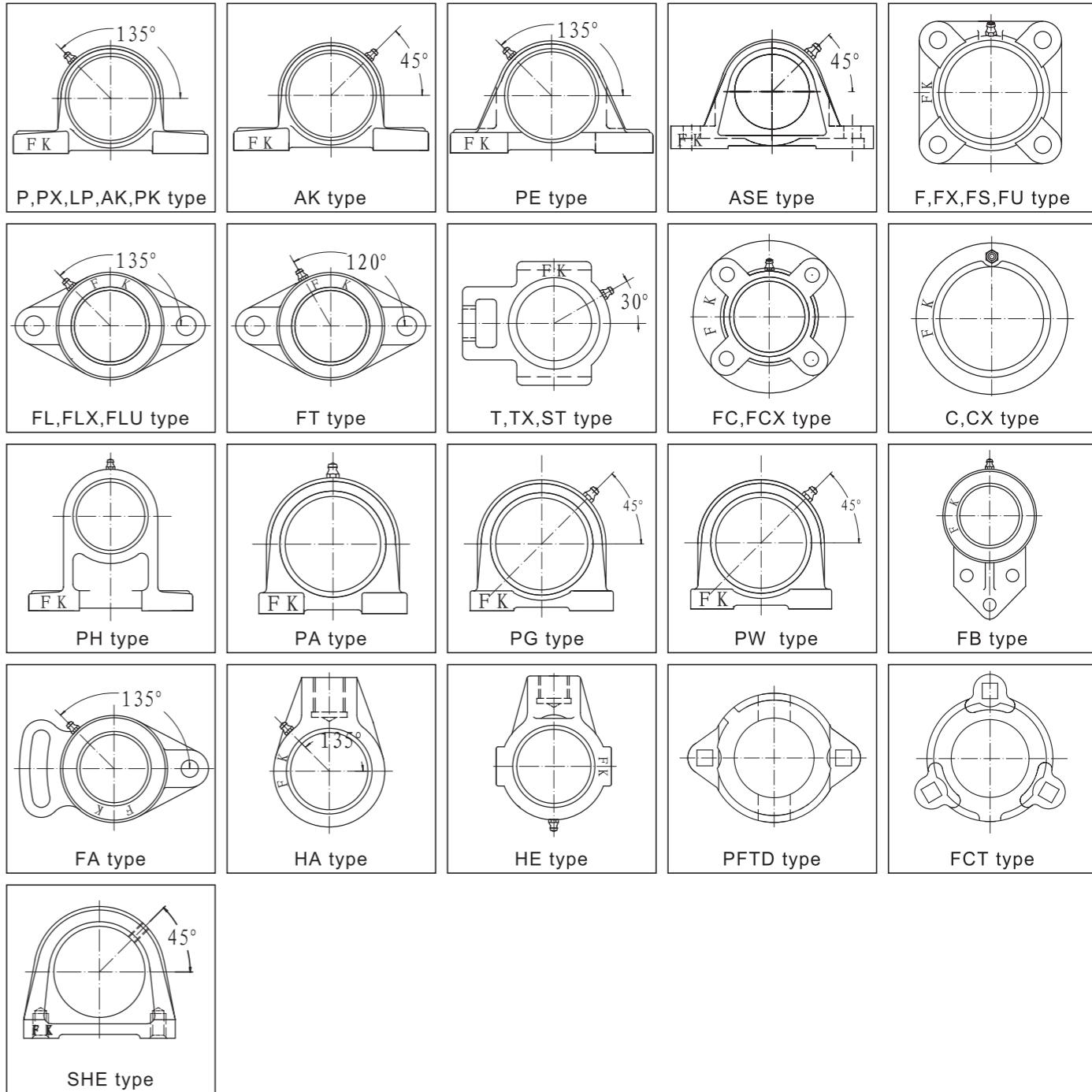


Applicable housing		Type of grease nipple*
Type	No.	
P(PX),F(FX), FL(FLX),FC(FCX) T(TX),C(CX),PH PA,PW,PG,LP, FS,FD,FW,FT,FU, FA,FB,HA,HE,LF AK,PK,PE,FLU	203(S)~210 305~309 X05~X09 211~215 310~315 X10~X14 216~218 316~328 X15~X20	M6X1
	M8X1	
	M10X1	

* Inch size grease nipple is available

** Type A is standard on all relubricatable housings

6.3 Locating of Grease Nipple



6.4 Lubricant Grease

Ball bearing units adopts the lubrication mechanism by grease. Since the insert bearing itself is required high precision, the grease must be in particularly fine quality.

Various types of grease are sold in the market; each having different combination of mineral oil and metal saponification radical. Among them, lithium saponification radical grease is usually called, "Multi-purpose Grease". It has outstanding properties of heat resistance, low temperature resistance, water repellent and mechanical stability; it is most suitable for a ball bearing unit.

At present, "Lithium-base grease 2" grease is used for the standard product of FK and is lithium saponification radical grease. It is most suitable for the insert bearing.

6.5 Replenishment of Grease

Since the high quality grease is used for the ball bearing unit, the grease can be used for a considerable time without the grease supply, if the insert bearing working condition is favorable and the operation temperature is not too high.

However, even if the best quality grease is used, the quality deterioration cannot be prevented as the time passes by. When the dust or moisture surrounds the insert bearing too much or the insert bearing is subjected to the high temperature, the grease must be supplied periodically according to the grease deterioration.

FK ball bearing unit has such a construction so as to allow the grease replenishment during the use. Grease is injected into the grease nipple by use of the grease gun. Through the oil groove provided in the bearing outer ring and the oil hole, it is supplied to the inside of bearing.

The grease supply interval is dependent on the kind and quality of the grease to be used as well as the operations conditions of the bearing. Under the normal operation condition, however, the value as obtained by the following formula is recommended.

$$N = 10^{10} / d$$

Whereas, **N**: Total rotation number until the replenishment or replacement

d: Bearing bore diameter(mm)

If the revolution number per minute constant, the replenishment interval is expressed in terms of the time as follows:

Whereas **H**: Replenishment interval(hr)

n: Operating speed(r.p.m.)

$$H = \frac{1 \times 10^{10}}{60n \cdot d}$$

Different from the previous calculation data, the following table shows the approximate grease supply interval obtained empirically from various ambient conditions and bearing operation temperatures.

Grease supply period

Table25

Ambient condition	Bearing operation temp(°C)		Supply period	
	over	below	dn: under 50000	dn: over 50000
Fairly clean	-	50	Non-supply	1.5~3 years
	50	70	1~2 years	6~12 months
	70	100	4~8 months	1~3 months
	100	-	2~4 weeks	1~2 weeks
Somewhat dusty	-	50	1~2 years	6~12 months
	50	70	4~8 months	2~4 months
	70	100	3~6 weeks	2~4 weeks
	100	-	1~2 weeks	Every week
Considerably dust	-	70	1~2 months	3~6 weeks
	70	100	2~4 weeks	1~2 weeks
	100	-	1~7 days	1~3 days
Much moisture and water splash	-	-	1~3 days	Every day

6.6 Range of operating temperature

As Bearing Units are used not only in normal temperature but also in high or low temperature in many applications.

Bearing Units for heat-resistance or cold-resistance application are available by using suitable kind of rubber seal and grease for specific operating temperature as shown in Following table.

For heat-resistance application, decrease of load rating of the insert bearing must be taken into consideration and larger radial internal clearance of the insert bearing than normal application be taken.

Standard radial internal clearances for heat-resistance application are C5 HT20 for cylindrical bore insert bearing, and C4 for tapered bore insert bearing.

When temperature differential between bearing inner ring and outer ring is extremely large, suitable radial internal clearance must be determined.

Note: For application where operating temperature exceeds 150°C, consult us along with data of specification and operating condition.

Range of operating temperature

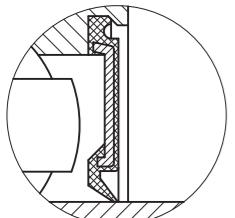
Table26

Type	Range of operating temperature C (F)	Grease	Rubber seal	Color of slinger
Ordinary application	-15 to +100 (-5 to +212)	Lithium-Base Grease 2	Nitril rubber (NBR)	Black
Heat resistance application HT20	Normal to +200 (Normal to +392)	Egols-8604	Silicon rubber	red
Cold resistance application LT4	-40 to Normal (-40 to normal)	Esso Beacon 325	silicon rubber	Silver

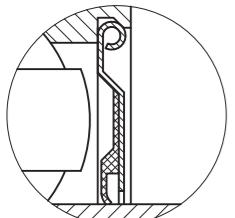
7 SEALING DEVICES

Following kinds seals are used as the sealing device of FK ball bearing units. By selecting the sealing device which is most suitable to the application condition, longer bearing life can be guaranteed.

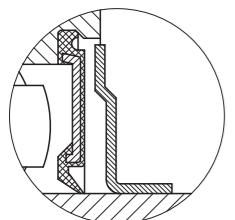
7.1 Sealing devices of insert bearings:



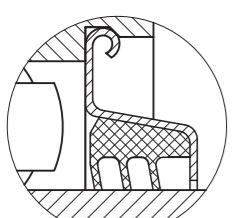
J type rubber seal



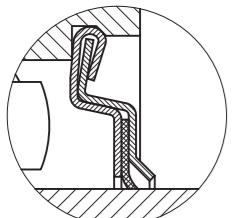
H type metal seal



SL type Dual seal



L₃ type Triple-lip seal



F type seal

Synthetic rubber is adhered by baking to the core piece. It is inserted into groove of the outer ring and fitted on the inner ring outer diameter. It has low friction, high property in oil resistance and good mechanical stability.

Applicable bearing: SB, SA, JB, CS series

▲ J type rubber seal is standard on SB,JB,CS series

Synthetic rubber is baked at the inside of steel plate and is fixed with the outer ring of bearing. The inner ring outer diameter contacts synthetic rubber reasonably so that the friction resistance will be lessened. The steel plate protects the rubber seal. This combined effect ensures the long service life even under considerably unfavorable conditions.

Applicable bearing: SA, SB, JA series

▲ H type metal seal is standard on SA,JA series

This is the original sealing device. Oil seal is fixed in the outer ring inner diameter groove, while the slinger is set at the inner ring outer diameter. Furthermore, the simultaneous revolution with inner ring generates the wind pressure for dust-proof property. This constitutes the ideal labyrinth, effective dust-proof property is thus guaranteed.

Applicable bearing: UC, HC, UK, UCX, SER, NC, ERC series

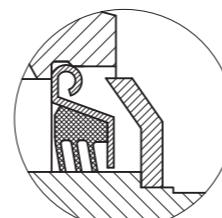
▲ SL type dual seal is standard on UC,HC,UK,UCX,SER series

The metal cap and synthetic rubber seal are baked together to form a single seal. Seal lip has sufficient tightening allowance. Furthermore, the lip layers are of triple construction and the foreign matters such as dust, water etc are completely shut out. This sealing shows its outstanding performance under bad conditions.

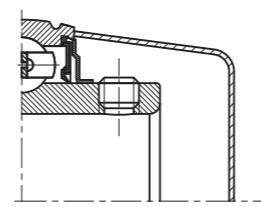
Applicable bearing: UC,HC,UCX,SER,NC,ERC series

F seal consists of inner steel plate, outer steel plate and a rubber washer, it is fixed in the outer ring groove, therefore, it will not be loose which may be caused by over grease or impact vibration during assembly.

Applicable bearing: UC,HC,UK,UCX,SA,SB,SER,NC,JA,JB,ERC series



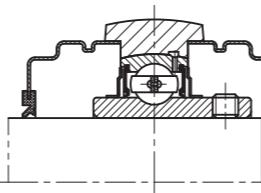
Combined seal



Bearing cover

A protection shield or slinger is added base on triple lip seal, better seal performance is got for severe ambient conditions.

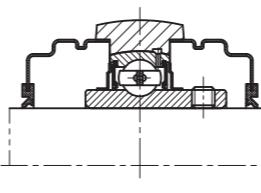
7.2 End-cover of Housing



With closed press steel cover

Closed cover are installed on the housing, results in housing cover and bearing seal double sealing devices construction. This construction can guarantee bearing life even under severe ambient conditions.

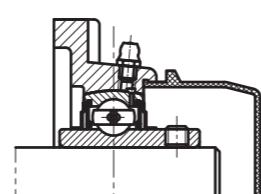
Avoid touching rotation part to ensure security



With opened press steel covers

Opened covers are installed on the housing, results in housing cover and bearing seal double sealing devices construction. This construction can guarantee bearing life even under severe ambient conditions.

Avoid touching rotation part to ensure security



With closed plastic cover

Closed cover are installed on the housing, results in housing cover and bearing seal double sealing devices construction. This construction can guarantee bearing life even under severe ambient conditions.

Avoid touching rotation part to ensure security

8 HANDLING OF BALL BEARING UNITS

8.1 Bearing life

Even in bearings operating under normal conditions, the surfaces of the raceway and rolling elements are constantly being subjected to repeated compressive stresses which cause flaking of these surfaces to occur. This flaking is due to material fatigue and will cause the bearings to fail. The bearing life of a insert bearing is usually defined in terms of a insert bearing can undergo before flaking.

Some insert bearing failure is caused by seizing, abrasions, cracking, chipping, gnawing, rust etc, since these are caused by improper installation, insufficient or improper lubrication, faulty sealing or inaccurate bearing selection, they must be considered separately from bearing life.

8.1.1 Basic load rating and rated life

Basic load rating includes basic dynamic load rating and basic static load rating. The load applied to the insert bearing operating under a speedy rotating ($n > 10$ r/min) condition is defined as dynamic load C_r , while the load applied to the bearing operating under a static or slow oscillating and rotating ($n \leq 10$ r/min) condition is defined as static load C_o . Insert bearing is a kind of radial ball bearing, mainly take radial force. So, the basic load rating is radial basic dynamic load C_r and radial basic static load $C_{o,r}$.

Basic dynamic load rating C_r : the basic dynamic load rating is an expression of the load capacity of a bearing based on a constant load which the bearing can sustain for one million revolutions.

Basic static load rating $C_{o,r}$: the maximum applied radial load for contact stress occurring at the rolling element and raceway contact points.

- 4600MPa for self aligning ball bearing
- 4200MPa for radial ball bearing
- 4000MPa for radial roller bearing

The load capacity of the bearing is expressed by the basic dynamic load rating and basic static load rating which is shown in the bearing dimension page.

Life: The life of a rolling bearing is defined as the total number of revolutions which the bearing is capable of enduring before the first evidence of fatigue flaking develops on any one of the rings or rolling elements.

Reliability: The reliability is the percentage of the bearing of a group of apparently identical bearings operating under identical conditions which can expect to attain or exceed a certain defined life. The reliability of an individual bearing is the probability of the bearing to attain or exceed a defined life.

Basic rating life: For a group of apparently identical rolling bearings operating under identical conditions, the basic rating life is defined as the total number of revolutions that 90% of the bearings can be expected to complete or exceed.

According to national standard GB/T6391-2003 (equalling to ISO281: 1990), the basic rating life of radial ball bearing is calculated by following formula:

$$L_{10} = \left(\frac{C_r}{P_r} \right)^3$$

$$\text{or } \frac{C_r}{P_r} = L_{10}^{1/3}$$

Where: L_{10} : basic rating life(10^6 r)

C_r : basic dynamic load rating

P_r : equivalent dynamic load

Equivalent dynamic load P_r : the equivalent dynamic load is a constant load with a fixed direction under

which the bearing life is identical to that of the bearing operating under actual load.

For a insert bearing operating with a constant rotation speed, the basic rating life can be expressed in terms of hours of operation, and is calculated in following formula :

$$L_{10h} = \frac{10^6}{60n} \left(\frac{C_r}{P_r} \right)^3$$

$$\text{or } L_{10h} = \frac{10^6}{60n} L_{10}$$

$$= \frac{16666}{n} \left(\frac{C_r}{P_r} \right)^3$$

Where: L_{10h} = basic rating life (hours)

n = bearing rotation speed (r/min)

If the bearing operates under indeterminate loads and rotation speed, the following formula should be applied when calculating bearing rating life:

$$P_m = \sqrt[3]{\frac{\int_0^N P^3 dN}{N}}$$

Where: P_m = mean equivalent dynamic load

P = equivalent dynamic load

N = total revolution numbers within one load changing cycle

8.1.2 Calculation method of equivalent dynamic load

The basic equivalent dynamic load is determined under a hypothetical condition. When calculating the bearing life, the actual load has to be converted into equivalent dynamic load which is in confirm with the load condition determining the equivalent dynamic load rating.

General equation for calculating the equivalent dynamic load :

$$P = XFr + YFa$$

Where P = equivalent dynamic load (N) ;

Fr = actual radial load (N)

Fa = actual axial load (N)

X = radial factor

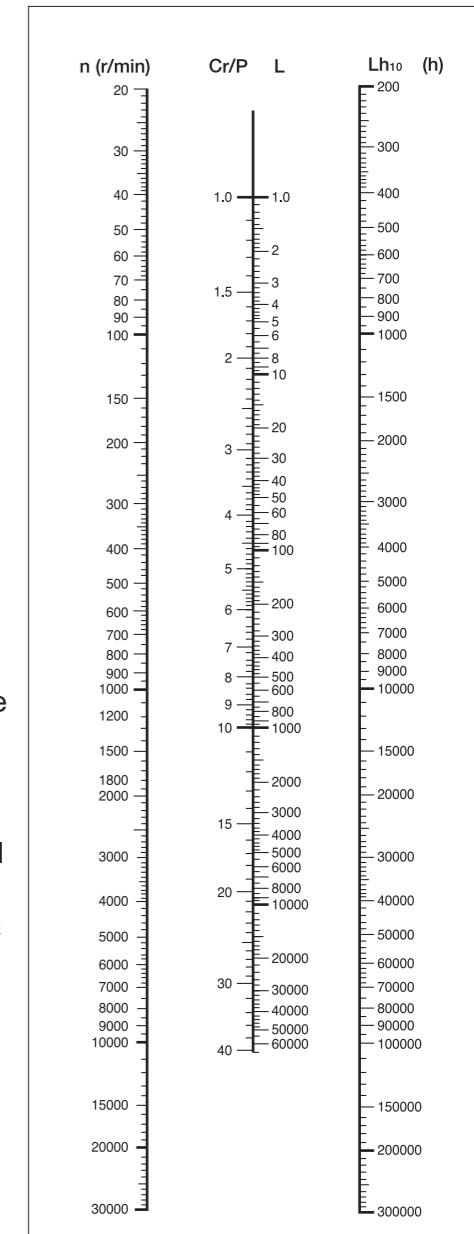
Y = thrust factor

The axial load which insert bearing can carry is determined by the mounting method of the bearings on the shafts.

For the setscrews locking type or eccentric locking collar type bearings, if flexible shafts are applied and the setscrews are tightened enough, the axial load Fa which the bearing can carry must not surpass 20% of the radial load Fr .

For the adapter sleeve locking type bearing, if the nuts are properly tightened, the axial load Fa can be maximum 15% ~ 20% of the radial load Fr .

The values of radial and thrust factors X and Y for insert bearings can be obtained from the following table:



$\frac{F_a}{C_o}$	$\frac{F_a}{F_r} \leq e$		C2		N		C3	
	$\frac{F_a}{F_r} > e$		e	$\frac{F_a}{F_r} > e$		e	$\frac{F_a}{F_r} > e$	
	X	Y		X	Y		X	Y
0.025	1	0	0.56	2.0	0.22	0.46	1.75	0.31
0.040	1	0	0.56	1.8	0.24	0.46	0.62	0.33
0.070	1	0	0.56	1.6	0.27	0.46	1.46	0.36
0.130	1	0	0.56	1.4	0.31	0.46	1.30	0.41
0.250	1	0	0.56	1.2	0.37	0.46	1.14	0.46

When twist load is applied to the bearings, the equivalent dynamic bearing load is calculated by:

$$P_m = f_m \cdot P$$

Where: P_m = equivalent dynamic load when considering twist load

f_m = when twist load is big : $f_m=2$

When shocking load is applied, equivalent dynamic load can be calculated by :

$$P_d = f_d \cdot P$$

Where: P_d = equivalent dynamic load when considering shocking load (N)

f_m = shocking load factor; which is defined as follows :

When no shocking load or minor shocking load is applied :

$$f_d = 1 \sim 1.2$$

When adequate shocking load is applied :

$$f_d = 1.2 \sim 1.8$$

8.1.3 Adjusted rating life equation

Normally the basic rating life L_{10} can be applied to calculate the bearing rating life, the bearing life is with 90% reliability.

However, in some applications a bearing life over 90% reliability may be required, moreover, the effect of bearing quality and operation conditions are expected to take into consideration when calculating bearing life, the adjusted bearing life L_{nm} (n means failure rate,(100-n) means reliability) meet these requirements.

Bearing life L_{nm} , is adjusted bearing life under (100-n) % reliability、specifed bearing quality and operation conditions, it can be calculated by :

$$L_{nm} = a_1 a_{xyz} L_{10}$$

Life adjustment factor for reliability a_1 please refers to following table.

Life adjustment factor for reliability a_1

Table28

Reliability	L_{nm}	a_1
90	L_{10m}	1
95	L_{5m}	0.62
96	L_{4m}	0.53
97	L_{3m}	0.44
98	L_{2m}	0.33
99	L_{1m}	0.21

Life adjustment factor a_{xyz} include followings :

- material,
- lubrication,
- environment,
- Impurity particle,
- Internal stess,
- mounting,
- bearing load.

The bearing life is affected by any of above factors, so all factors must be taken into consideration when selecting bearing to avoid failure.

Please refer to national standard GB/T6391-2003 for bearing life calculating method.

8.1.4 Example of insert bearing selection

One ball bearing is to operate at rotation speed of 800r/min, under only a radial load of $F_r = 3000N$, with a basic rating life of at least 30000 hours, select the bearing.

Solution 1:

According to formula

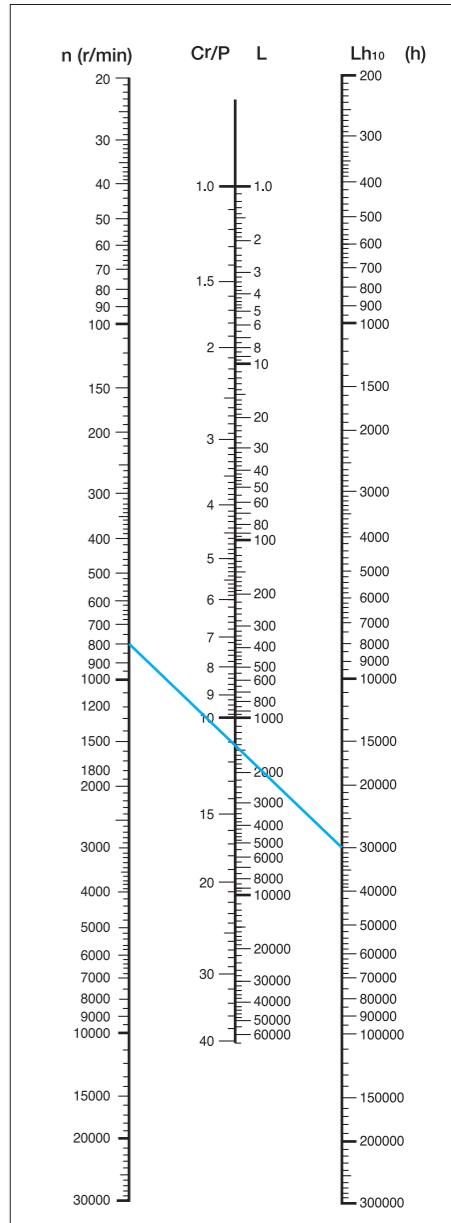
$$L_{10h} = \frac{10^6}{60n} L_{10} = \frac{16666}{n} \left(\frac{C}{P} \right)^3$$

From $L_{10h} = 30000$ hours, rotation speed = 800r/m,
Under only a radial load, i.e. $P = Fr = 3000N$,
Therefore, $C = 33877N$.

Solution 2:

By connecting $n(800r/m)$ and the required basic rating life L_{10h}

(30000hours) with a straight line on the fig,it can be found that C/P value is 11.3, $C/P = 11.3$, $P = Fr = 3000N$, thus the required basic dynamic load rating is $C = 33900N$



8.2 Selection of ball bearing units

As the excellent characteristics of ball bearing unit is recognized, its application fields are always expanded and at present it is used in all aspects of industrial activities in general.

Its expected service life can be extended twice by using the ball bearing unit correctly. On the contrary, inappropriate selection and handling will shorten the expected service life.

Therefore, it is necessary to examine the following items thoroughly, when the ball bearing unit is selected.

1. Size and nature of the working load.
2. Desirable minimum expected service life.
3. Operating speed of the shaft.
4. Bearing number and parallel application arrangement on the shaft in question.
5. Available space for assembling and disassembling work.
6. Appearance at the place to be used.
7. Gas generation and dust condition at the installation place.

8. Ambient temperature at the installation place.
9. Machining precision of the facility, to which the bearing is applied.
10. Maintenance and control, including the lubrication system.

The above items are regarded as the selection conditions, and the items 1,2 and 3 can be examined by the service life calculation of the ball bearing unit.

As to the item 4, such a type as allows the alignment adjustment through the installation modification, must be selected, since the mutual alignment work becomes necessary even in the case of automatic alignment adjusting type, where many sets of bearing can be applied to one shaft.

Regarding the item 5, it must be examined if enough installation space is available or not, in order to know in what manner the installation work can be done.

Item 6 may suggest the necessity of the clean and aesthetic design, depending on the application purpose of the machine involved. For example, such consideration will be needed for the application to the electric appliance or sewing machine.

Items 7 and 8 mean that it must be studied if the gas and chemicals, or high temperature, which are harmful to ball bearing, are existing or not.

As suggested in Item 9, the ball bearing unit must suit to the processing precision of the installation section.

Item 10 covers the maintenance and inspection problem, namely, how easily the maintenance can be done, or if the unit is installed inside the machine where the lubrication can hardly be done or if the lubrication must be and how etc. The optimum selection of bearing unit, right unit for right place, will ensure the full development of performance of ball bearing unit.

8.3 Selection of Shafts

The ball bearing unit is provided with hexagonal hollow set screws at two spots located at 120° one side of inner ring. Mounting on the shaft normally adopts loose fit. In this case, the following relationship between the shaft and the inner bore is recommended.

Dimensional accuracy of the shaft to be used in the cylindrical bore insert bearing (Loose fit)

Table29
Unit = 0.001mm

Shaft Diameter (mm)		for lower speed		for medium speed		for rather high speed		for high speed	
		symbol h 9		symbol h 8		symbol h 7		symbol j 6	
over	incl.	max.	min.	max.	min.	max.	min.	max.	min.
10	18	0	-43	0	-27	0	-18	+8	-3
18	30	0	-52	0	-33	0	-21	+9	-4
30	50	0	-62	0	-39	0	-25	+11	-5
50	80	0	-74	0	-46	0	-30	+12	-7
80	120	0	-87	0	-54	0	-35	+13	-9
120	180	0	-100	0	-63	0	-40	+14	-11

However, if the ball bearing unit is used at high rotation speed or under heavy load, the shaft fit must adapt a tight fit.

The bearing can be also installed to the shaft by use of the adapter assembly. This is convenient method that can be used as the intermediate bearing of relatively long shaft or a slight difference is found at the

shaft dimension. In this method, the bearing inner diameter makes 1:12 taper and the corresponding tapered adapter sleeve is applied, followed by nut tightening:

Therefore, a slight difference in shaft diameter does not cause much trouble.

Dimensional accuracy of the shaft to be used in cylindrical bore insert bearing(Tight fits case). Dimensional accuracy of the shaft to be used in the taper bore insert bearing.

Table30
unit = 0.001mm

Shaft Diameter (mm)	Deviation of tolerance in shafting								
	for higher speed symbol m6		for rather heavy load symbol m7		for highest speed symbol n6		for heavy load symbol n7		
	over	incl.	max.	min.	max.	min.	max.	min.	
10	18	+18	+7	+25	+7	+23	+12	+30	+12
18	30	+21	+8	+29	+8	+28	+15	+36	+15
30	50	+25	+9	+34	+9	+33	+17	+42	+17
50	80	+30	+11	+41	+11	+39	+20	+50	+20
80	120	+35	+13	+48	+13	+45	+23	+58	+23
120	180	+40	+15	+55	+15	+52	+27	+67	+27

Shaft Diameter (mm)	Deviation of tolerance in shafting							
	for short shaft symbol h 9		for long shaft symbol h 10					
	over	incl.	max.	min.	max.	min.	max.	min.
10	18	0	-43	0	-70			
18	30	0	-52	0	-84			
30	50	0	-62	0	-100			
50	80	0	-74	0	-120			
80	120	0	-87	0	-140			
120	180	0	-100	0	-160			

8.4 Limiting speed

The limiting speed of ball bearing units are mainly determined by the fit between the bearings and the shafts. Normally, clearance fit is used between setscrews type and eccentric collar type bearing units and shafts, then h7 shaft tolerance is selected. h8 or h9 tolerance is applied for light load and slow speed application. And tighter j7 tolerance is applied for heavy load and high speed. The shaft applied to the adapter sleeve bearing is h9 with IT5 class tolerances.

The speed ratings for insert bearing of CS200-2RS series are the same as deep groove ball bearings which are shown in following table.

The limiting speeds for the ball bearing units with different fits are shown in following table.

Table32
r/m

d (mm)	200 Series				300 Series				CS200-2RS	
	Shaft tolerance				Shaft tolerance					
	JS7(h9/IT5)	h7	h8	h9	JS7(h9/IT5)	h7	h8	h9		
12	6700	5300	3800	1400	--	--	--	--	--	
15	6700	5300	3800	1400	--	--	--	--	11000	
17	6700	5300	3800	1400	--	--	--	--	10000	
20	6000	4800	3400	1200	--	--	--	--	9000	
25	5600	4000	3000	1000	5000	3600	2600	900	8000	
30	4500	3400	2400	850	4300	3000	2200	800	6700	
35	4000	3000	2000	750	3800	2800	2000	700	6000	
40	3600	2600	1900	670	3400	2400	1700	630	5600	
45	3200	2400	1700	600	3000	2200	1500	560	5000	
50	3000	2200	1600	560	2600	2000	1400	500	4800	
55	2600	2000	1400	500	2400	1800	1300	450	--	
60	2400	1800	1200	450	2200	1700	1100	430	--	

Table33

d (mm)	200 Series			300 Series			CS200-2RS		
	Shaft tolerance			Shaft tolerance					
	JS7(h9/IT5)	h7	h8	h9	JS7(h9/IT5)	h7	h8	h9	
65	2200	1700	1100	430	2000	1500	1100	400	--
70	2200	1600	1100	400	1900	1400	1000	360	--
75	2000	1500	1000	380	1800	1300	900	340	--
80	1900	1400	950	340	1700	1200	850	320	--
85	1800	1300	900	320	1600	1100	800	300	--
90	1700	1200	800	300	1500	1100	750	280	--
95	--	--	--	--	1400	1000	700	260	--
100	--	--	--	--	1300	950	670	240	--
105	--	--	--	--	1200	900	630	220	--
110	--	--	--	--	1200	800	600	200	--
120	--	--	--	--	1100	750	530	190	--
130	--	--	--	--	1000	670	480	180	--
140	--	--	--	--	900	600	430	160	--

Note: 1. The JS7(h9/IT5) column fit for adapter sleeve type ball bearing units, and the rest j7~h9 column fit for the setscrews type and eccentric locking collar type ball bearing units.

2. Above table data is reference for J type seal, H type seal, SL type dual seal, F type seal products only.

9 MOUNTING OF BALL BEARING UNITS

9.1 Setscrew method

This method is to mount the bearing unit to the shaft with two set screws located at two places on one side of wide inner ring which make 120° each other.

FK setscrews are of self-locking knurled cup point types. This self-locking knurled cup point type setscrew has peculiar edge points as shown in the figure and counter-clockwise knurl to prevent loosening back. The material is special alloyed steel (Nickel chromium molybdenum steels) which has high tensile and shear strength. The hexagon hollow of setscrew is deeper than before and hence enough tightening force can be applied. The head is never broken nor deformed.

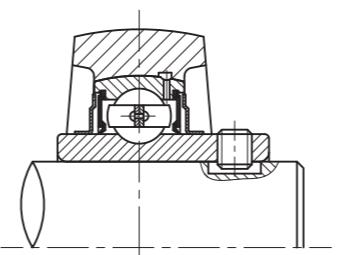
Installation to the shaft can be sufficiently made, if the grub screws are tightened by application of the tightening torque as shown in the following table.

Proper tightening torque of setscrews

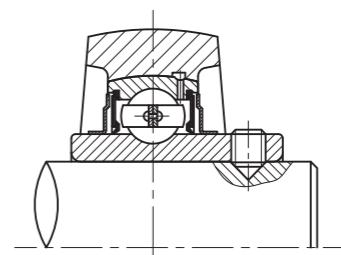
Table34

Setscrew (mm)	Tightening torque (N·M) (max)	Setscrew (inch)	Tightening torque (lbf-inch) (max)
M5x0.8	3.4	10-32UNF	30
M6x1.0	5.4	1/4-28UNF	48
M8x1.0	11.3	5/16-24UNF	100
M10x1.0	21.6	3/8-24UNF	192
M12x1.5	32.4	7/16-20UNF	210
M14x1.5	41.2	1/2-20UNF	287
M16x1.5	62.8	9/16-18UNF	365
M18x1.5	73.4	5/8-18UNF	556
M20x1.5	117.7		

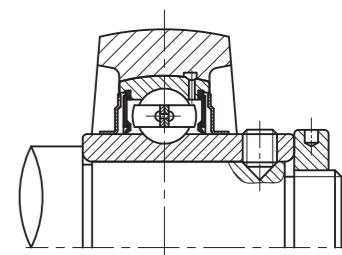
In case either the vibration is caused to the insert bearing, the reciprocal movement takes place, the load charged on the insert bearing is large, or the shaft revolution speed is rapid, then it is desired to provide with the filed seat or concave section at the part where the setscrews with the shaft. If the thrust load is large, it is more effective to use joggling tightened with nuts.



File the shaft surface where the setscrews are positioned.



Make the concave section at the shaft surface where the setscrews are positioned.



When a large thrust load is charged, it is better to use joggling tightened with nuts.

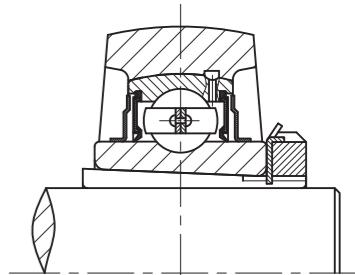
9.2 Adapter assembly method

According to this system, the inner ring diameter of bearing has the taper of 1:12. Prior to the bearing installation the sleeve is installed to an arbitrary position as shown in the right drawing. After the shake-proof washer is inserted, the nut is tightened.

"The proper nut tightening condition can be obtained if it is tightened enough by a hand and is then rotated by 2/5 ~ 3/5 revolution with a spanner".

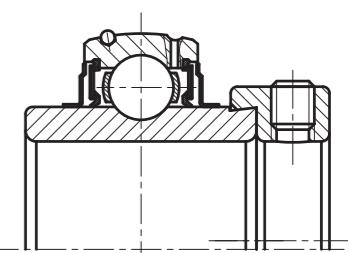
After the nut is tightened, bend the shake proof washer within the slot. If not, the nut may be loosened and the creep may be caused between the shaft and sleeve.

If tightened too hard, the clearance between the shaft and the sleeve may be reduced, and the exothermic and burning phenomenon may be caused.



9.3 Eccentric Locking Collar Method

The bearing installation to the shaft by using the eccentric locking collar is one of the methods. The eccentric part of the collar mates with section of inner ring, and in this way, the bearing is Locked to the shaft.



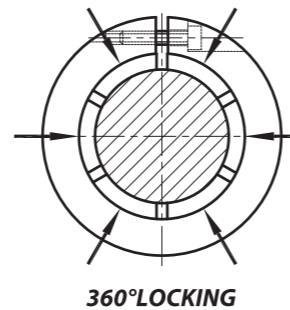
In the normal hexagonal hollow setscrew or adapter assembly case, the shaft and inner ring are simply locked. Different from such a method, the revolving force of shaft is utilized as the tightening force in this case.

The assembly to the shaft is done only by tightening the eccentric locking collar to the shaft by use of the setscrew.

The tightening force of the setscrew can be the same level as that of common setscrew type. Since the shaft revolution force or load does not directly act on the setscrew, the setscrew is not loosened.

9.4 Concentric Locking Collar Method

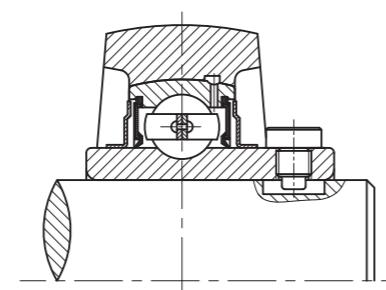
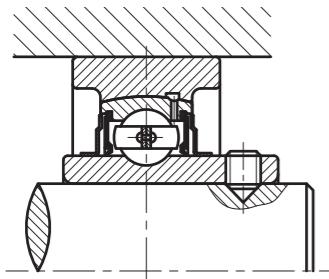
The concentric locking collar, with a single standard hex head cap screw and relief slot, provides great holding power. The collar, installed over the slotted inner ring, locks the bearing on the shaft concentrically without marring or burring and provides a 360 degrees clamping force to the shaft. The roundness of ball path on concentric locking bearings results in better operation and longer life. Concentric locking bearings can replace either setscrew or eccentric locking collar bearings.



9.5 Axial movement due to expansion and shrinkage

It is often that under some driving conditions the shaft expands or shrinks, the bearing is moved. The wheel shafts of truck, for example, must be moved in thrust direction while to some extent. When the shaft is used at high temperature, the thermal expansion of shaft becomes larger as the shaft is longer. If the all bearing are fixed to the shaft in this case, an extraordinary thrust load is applied to the bearings due to thermal expansion and it may cause failure of the bearings.

For this reason, if there exist expansion and shrinkage of shaft or movement of bearing, a fixed type unit must be used at one and a moving type unit at the other.



As shown it is desirable to use cartridge type bearing of cylindrical outer diameter in a same manner with ordinary bearings. When using cartridge type housings, be careful not to cause creep at the time of insertion. every type of housing with above shown structure is prepared by **FK** for use at high temperature.

A key way is machined on the shaft and a dog point hexagon hollow setscrew is generally used in place of the setscrew. Axial movement due to shaft expansion and shrinkage is adjusted by this.

9.6 Mounting of the housing

It is desired to install the unit in the order of mounting housing firstly, and then mounting the shaft and bearing. The bearing unit can be installed in principle at any place in an easy way. However:

A. The mounting surface must be sufficiently rigid, the surface on which the housing is mounted should be as flat as possible, normally the requested flatness is 0.10-0.15mm or less.

B. It is desirable that the angle between the surface on which the pillow block or flange unit housing is mounted and the shaft be maintained to a tolerance less than $\pm 2^\circ$. When the housing is installed with a open cover, the tolerance should be less than $\pm 1^\circ$.

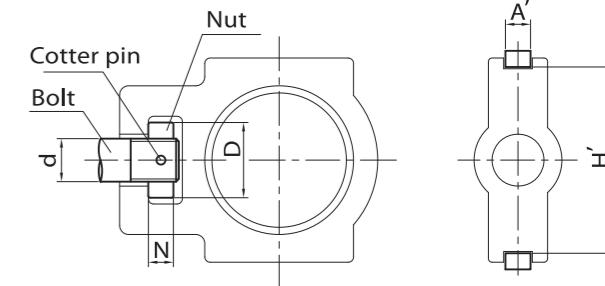
C. Cartridge unit is installed on the cylindrical hole of body as a free-end. H7 tolerance is applied for normal operation conditions. When working temperature is too high, G7 tolerance is suggested. If shocking load is applied, then special tolerance is necessary to be used. Please refer to following table :

Table35
Unit = 0.001mm

Diameter/mm		Tolerance of dimension		
Over	Incl.	H7	Special tolerance	G7
50	80	+30~0	+25~0	+40~+10
80	120	+35~0	+29~0	+47~+12
120	180	+40~0	+33~0	+54~+14
180	250	+46~0	+38~0	+61~+15
250	315	+52~0	+42~0	+69~+17
315	400	+57~0	+47~0	+75~+18

D. Take up unit is installed on parallel guide rails, the housing moves on the guide rails by adjusting bolt to adjust distance to shaft center.

Mounting dimension and tolerance of take up unit.



Tolerance of take up unit fitting surface

Housing No.	$H' \pm 0.5$	A'	d	D	N	Housing No.	$H' \pm 0.5$	A'	d	D	N
T204	77	11	16	28	12	ST204	77	12.5	16	28	12
T205	77	11	16	28	12	ST205	77	12.5	16	28	12
T206	90	11	18	32	12	ST206	90	12.5	18	32	12
T207	90	11	18	32	12	ST207	90	12.5	18	32	12
T208	103	15	24	42	14	ST208	103	16.5	24	42	14
T209	103	15	24	42	14	ST209	103	16.5	24	42	14
T210	103	15	24	42	14	ST210	103	16.5	24	42	14
T211	131	20	30	56	20	ST211	131	25	30	56	20
T212	131	20	30	56	26	ST212	131	25	30	56	26
T213	152	24	36	60	26						
T214	152	24	36	60	26						
T215	152	24	36	60	26						
T216	167	24	36	60	26						
T217	175	28	42	65	30						

Table36

9.7 Maintenance of bearing unit

9.7.1 After mounting the bearing unit, check that it has been done correctly:

- A. Turn the shaft by hand to make certain that it rotates smoothly.
- B. Run the machine at low speed under 0 load, check there are no abnormalities.

C. Run the machine at normal operation conditions, check working temperature rising trend and stable working temperature.

Main abnormalities and causes in bearing unit test running :

Table37

Abnormalities	Causes
Too high torque, Rotation torque is unstable	<ul style="list-style-type: none"> ① Bad mounting, pre-tightening force is applied on the bearing at axial direction ② Seal contacts with flinger ③ Too small internal clearance.
Abnormal noise Abnormal vibration	<ul style="list-style-type: none"> ① Setscrews on bearing or bolts on housing are not firmly tightened ② Too big internal clearance ③ Shaft is bent ④ Low shaft accuracy ⑤ Mounting surface is not flat and rigid
Abnormal temperature rising	<ul style="list-style-type: none"> ① Too small internal clearance. ② Bad mounting, pre-tightening force is applied on the bearing at axial direction ③ Too heavy load ④ Exceed limiting speed ⑤ Mounting surface is not flat ⑥ Seal contacts with flinger

9.7.2 Inspection during operation

In order to have the long service life, it is necessary to inspect the bearing units regularly during operation. While the interval between inspections varies from case to case, according to the degree of importance and the rate of operation, it is usually some time between two weeks and a month. Main regular inspections :

- A. Bolt
- B. Setscrews
- C. Noise or vibration
- D. Working temperature
- E. Relubrication

Main abnormalities and causes in bearing unit regular inspection

Table38

Abnormalities	Causes
Too high torque	<ul style="list-style-type: none"> ① Grease degradation ② Too much grease, seal contacts with flinger ③ Deformed flinger contacts with seal ④ Abnormal load
Abnormal noise Abnormal vibration	<ul style="list-style-type: none"> ① Setscrews or bolt loose ② Wear of contact surface between shaft and inner ring ③ Foreign matter invade into bearing ④ Fatigue of bearing raceway ⑤ Indentation on bearing raceway ⑥ Shaft is bent
Abnormal temperature rising	<ul style="list-style-type: none"> ① Grease degradation ② Too much grease, seal contacts with flinger ③ Deformed flinger contacts with seal ④ Setscrews loose ⑤ Abnormal load ⑥ Fatigue of bearing raceway

10 MOUNTED UNITS NUMBERING SYSTEM

The FK bearing numbering system utilizes a basic bearing number to indicate the appropriate bearing series, and a complementary set of prefix and suffix designations which allow a complete description of any bearing configuration. The sequence of FK designations and their meanings is shown below.

Table39

First	Second	Third	Fourth	Fifth	Sixth	Seventh	Eighth	Ninth	Tenth	Eleventh	Twelfth	
Bearing Material	Bearing O.D. Modification	Bearing Insert Type	Housing Type	Basic Bearing Series	Housing Material	Shaft Size in 1/16" for Inch Type Bearings	Special Seals	Relube Type When Non-Standard	Snap Ring	Internal Clearance	Max operating temperature	
SS	C	SB	P	210	D	-31	L3		G	NR	C ₄	HT20
				205		-16						

FK PREFIXES

C.....Cylindrical O.D. on Bearing

SS.....440C Stainless Steel Material

FK SUFFIXES

B-MN.....Housing with back groove for fitting back seal

BO.....Bearing with Black Oxid.

C₁.....With an Open Type Pressed Steel End-cover&Rubber Seal.

D₁.....With a Close Type Pressed Steel End-cover

FH.....Housing with Special Dimension of Fixed Bore

HT20.....High temperature operating +200°C

MN.....Housing with groove for fitting End-cover.

NC.....No collar on SA or HC type, or Nylon coated Set Screw if SB; UC or SER types.

Q.....Ductile iron housing

S.....Solid base housing

WB.....Without anti-Rotation Ball

ZP.....Bearing with Zinc Plated

EXAMPLES

UC P 205 – 16

1. Bearing Insert Type _____
Housing Type _____
Basic Bearing Series _____
Bearing Shaft Size in 1/16 of an inch _____

UC 205-16 C₄ HT20

2. Bearing Insert Type _____
Basic Bearing Series _____
Bearing Shaft Size in 1/16 of an inch _____
Bearing Clearance and extra loose _____
Operating high temperature +200°C _____

SS-SB 205-16 G

3. Bearing Raw Material _____
Stainless Steel AISI 440C _____
Basic Insert Type _____
Basic Bearing Series _____
Bearing Shaft Size in 1/16 of an inch _____
Relubrication Groove and Holes _____

Special Seals

L₃.....Triple Lip Seal

F.....F Type Seal

Relubrication

Blank.....Standard feature (See footnote 1 and 2)

NNon-relube housing

GRelubrication Groove and Holes

Snap ring

NGroove Without Ring

NRGroove With Ring

Internal Clearance

Blank (CN)Standard

C₂Tight

C₄Loose

C₅Extra Loose

NOTES:

1.UC, HC, UCX, NC and SER type inserts are relubricatable as standard; no "G" suffix is required.

2.SA, SB, JA, JB type inserts are non-relubricatable as standard. To specify as relubricatable type, add "G" suffix (e.g., SA205-16G).

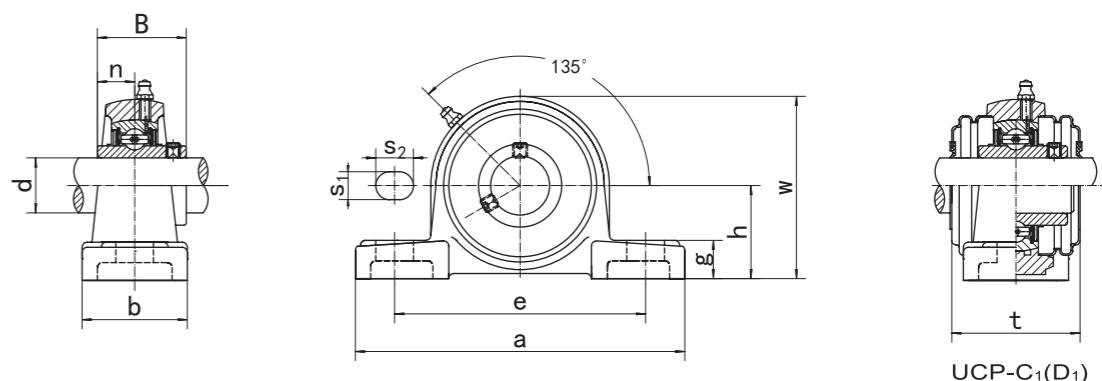
3.As there is only one metric bore size per basic bearing series, no shaft size specification is necessary (e.g., UC205 Indicates 25 mm bore).

TYPE OF FK BALL BEARING UNITS AND BEARINGS

Pillow Blocks	HCT2.....	84	
UCP2.....	33	UKT2.....	85
HCP2.....	34	UCST2.....	86
UCLP2.....	35	UCCT2.....	87
UKP2.....	36	NCT2.....	88
UCAK2.....	37	UCTX.....	89
UCPK2.....	38	UKTX.....	90
UCPE2.....	39	UCT3.....	91
UCASE2.....	40		
HCASE2.....	41	Cartridge Types	
UCCP2.....	42	UCC2.....	92
NCP2.....	43	HCC2.....	93
NCPE2.....	44	UKC2.....	94
UCPX.....	45	UCCX.....	95
UKPX.....	46	UKCX.....	96
UCP3.....	47	UCC3.....	97
UKP3.....	48	Other Typical Types	
Flange Types		UCPH2.....	98
UCF2.....	49	UCPA2.....	99
HCF2.....	50	UCPG2.....	100
UKF2.....	51	UCPW2.....	101
UCFS2.....	52	UCTB2.....	102
UCCF2.....	53	UCSHE2.....	103
NCF2.....	54	UCFA2.....	104
UCFX.....	55	UCFB2.....	105
UKFX.....	56	UCHA2.....	106
UCF3.....	57	UCHE2.....	107
UKF3.....	58	Light Duty Types	
UCFU2.....	59	SAFD2.....	108
HCFU2.....	60	SBFD2.....	108
UCFC2.....	61	1680200.....	142
HCFC2.....	62	SAFW2.....	109
UKFC2.....	63	SBFW2.....	109
NCFC2.....	64	SAPFTD2.....	110
UCME2.....	65	SBPFTD2.....	110
HCFE2.....	66	SAFCT2.....	111
UCCFC2.....	67	SBFCT2.....	111
UCFCX.....	68	SAFX2.....	112
UCFS3.....	69	SBFX2.....	112
UCFL2.....	70	SAPSD2.....	113
HCFL2.....	71	SBPSD2.....	113
UKFL2.....	72	SAFN2.....	114
NCFL2.....	73	SBFN2.....	114
HCFLU2.....	74	SAFTN2.....	115
UCFT2.....	75	SBFTN2.....	115
HCFT2.....	76	SACFTR2.....	116
UCCJT2.....	77	SBCFTR2.....	116
HCCJT2.....	78	SALF2.....	117
UCCFL2.....	79	SS-UCFTPL2.....	150
UCFLX.....	80	SS-UCPAPL2.....	150
UKFLX.....	81	SS-UCFPL2.....	151
UCFL3.....	82	SS-UCLPL2.....	151
Take-Up Units Types		SS-UCTPL2.....	152
UCT2.....	83	SS-UCTBPL2.....	152
		SS-UCFBPL2.....	153
		SS-UCFCPL2.....	153
		SS-UCHPL2.....	154
		SS-UCHAPL2.....	154

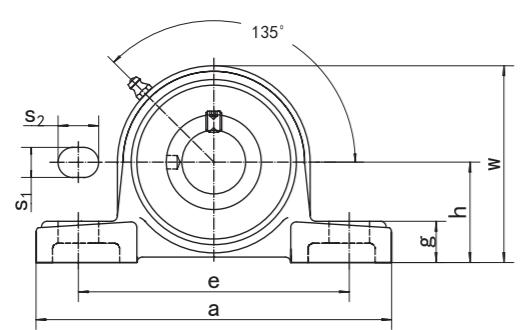
Pressed Housing Types	SAPP2.....	121
SBPP2.....	121	
SAPF2.....	122	
SBPF2.....	122	
SAPFL2.....	123	
SBPFL2.....	123	
SAPFT2.....	124	
SBPFT2.....	124	
SACSLT1.....	125	
Ball Bearing Inserts	UC2.....	126
HC2.....	127	
UK2.....	128	
NC2.....	129	
UCX.....	130	
UKX.....	131	
UC3.....	132	
HC3.....	133	
UK3.....	134	
SER2.....	135	
ERC2.....	136	
SA2.....	137	
SB2.....	138	
JA2.....	139	
JB2.....	140	
CS2.....	141	
CS3.....	141	
1680200.....	142	
ORAE30NPPB.....	143	
K000/SS-K000.....	144	
U000/SS-U000.....	144	
Silver Series	Material.....	145
Types.....	145	
KP000.....	146	
UP000.....	146	
KFL000.....	147	
UFL000.....	147	
Thermoplastic Mounted Units	Material.....	148
Accessories.....	149	
SS-UCPPL2.....	150	
SS-UCPAPL2.....	150	
SS-UCFPL2.....	151	
SS-UCLPL2.....	151	
SS-UCTPL2.....	152	
SS-UCTBPL2.....	152	
SS-UCFBPL2.....	153	
SS-UCFCPL2.....	153	
SS-UCHPL2.....	154	
SS-UCHAPL2.....	154	

Pillow Blocks

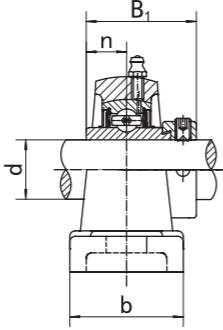


Unit NO.	Dimensions (mm / in.)												Bolt Size mm/in.	Housing No.	Weight (kg)
	d	h	a	e	b	S1	S2	g	w	t	B	n			
UCP201-8	12	30.2	127	95	38	13	19	14	62	44.5	31	12.7	M10 3/8	UC201-8	P201 0.64
UCP202-9 202-10	15	30.2	127	95	38	13	19	14	62	44.5	31	12.7	M10 3/8	UC202-9 UC202-10	P202 0.64
UCP203-11	17	30.2	127	95	38	13	19	14	62	44.5	31	12.7	M10 3/8	UC203-11	P203 0.62
UCP204-12	20	33.3	127	95	38	13	19	14	65	44.5	31.0	12.7	M10 3/8	UC204-12	P204 0.64
UCP205-13 205-14 205-15 205-16	25	36.5	140	105	38	13	19	15	71	48	34.1	14.3	M10 1-1/16	UC205-13 UC205-14 UC205-15 UC205-16	P205 0.76
UCP206-17 206-18 206-19 206-20	30	42.9	160	121	44	17	20	17	84	53	38.1	15.9	M14 1-1/16	UC206-17 UC206-18 UC206-19 UC206-20	P206 1.20
UCP207-20 207-21 207-22 207-23	35	47.6	167	127	48	17	20	18	93	59.5	42.9	17.5	M14 1-1/4	UC207-20 UC207-21 UC207-22 UC207-23	P207 1.46
UCP208-24 208-25	40	49.2	184	137	54	17	20	18	100	69	49.2	19	M14 1-9/16	UC208-24 UC208-25	P208 1.86
UCP209-26 209-27 209-28	45	54.0	190	146	54	17	20	20	106	69	49.2	19	M14 1-5/8	UC209-26 UC209-27 UC209-28	P209 2.06
UCP210-29 210-30 210-31 210-32	50	57.2	206	159	60	20	23	21	113	74.5	51.6	19.0	M16 1-13/16	UC210-29 UC210-30 UC210-31 UC210-32	P210 2.61
UCP211-32 211-33 211-34 211-35	55	63.5	219	171	60	20	23	23	125	76	55.6	22.2	M16 2-1/2	UC211-32 UC211-33 UC211-34 UC211-35	P211 3.23
UCP212-36 212-37 212-38 212-39	60	69.8	241	184	70	20	23	25	138	89	65.1	25.4	M16 2-1/4	UC212-36 UC212-37 UC212-38 UC212-39	P212 4.40
UCP213-37 213-40 213-41	65	76.2	265	203	70	25	28	27	150	89	65.1	25.4	M20 2-1/2	UC213-37 UC213-40 UC213-41	P213 5.35
UCP214-42 214-43 214-44	70	79.4	266	210	72	25	28	27	156	98	74.6	30.2	M20 2-5/8	UC214-42 UC214-43 UC214-44	P214 5.86
UCP215-45 215-46 215-47 215-48	75	82.6	275	217	74	25	28	28	162	99	77.8	33.3	M20 2-13/16	UC215-45 UC215-46 UC215-47 UC215-48	P215 6.45
UCP216-49 216-50 216-51	80	88.9	292	232	78	25	28	30	174	109	82.6	33.3	M20 3-1/16	UC216-49 UC216-50 UC216-51	P216 7.86
UCP217-52 217-53 217-55	85	95.2	310	247	83	25	28	32	185	113.2	85.7	34.1	M20 3-1/4	UC217-52 UC217-53 UC217-55	P217 9.56
UCP218-56	90	101.6	327	262	88	27	30	33	198	123	96.0	39.7	M22 3-1/2	UC218-56	P218 11.59
UCP220-64	100	115.0	380	308	95	30	36	40	225</						

HCP2 (Normal-duty)

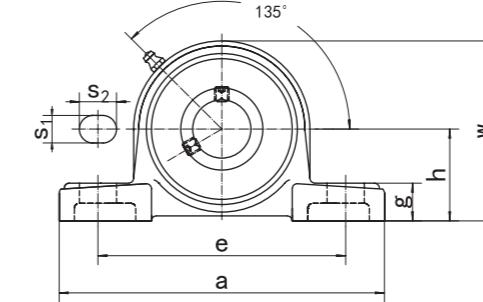


Pillow Blocks

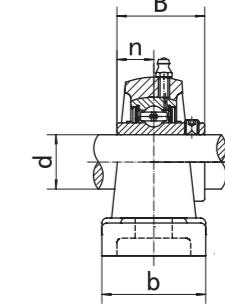


Unit NO.	Dimensions (mm / in.)											Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	h	a	e	b	s₁	s₂	g	w	B₁	n				
HCP204 204-12	20 3/4	33.3 1-5/16	127 5	95 3-3/4	38 1-1/2	13 1/2	19 3/4	14 9/16	65 2-9/16	43.7 1.720	17.1 0.673	M10 3/8	HC204 HC204-12	P204	0.70 0.70
HCP205 205-13 205-14 205-15 205-16	25 13/16 7/8 15/16 1	36.5 1-7/16	140 5-1/2	105 4-1/8	38 1-1/2	13 1/2	19 3/4	15 19/32	71 2-25/32	44.4 1.748	17.5 0.689	M10 3/8	HC205 HC205-13 HC205-14 HC205-15 HC205-16	P205	0.81 0.86 0.85 0.83 0.81
HCP206 206-17 206-18 206-19 206-20	30 1-1/16 1-1/8 1-3/16 1-1/4	42.9 1-11/16	160 6-19/64	121 4-3/4	44 1-47/64	17 43/64	20 25/32	17 21/32	84 3-5/16	48.4 1.906	18.3 0.720	M14 1/2	HC206 HC206-17 HC206-18 HC206-19 HC206-20	P206	1.27 1.32 1.29 1.27 1.24
HCP207 207-20 207-21 207-22 207-23	35 1-1/4 1-5/16 1-3/8 1-7/16	47.6 1-7/8	167 6-9/16	127 5	48 1-7/8	17 43/64	20 25/32	18 45/64	93 3-21/32	51.1 2.012	18.8 0.740	M14 1/2	HC207 HC207-20 HC207-21 HC207-22 HC207-23	P207	1.60 1.67 1.63 1.60 1.58
HCP208 208-24 208-25	40 1-1/2 1-9/16	49.2 1-15/16	184 7-1/4	137 5-13/32	54 2-1/8	17 43/64	20 25/32	18 45/64	100 3-15/16	56.3 2.217	21.4 0.843	M14 1/2	HC208 HC208-24 HC208-25	P208	1.99 2.04 2.00
HCP209 209-26 209-27 209-28	45 1-5/8 1-11/16 1-3/4	54.0 2-1/8	190 7-15/32	146 5-3/4	54 2-1/8	17 43/64	20 25/32	20 25/32	106 4-11/64	56.3 2.217	21.4 0.843	M14 1/2	HC209 HC209-26 HC209-27 HC209-28	P209	2.19 2.30 2.25 2.21
HCP210 210-29 210-30 210-31 210-32	50 1-13/16 1-7/8 1-15/16 2	57.2 2-1/4	206 8-1/8	159 6-1/4	60 2-3/8	20 25/32	23 29/32	21 53/64	113 4-29/64	62.7 2.469	24.6 0.969	M16 5/8	HC210 HC210-29 HC210-30 HC210-31 HC210-32	P210	2.80 2.95 2.89 2.83 2.77
HCP211 211-32 211-33 211-34 211-35	55 2 2-1/16 2-1/8 2-3/16	63.5 2-1/2	219 8-5/8	171 6-47/64	60 2-3/8	20 25/32	23 29/32	23 29/32	125 4-59/64	71.4 2.811	27.8 1.094	M16 5/8	HC211 HC211-32 HC211-33 HC211-34 HC211-35	P211	3.50 3.80 3.62 3.55 3.47
HCP212 212-36 212-37 212-38 212-39	60 2-1/4 2-5/16 2-3/8 2-7/16	69.8 2-3/4	241 9-1/2	184 7-1/4	70 2-3/4	20 25/32	23 29/32	25 63/64	138 5-7/16	77.8 3.063	31.0 1.22	M16 5/8	HC212 HC212-36 HC212-37 HC212-38 HC212-39	P212	4.76 4.78 4.83 4.76 4.75
HCP213 213-40 213-41	65 2-1/2 2-9/16	76.2 3	265 10-7/16	203 8-2-3/4	70 63/64	25 1-3/32	25 1-1/16	27 5-29/32	150 3.374	85.7 1.343	34.1 1.343	M20 3/4	HC213 HC213-40 HC213-41	P213	5.89 6.00 5.88
HCP214 214-42 214-43 214-44	70 2-5/8 2-11/16 2-3/4	79.4 3-1/8	266 10-15/32	210 8-17/64	72 2-27/32	25 63/64	25 1-3/32	27 1-1/16	156 6-9/64	85.7 3.374	34.1 1.343	M20 3/4	HC214 HC214-42 HC214-43 HC214-44	P214	6.27 6.21 6.40 6.28
HCP215 215-45 215-46 215-47 215-48	75 2-13/16 2-7/8 2-15/16 3	82.6 3-1/4	275 10-53/64	217 8-35/64	74 2-29/32	25 63/64	25 1-3/32	28 1-3/32	162 6-3/8	92.1 3.626	37.3 1.469	M20 3/4	HC215 HC215-45 HC215-46 HC215-47 HC215-48	P215	6.93 7.23 7.10 6.97 6.83
HCP216 216-49 216-50 216-51	80 3-1/16 3-1/8 3-3/16	88.9 3-1/2	292 12-13/64	232 9-23/32	78 3-1/16	25 63/64	28 1-3/32	30 1-1/4	174 7-9/32	95.2 2.906	37.3 0.921	M20 3/4	HC216 HC216-49 HC216-50 HC216-51	P216	8.54 8.74 8.60 8.45
HCP217 217-52 217-53 217-55	85 3-1/4 3-5/16 3-7/16	95.2 3-3/4	310 12-13/64	247 9-23/32	83 3-17/64	25 63/64	28 1-3/32	32 1-1/4	185 7-51/64	73.8 2.858	23.4 0.965	M20 3/4	HC217 HC217-52 HC217-53 HC217-55	P217	9.81 10.00 9.88 9.63
HCP218 218-56	90 3-1/2	101.6 4	327 12-7/8	262 10-5/16	88 3-15/32	27 1-1/16	30 1-3/16	33 1-19/64	198 7-51/64	72.6 2.858	24.5 0.965	M22 7/8	HC218 HC218-56	P218	11.41 11.50

Pillow Blocks

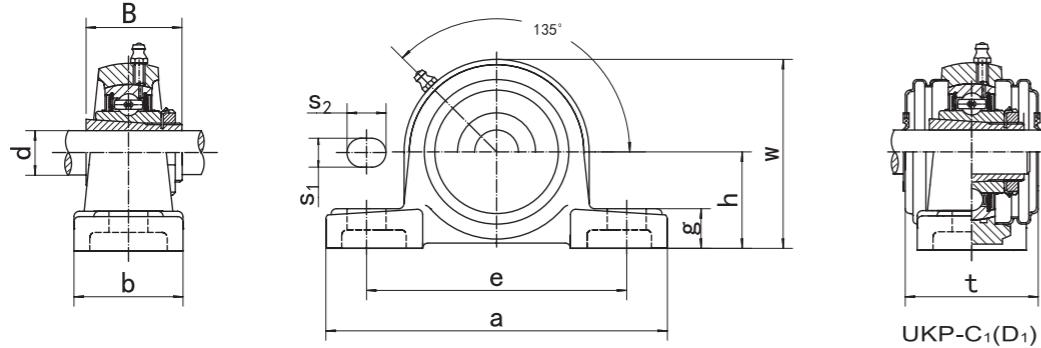


UCLP2 (Normal-duty)



Unit NO.	Dimensions (mm / in.)											Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	h	a	e	b	s₁	s₂	g	w	B	n				
UCLP201 201-8	12 1/2	31.75 1-1/4	127 5	95 3-3/4	38 1-1/2	13 1/2	16 5/8	14 9/16	64 2-33/64	31 1.2205	12.7 0.500	M10 3/8	UC201 UC201-8	LP201	0.69 0.68
UCLP202 202-9 202-10	15 9/16 5/8	31.75 1-1/4	127 5	95 3-3/4	38 1-1/2	13 1/2	16 5/8	14 9/16	64 2-33/64	31 1.2205	12.7 0.500	M10 3/8	UC202 UC202-9 UC202-10	LP202	0.68 0.68
UCLP203 203-11	17 11/16	31.75 1-1/4	127 5	95 3-3/4	38 1-1/2	13 1/2</									

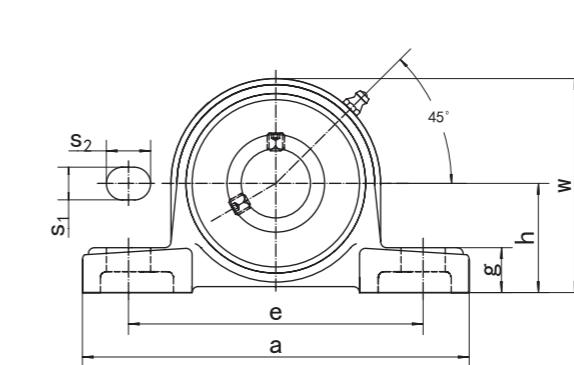
UKP2 (Normal-duty)



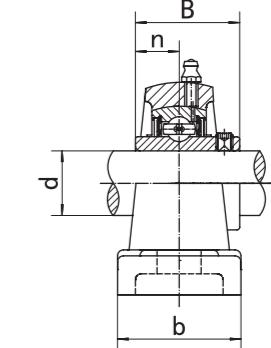
Pillow Blocks

Unit NO.	Dimensions (mm / in.)											Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	h	a	e	b	s ₁	s ₂	g	w	t	B				
UKP205;H2305 205;HE2305	20 3/4	36.5 1-7/16	140 5-1/2	105 4-1/8	38 1-1/2	13 1/2	19 3/4	15 19/32	71 2-25/32	48 1-57/64	35 1.378	M10 3/8	UK205;H2305 UK205;HE2305	P205	0.81
UKP206;H2306 206;HS2306 206;HE2306	25 7/8	42.9 1-11/16	160 6-19/64	121 4-3/4	44 1-47/64	17 43/64	20 25/32	17 43/64	84 3-5/16	53 2-5/64	38 1.496	M14 1/2	UK206;H2306 UK206;HS2306 UK206;HE2306	P206	1.26
UKP207;H2307 207;HS2307	30 1-1/8	47.6 1-7/8	167 6-9/16	127 5	48 1-7/8	17 43/64	20 25/32	18 45/64	93 3-21/32	59.5 2-11/32	43 1.693	M14 1/2	UK207;H2307 UK207;HS2307	P207	1.53
UKP208;H2308 208;HE2308 208;HS2308	35 1-1/4	49.2 1-15/16	184 7-1/4	137 5-13/32	54 2-1/8	17 43/64	20 25/32	18 45/64	100 3-15/16	69 2-23/32	46 1.811	M14 1/2	UK208;H2308 UK208;HS2308	P208	1.93
UKP209;H2309 209;HA2309 209;HE2309 209;HS2309	40 1-7/16	54.0 2-1/8	190 7-15/32	146 5-3/4	54 2-1/8	17 43/64	20 25/32	20 25/32	106 4-11/64	69 2-23/32	50 1.969	M14 1/2	UK209;H2309 UK209;HA2309 UK209;HE2309 UK209;HS2309	P209	2.18
UKP210;H2310 210;HS2310 210;HA2310 210;HE2310	45 1-5/8	57.2 1-11/16	206 2-1/4	159 8-1/8	60 6-1/4	20 2-3/8	23 25/32	21 53/64	113 4-29/64	74.5 2-15/16	55 2.165	M16 5/8	UK210;H2310 UK210;HS2310 UK210;HA2310 UK210;HE2310	P210	2.78
UKP211;H2311 211;HS2311 211;HA2311 211;HE2311	50 1-7/8	63.5 1-15/16	219 2-1/2	171 8-5/8	60 6-47/64	20 2-3/8	23 25/32	23 29/32	125 4-59/64	76 3	59 2.323	M16 5/8	UK211;H2311 UK211;HS2311 UK211;HA2311 UK211;HE2311	P211	3.39
UKP212;H2312 212;HS2312	55 2-1/8	69.8 2-3/4	241 9-1/2	184 7-1/4	70 2-3/4	20 25/32	23 29/32	25 63/64	138 5-7/16	89 3-1/2	62 2.441	M16 5/8	UK212;H2312 UK212;HS2312	P212	4.52
UKP213;H2313 213;HA2313 213;HE2313 213;HS2313	60 2-3/16	76.2 2-1/4	265 3	203 10-7/16	70 8	25 2-3/4	28 63/64	27 1-3/32	150 1-1/16	89 5-29/32	65 3-1/2	M20 2.559	UK213;H2313 UK213;HA2313 UK213;HE2313 UK213;HS2313	P213	5.47
UKP215;H2315 215;HA2315 215;HE2315	65 2-7/16	82.6 3-1/4	275 10-53/64	217 8-35/64	74 2-29/32	25 63/64	28 1-3/32	28 1-3/32	162 6-3/8	99 3-57/64	73 2.874	M20 3/4	UK215;H2315 UK215;HA2315 UK215;HE2315	P215	6.84
UKP216;H2316 216;HA2316 216;HE2316	70 2-11/16	88.9 3-1/2	292 11-1/2	232 9-1/8	78 3-1/16	25 63/64	28 1-3/32	30 1-3/16	174 6-27/32	109 4-19/64	78 3.071	M20 3/4	UK216;H2316 UK216;HA2316 UK216;HE2316	P216	8.29
UKP217;H2317 217;HA2317 217;HE2317	75 2-15/16	95.2 3-3/4	310 12-13/64	247 9-23/32	83 3-17/64	25 63/64	28 1-3/32	32 1-1/4	185 7-9/32	113.2 4-29/64	82 3.228	M20 3/4	UK217;H2317 UK217;HA2317 UK217;HE2317	P217	9.97
UKP218;H2318 218;HA2318	80 3-3/16	101.6 4	327 12-7/8	262 10-5/16	88 3-15/32	27 1-1/16	30 1-3/16	33 1-19/64	198 7-51/64	123 4-27/32	86 3.386	M22 7/8	UK218;H2318 UK218;HA2318	P218	11.89

Pillow Blocks



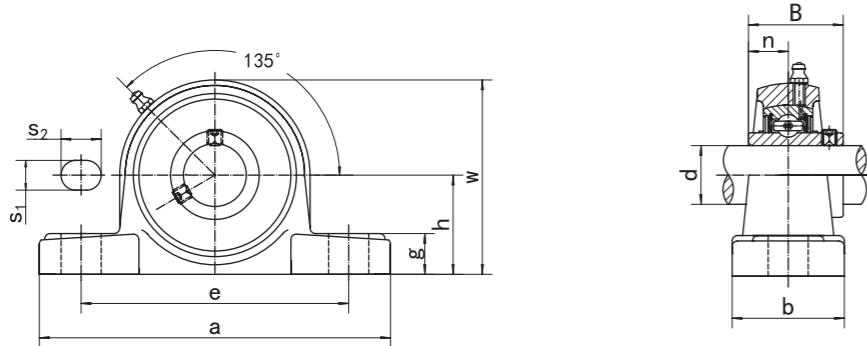
UCAK2 (Normal-duty)



Unit NO.	Dimensions (mm / in.)											Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	h	a	e	b	s ₁	s ₂	g	w	B	n				
UCAK204 204-12	20 3/4	31.75 1-1/4	133 5-15/64	98 3-55/64	41 1-5/8	13 1/2	16 5/8	14 9/16	64 2-33/64	31 1.2205	12.7 0.500	M10 3/8	UC204 UC204-12	AK204	0.74 0.74
UCAK205 205-13 205-14 205-15 205-16	25 13/16	33.34 7/8	140 15/16	105 5-33/64	44 4-9/64	13 1/2	16 5/8	16 5/8	68 2-43/64	34.1 1.3425	14.3 0.563	M10 3/8	UC205 UC205-13 UC205-14 UC205-15 UC205-16	AK205	0.88 0.92 0.91 0.89 0.88
UCAK206 206-17 206-18 206-19 206-20	30 1-1/16	39.69 1-1/8	160 1-3/16	121 1-3/16	48 4-49/64	15 1-57/64	19 3/4	17 3-5/8	80 3-5/32	38.1 1.5000	15.9 0.626	M12 7/16	UC206 UC206-17 UC206-18 UC206-19 UC206-20	AK206	1.27 1.28 1.29 1.27 1.26
UCAK207 207-20 207-21 207-22 207-23	35 1-1/4	46.04 1-5/16	167 1-3/8	127 1-7/16	48 6-37/64	15 5	19 3/4	19 3-5/8	92 1.6890	42.9 0.689	17.5 7/16	M12 7/16	UC207 UC207-20 UC207-21 UC207-22 UC207-23	AK207	1.60 1.66 1.63 1.60 1.57
UCAK208 208-24 208-25	40 1-1/2	49.2 1-9/16	181 7-1/8	140 5-33/64	54 2-1/8	15 19/32	19 3/4	19 3-15/16	100 1.9370	49.2 0.748	19 7/16	M12 7/16	UC208 UC208-24 UC208-25	AK208	2.09 2.13 2.10
UCAK209 209-26 209-27 209-28	45 1-5/8	52.39 1-11/16	190 2-1/16	146 7-15/32	54 2-1/8	15 19/32	19 3/4	21 53/64	106 4-11/64	49.2 1.9370	19 7/16	M12 7/16	UC209 UC209-26 UC209-27 UC209-28	AK209	2.34 2.44 2.40 2.36
UCAK210 210-29 210-30 210-31 210-32	50 1-13/16	55.56 1-7/8	203 1-15/16	159 2-3/16	57 8	15 6-17/64	15 2-1/4	15 19/32	113 4-29/64	51.6 2.0315	19 7/16	M12 7/16	UC210 UC210-29 UC210-30 UC210-31 UC210-32	AK210	2.85 2.97 2.92 2.87 2.83
UCAK211 211-32 211-33 211-34 211-35	55 2	61.9 2-1/16	232 2-1/8	181 9-9/64	60 7-1/8	25 2-23/64	25 3/4	24 15							

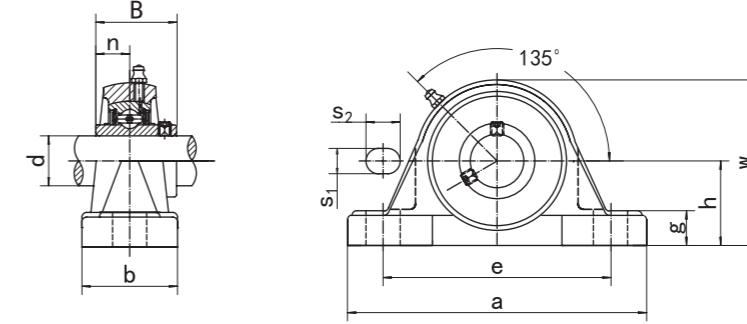
UCPK2 (Normal-duty)

Pillow Blocks



Unit No.	Dimensions (mm / in.)											Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	h	a	e	b	s1	s2	g	w	B	n				
UCPK204 204-12	20 3/4	31.75 1-1/4	127 5	98 3-55/64	38 1-1/2	11 7/16	14 9/16	14 9/16	63 2-31/64	31.0 1.2205	12.7 0.500	M10 3/8	UC204 UC204-12	PK204	0.68 0.68
UCPK205 205-13 205-14 205-15 205-16	25 13/16 7/8 15/16 1	33.34 1-5/16	140 5-33/64	105 4-9/64	38 1-1/2	11 7/16	14 9/16	15 19/32	68 2-43/64	34.1 1.3425	14.3 0.563	M10 3/8	UC205 UC205-13 UC205-14 UC205-15 UC205-16	PK205	0.82 0.86 0.85 0.83 0.82
UCPK206 206-17 206-18 206-19 206-20	30 1-1/16 1-1/8 1-3/16 1-1/4	39.69 1-9/16	160 6-19/64	121 4-49/64	44 1-47/64	14 9/16	19 3/4	17 43/64	80 3-5/32	38.1 1.5000	15.9 0.626	M12 7/16	UC206 UC206-17 UC206-18 UC206-19 UC206-20		1.24 1.25 1.26 1.24 1.23
UCPK207 207-20 207-21 207-22 207-23	35 1-1/4 1-5/16 1-3/8 1-7/16	46.04 1-13/16	167 6-37/64	127 5	48 1-57/64	14 9/16	19 3/4	18 45/64	91 3-37/64	42.9 1.6890	17.5 0.689	M12 7/16	UC207 UC207-20 UC207-21 UC207-22 UC207-23		1.60 1.66 1.63 1.60 1.57
UCPK208 208-24 208-25	40 1-1/2 1-9/16	49.20 1-15/16	181 7-1/8	140 5-33/64	52 2-3/64	14 9/16	19 3/4	18 45/64	100 3-15/16	49.2 1.9370	19.0 0.748	M12 7/16	UC208 UC208-24 UC208-25		2.04 2.08 2.05
UCPK209 209-26 209-27 209-28	45 1-5/8 1-11/16 1-3/4	52.39 2-1/16	189 7-7/16	146 5-3/4	54 2-1/8	14 9/16	19 3/4	20 25/32	104 4-3/32	49.2 1.9370	19.0 0.748	M12 7/16	UC209 UC209-26 UC209-27 UC209-28		2.25 2.35 2.31 2.27
UCPK210 210-29 210-30 210-31 210-32	50 1-13/16 1-7/8 1-15/16 2	55.56 2-3/16	203 8	159 6-17/64	57 2-1/4	14 9/16	19 3/4	21 53/64	112 4-13/32	51.6 2.0315	19.0 0.748	M12 7/16	UC210 UC210-29 UC210-30 UC210-31 UC210-32	PK210	2.82 2.94 2.89 2.84 2.80
UCPK211 211-32 211-33 211-34 211-35	55 2 2-1/16 2-1/8 2-3/16	61.90 2-1/4	232 9-9/64	181 7-1/8	60 2-23/64	18 45/64	24 15/16	23 29/32	124 4-7/8	55.6 2.1890	22.2 0.874	M14 1/2	UC211 UC211-32 UC211-33 UC211-34 UC211-35		3.61 3.76 3.70 3.66 3.59
UCPK212 212-36 212-37 212-38 212-39	60 2-1/4 2-5/16 2-3/8 2-7/16	68.30 2-11/16	241 9-31/64	191 7-33/64	64 2-33/64	18 45/64	24 15/16	25 63/64	136 5-23/64	65.1 2.5630	25.4 1.000	M14 1/2	UC212 UC212-36 UC212-37 UC212-38 UC212-39	PK212	4.71 4.84 4.76 4.69 4.62
UCPK213 213-40 213-41	65 2-1/2 2-9/16	68.26 2-11/16	248 9-49/64	194 7-41/64	70 2-3/4	18 45/64	29 1-9/64	27 1-1/16	141 5-9/16	65.1 2.5630	25.4 1.000	M14 1/2	UC213 UC213-40 UC213-41		5.24 5.33 5.24

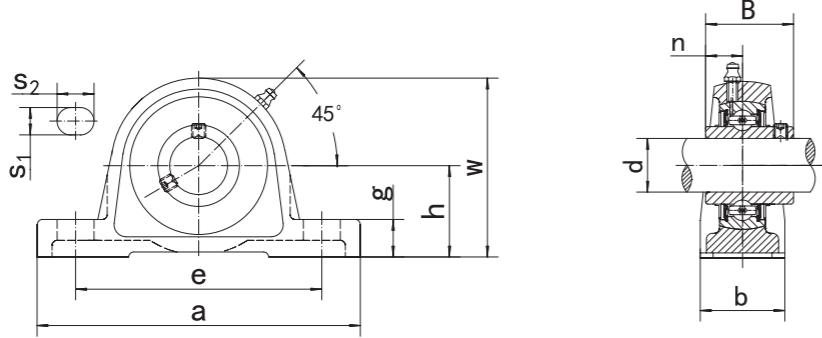
Pillow Blocks



Unit No.	Dimensions (mm / in.)											Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)				
	d	h	a	e	b	s1	s2	g	w	t	B								
UCPE201 201-8	12 1/2	33.3 1-5/16	127 5	95 3-3/4	38 1-1/2	13 1/2	19 3/4	14 9/16	65 2-9/16	44.5 1-3/4	31 1.2205	12.7 0.500	M10 3/8	UC201 UC201-8	PE201	0.78 0.78			
UCPE202 202-9	15 9/16	33.3 5/8	127 5	95 3-3/4	38 1-1/2	13 1/2	19 3/4	14 9/16	65 2-9/16	44.5 1-3/4	31 1.2205	12.7 0.500	M10 3/8	UC202 UC202-9		0.77 0.77			
UCPE203 203-11	17 11/16	33.3 1-5/16	127 5	95 3-3/4	38 1-1/2	13 1/2	19 3/4	14 9/16	65 2-9/16	44.5 1-3/4	31 1.2205	12.7 0.500	M10 3/8	UC203 UC203-11	PE203	0.76 0.75			
UCPE204 204-12	20 3/4	33.3 1-5/16	127 5	95 3-3/4	38 1-1/2	13 1/2	19 3/4	14 9/16	65 2-9/16	44.5 1-3/4	31 1.2205	12.7 0.500	M10 3/8	UC204 UC204-12		0.74 0.74			
UCPE205 205-13	25 13/16	36.5 7/8	140 15/16	105 1	105 1	38 1-7/16	13 5-1/2	4-1/8	1-1/2	1/2	3/4	19/32	2-25/32	1-57/64	1.3425	0.563	3/8	PE205	
UCPE206 206-17	30 1-1/16	42.9 1-11/16	160 6-19/64	121 4-49/64	121 1-47/64	16 9/16	19 3/4	20 4-3/4	121 1-47/64	184 43/64	17 25/32	20 21/32	17 3-5/16	84 1.5000	53 2-5/64	38.1 1.5000	15.9 0.626	1/2	PE206
UCPE207 207-20	35 1-1/4	47.6 1-7/8	167 6-9/16	127 5	167 1-7/8	17 6-9/16	20 5	17 1-7/8	167 43/64	48 25/32	17 45/64	20 3-21/32	18 2-11/32	93 1.6890	59.5 0.689	17.5 0.689	1/2	PE207	
UCPE208 208-24	40 1-1/2	49.2 1-15/16	181 7-1/8	140 5-33/64	184 2-3/64	18 9/16	20 3/4	18 45/64	184 2-3/8	137 2-1/8	17 43/64	20 25/32	18 45/64	100 3-15/16	69 2-23/32	49.2 1.9370	19 0.748	1/2	PE208
UCPE209 209-26	45 1-5/8	54.0 1-11/16	190 2-1/8	146 5-3/4	146 5-3/4	54 2-1/8	17 43/64	17 25/32	190 43/64	146 25/32	20 25/32	20 4-11/64	20 2-23/32	106 1.9370	69 0.748	19 0.748	1/2	PE209	
UCPE210 210-29	50 1-13/16	57.2 1-7/8	206 2-1/4	159 8-1/8	159 6-1/4	60 2-3/8	20 25/32	23 29/32	159 53/64	206 4-29/64	21 2-15/16	23 2-15/16	21 2-15/16	113 2.0315	74.5 0.748	51.6 0.748	19 0.748	5/8	PE210
UCPE211 211-32	55 2	63.5 2-1/2	219 8-5/8	171 6-47/64	171 2-3/8	60 25/32	20 29/32	23 29/32	219 4-59/64	171 3	23 2.1890	20 0.							

UCASE2 (Normal-duty)

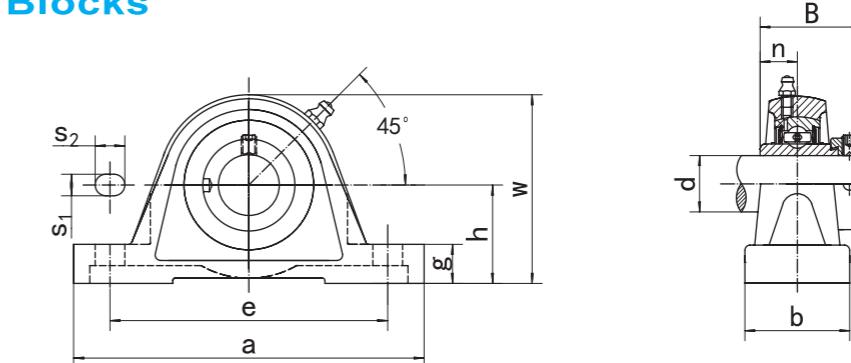
Pillow Blocks



Unit NO.	Dimensions (mm / in.)											Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	h	a	e	b	S1	S2	g	w	B	n				
UCSASE201	12	30.2	125	95	30	11	19	10	57	27.4	11.5	3/8	UCS201RG	ASE201S	0.49
UCSASE202	15	33.3	130	97	32	11	19	14.5	64	31	12.7		UCS202RG	ASE202S	
UCSASE203	17	36.5	130	103	36	11	19	14.5	70	34.1	14.3		UCS203RG	ASE203S	
UCASE204	20	42.9	158	118	40	14	22	17	82	38.1	15.9	3/8	UC204RG	ASE204	0.58
UCASE205	25	47.6	163	126	45	14	21	19	93	42.9	17.5	7/16	UC205RG	ASE205	0.69
UCASE206	30	54.0	192	150	48	14	29	21.5	107	49.2	19	3/8	UC206RG	ASE206	1.06
UCASE207	35	57.2	200	158	54	18	23	21.5	115	51.6	19.0	7/16	UC207RG	ASE207	1.44
UCASE208	40	63.5	222	176	60	18	30	22.5	124.5	55.6	22.2	7/16	UC208RG	ASE208	1.80
UCASE209	45	69.9	240	190	60	18	28	25.0	140	65.1	25.4	5/8	UC209RG	ASE209	2.09
UCASE210	50	76.2	257	200	64	25	35	27.0	150	65.1	25.4	5/8	UC210RG	ASE210	2.63
UCASE211	55	82.5	265	210	66	22	30	27.5	164	77.8	33.3	5/8	UC211RG	ASE211	3.24
UCASE212	60	88.0	280	232	78	26	34	30.0	175	82.6	33.3	5/8	UC212RG	ASE212	4.32
UCASE213	65	93.7	290	248	85	27	35	35.0	200	96	39.7	7/8	UC213RG	ASE213	5.06
UCASE214	70	101.6	300	268	90	22	38	37.5	156	74.6	30.2	3/4	UC214RG	ASE214	5.64
UCASE215	75	108.5	315	285	95	25	40	40.0	175	82.6	33.3	3/4	UC215RG	ASE215	6.28
UCASE216	80	115.2	330	302	100	28	42	42.5	190	96.3	39.7	7/8	UC216RG	ASE216	8.15
UCASE218	90	123.0	340	320	105	32	45	45.0	205	105.6	43.7	7/8	UC218RG	ASE218	11.84

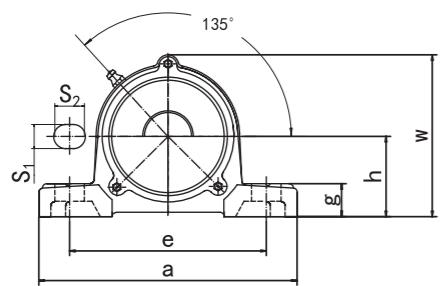
HCASE2 (Normal-duty)

Pillow Blocks

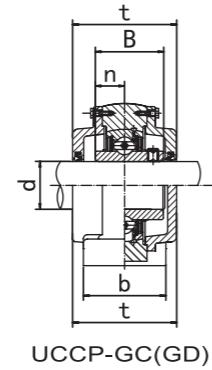


Unit NO.	Dimensions (mm / in.)											Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	h	a	e	b	S1	S2	g	w	B	n				
HCASE201	12	33.3	130	97	32	11	19	10	64	43.7	17.1	3/8	HC201RG	ASE201	0.64
HCASE202	15	36.5	130	103	36	11	19	14.5	70	44.4	17.5		HC202RG	ASE202	
HCASE203	17	42.9	158	118	40	14	22	17	82	48.4	18.3		HC203RG	ASE203	
HCASE204	20	47.6	163	126	45	14	21	19	93	51.1	18.8	7/16	HC204RG	ASE204	
HCASE205	25	54.0	192	150	48	14	29	21.5	107	49.2	19	7/16	HC205RG	ASE205	0.75
HCASE206	30	57.2	200	158	54	18	23	21.5	115	51.6	19.0	7/16	HC206RG	ASE206	1.13
HCASE207	35	63.5	222	176	60	18	30	22.5	124.5	55.6	22.2	7/16	HC207RG	ASE207	1.57
HCASE208	40	69.9	240	190	60	18	28	25.0	140	65.1	25.4	7/16	HC208RG	ASE208	1.93
HCASE209	45	76.2	257	200	64	25	35	27.0	150	65.1	25.4	7/16	HC209RG	ASE209	2.22
HCASE210	50	82.5	265	210	66	22	30	27.5	164	77.8	33.3	5/8	HC210RG	ASE210	2.82
HCASE211	55	88.0	280	232	78	26	34	30.0	175	82.6	33.3	5/8	HC211RG	ASE211	3.51
HCASE212	60	93.7	290	248	85	28	35	35.0	200	96.3	43.7	5/8	HC212RG	ASE212	4.64
HCASE213	65	101.6	300	268	90	32	40	37.5	205	105.6	43.7	7/8	HC213RG	ASE213	5.60
HCASE214	70	108.5	315	285	95	35	42	40.0	210	115.6	43.7	3/4	HC214RG	ASE214	6.05
HCASE215	75	115.2	330	302	100	32	45	42.5	225	124.5	43.7	3/4	HC215RG	ASE215	6.77
HCASE216	80	123.0	340	320	105	35	48	45.0	235	134.3	43.7	7/8	HC216RG	ASE216	8.83
HCASE218	90	130.0	350	340	110	38	50	47.5	250	143.7	43.7	7/8	HC218RG	ASE218	11.75

UCCP2(Normal-duty)

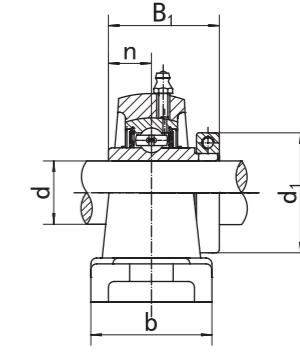


Pillow Blocks

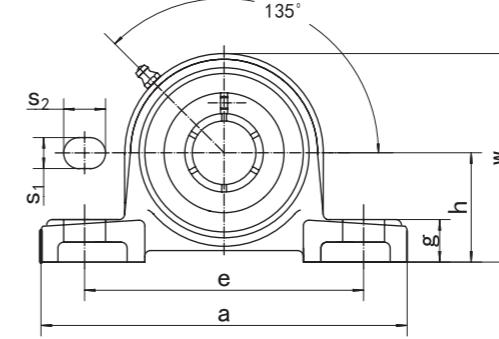


Unit No.	Dimensions (mm / in.)											Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)	
	d	h	a	e	b	S1	S2	g	w	t	B					
UCCP204 204-12	20 3/4	33.3 1-5/16	127 5	95 3-3/4	38 1-1/2	13 1/2	19 3/4	14 9/16	69 2-23/32	62.0 2-7/16	31 1.2205	12.7 0.500	M10 3/8	UC204 UC204-12	CP204	0.82 0.82
UCCP205 205-13 205-14 205-15 205-16	25 13/16 7/8 15/16 1	36.5 1-7/16 5-1/2	140 4-1/8	105 1-1/2	38 1/2	13 3/4	19 19/32	15 2-63/64	76 2-3/4	70 1.3425	34.1 0.563	14.3 3/8	M10 3/8	UC205 UC205-13 UC205-14 UC205-15 UC205-16	CP205	1.11 1.15 1.14 1.12 1.11
UCCP206 206-17 206-18 206-19 206-20	30 1-1/16 1-1/8 1-3/16 1-1/4	42.9 1-11/16 6-19/64	160 4-3/4	121 1-47/64	44 43/64	17 25/32	20 21/32	17 3-27/64	87 2-29/32	74 1.5000	38.1 0.626	15.9 1/2	M14 1/2	UC206 UC206-17 UC206-18 UC206-19 UC206-20	CP206	1.64 1.65 1.66 1.64 1.63
UCCP207 207-20 207-21 207-22 207-23	35 1-1/4 1-5/16 1-3/8 1-7/16	47.6 1-7/8 6-9/16	167 5	127 1-7/8	48 43/64	17 25/32	20 45/64	18 3-13/16	97 3-5/32	80 1.6890	42.9 0.689	17.5 1/2	M14 1/2	UC207 UC207-20 UC207-21 UC207-22 UC207-23	CP207	2.09 2.15 2.12 2.09 2.06
UCCP208 208-24 208-25	40 1-1/2 1-9/16	49.2 1-15/16	184 7-1/4	137 5-13/32	54 2-1/8	17 43/64	20 25/32	18 43/32	104 3-35/64	90 1.9370	49.2 0.748	19 1/2	M14 1/2	UC208 UC208-24 UC208-25	CP208	2.61 2.65 2.62
UCCP209 209-26 209-27 209-28	45 1-5/8 1-11/16 1-3/4	54.0 2-1/8 7-15/32	190 5-3/4	146 2-1/8	54 43/64	17 25/32	20 25/32	19 4-31/64	114 3-35/64	90 1.9370	49.2 0.748	19 1/2	M14 1/2	UC209 UC209-26 UC209-27 UC209-28	CP209	2.80 2.90 2.86 2.82
UCCP210 210-29 210-30 210-31 210-32	50 1-13/16 1-7/8 1-15/16 2	57.2 2-1/4	206 8-1/8	159 6-1/4	60 2-3/8	20 25/32	23 29/32	21 53/64	120 4-23/32	98 3-55/64	51.6 2.0315	19.0 0.748	M16 5/8	UC210 UC210-29 UC210-30 UC210-31 UC210-32	CP210	3.26 3.38 3.33 3.28 3.24
UCCP211 211-32 211-33 211-34 211-35	55 2 2-1/16 2-1/8 2-3/16	63.5 2-1/2	219 8-5/8	171 6-47/64	60 2-3/8	20 25/32	23 29/32	133 5-15/64	100 3-15/16	55.6 2.1890	22.2 0.874	M16 5/8	UC211 UC211-32 UC211-33 UC211-34 UC211-35	CP211	4.27 4.42 4.36 4.31 4.25	
UCCP212 212-36 212-37 212-38 212-39	60 2-1/4 2-5/16 2-3/8 2-7/16	69.8 2-3/4	241 9-1/2	184 7-1/4	70 2-3/4	20 25/32	23 29/32	145 63/64	114 5-45/64	65.1 4-31/64	25.4 2.5630	M16 5/8	UC212 UC212-36 UC212-37 UC212-38 UC212-39	CP212	5.77 5.90 5.82 5.75 5.68	
UCCP213 213-40 213-41	65 2-1/2 2-9/16	76.2 3	265 10-7/16	203 8	70 2-3/4	25 63/64	28 1-3/32	27 1-1/16	156 6-9/64	118 4-41/64	65.1 2.5630	25.4 1.000	M20 3/4	UC213 UC213-40 UC213-41	CP213	6.98 7.07 6.98
UCCP214 214-42 214-43 214-44	70 2-5/8 2-11/16 2-3/4	79.4 3-1/8	266 10-15/32	210 8-17/64	72 2-27/32	25 63/64	28 1-3/32	162 1-1/16	134 6-3/8	74.6 2.9370	30.2 1.189	M20 3/4	UC214 UC214-42 UC214-43 UC214-44	CP214	7.60 7.81 7.71 7.61	
UCCP215 215-45 215-46 215-47 215-48	75 2-13/16 2-7/8 2-15/16 3	82.6 3-1/4	275 10-53/64	217 8-35/64	74 2-29/32	25 63/64	28 1-3/32	167 6-37/64	136 5-23/64	77.8 3.0630	33.3 1.311	M20 3/4	UC215 UC215-45 UC215-46 UC215-47 UC215-48	CP215	8.31 8.56 8.44 8.33 8.21	
UCCP216 216-49 216-50 216-51	80 3-1/16 3-1/8 3-3/16	88.9 3-1/2	292 11-1/2	232 9-1/8	78 3-1/16	25 63/64	28 1-3/32	188 1-3/16	146 5-3/4	82.6 3.2520	33.3 1.311	M20 3/4	UC216 UC216-49 UC216-50 UC216-51	CP216	10.70 10.88 10.75 10.62	
UCCP217 217-52 217-53 217-55	85 3-1/4 3-5/16 3-7/16	95.2 12-13/64	310 9-23/32	247 3-17/64	83 63/64	25 1-3/32	28 1-1/4	199 7-53/64	150 5-29/32	85.7 3.3740	34.1 1.343	M20 3/4	UC217 UC217-52 UC217-53 UC217-55	CP217	13.86 14.08 13.94 13.65	
UCCP218 218-56	90 3-1/2	101.6 4	327 12-7/8	262 10-5/16	88 3-15/32	27 1-1/16	30 1-3/16	33 1-19/64	211 8-5/16	164 6-29/64	96 3.7795	39.7 1.5630	M22 7/8	UC218 UC218-56	CP218	16.06 16.17

NCP2(Normal-duty)

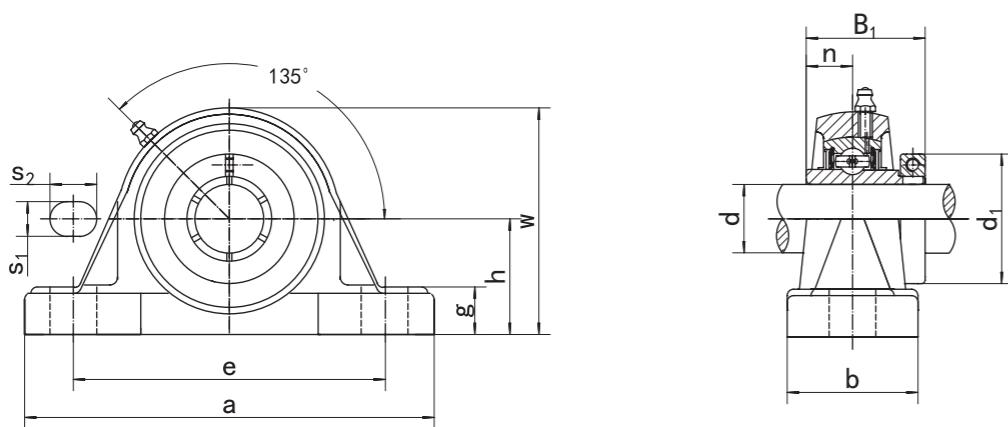


Pillow Blocks



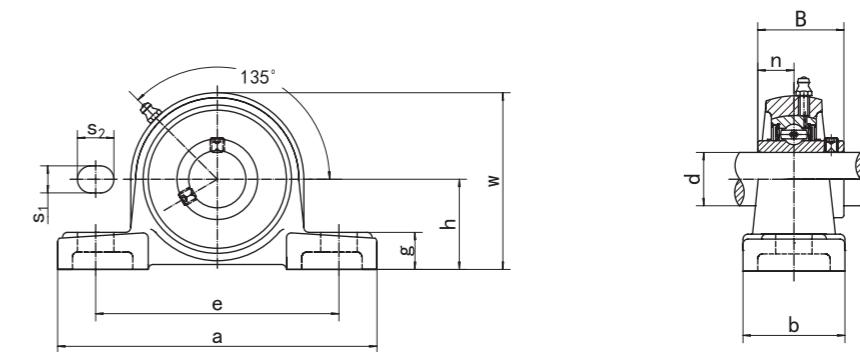
Unit No.	Dimensions (mm / in.)											Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)	
	d	d1	h	a	e	b	S1	S2	g	w	B1					
NCP204 204-12	20 3/4	44.5 1-3/4	33.3 1-5/16	127 5	95 3-3/4	38 1-1/2	13 1/2	19 3/4	14 9/16	65 2-9/16	36.5 1.315	12.7 0.500	M10 3/8	NC204 NC204-12	P204	0.79
NCP205 205-14 205-15 205-16	25 7/8 15/16 1	49.2 1-15/16	36.5 1-7/16	140 5-1/2	105 4-1/8	38 1/12	13 1/2	19 3/4	15 19/32	71 2-25/32	36.5 1.437	14.3 0.563	M10 3/8	NC205 NC205-14 NC205-15 NC205-16	P205	0.97
NCP206 206-18 206-19 206-20	30 1-1/8 1-3/16 1-1/4	55.6 2-3/16	42.9 1-11													

Pillow Blocks



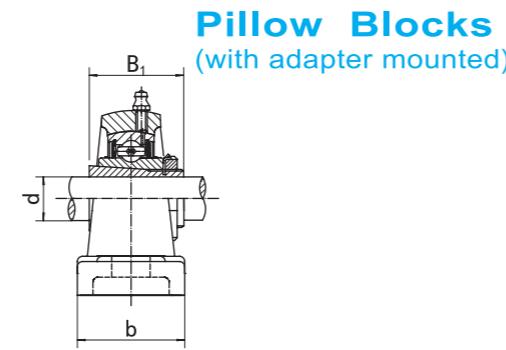
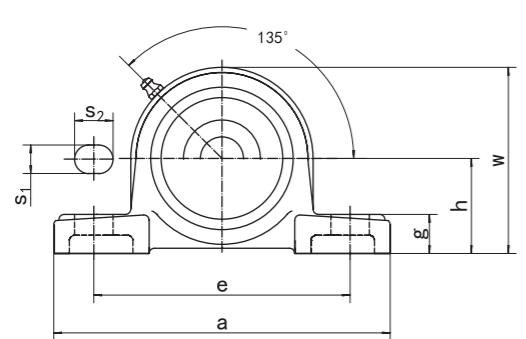
Unit NO.	Dimensions (mm / in.)												Bolt Size mm/in.	Bearing No.	Housin g No.	Weight (kg)	
	d	d ₁	h	a	e	b	S ₁	S ₂	g	w	B ₁	n					
NCPE204	20	44.5	33.3	127	95	38	13	19	14	65	33.4	12.7	M10	NC204	PE204	0.88	
204-12	3/4	1-3/4	1-5/16	5	3-3/4	1-1/2	1/2	3/4	9/16	2-9/16	1.315	0.500	3/8	NC204-12			
NCPE205	25	49.2	36.5	140	105	38	13	19	15	71	36.5	14.3	M10	NC205	PE205	1.10	
205-14	7/8												X06-17	X06-18	1-1/16		
205-15	15/16	1-15/16	1-7/16	5-1/2	4-1/8	1-1/2	1/2	3/4	19/32	2-25/32	1.437	0.563	3/8	NC205-14	X06-19	1-3/16	
205-16	1												X06-20	NC205-15			
NCPE206	30	55.6	42.9	160	121	44	17	20	17	84	39.7	15.9	M14	NC206	PE206	1.57	
206-18	1-1/8												X09-24	NC206-18	X09-25		
206-19	1-3/16	2-3/16	1-11/16	6-19/64	4-3/4	1-47/64	43/64	25/32	21/32	3-5/16	1.563	0.626	1/2	NC206-19	X09-26		
206-20	1-1/4												X09-27	NC206-19			
NCPE207	35	65.1	47.6	167	127	48	17	20	18	93	44.5	17.5	M14	NC207	PE207	2.07	
207-20	1-1/4	2-7/16											X10-30	NC207-20	X10-31		
207-22	1-3/8		6-9/16	5	1-7/8	43/64	25/32	45/64	3-21/32	1.752	0.740	1/2	NC207-22	X10-32			
207-23	1-7/16	2-9/16											X10-31	NC207-23	X10-32		
NCPE208	40	68.3	49.2	184	137	54	17	20	18	100	50.8	19.0	M14	NC208	PE208	2.60	
208-24	1-1/2	2-11/16	1-15/16	7-1/4	5-13/32	2-1/8	43/64	25/32	45/64	3-15/16	2	0.748	1/2	NC208-24	X11-33		
NCPE209	45	74.6	54.0	190	146	54	17	20	20	106	50.8	19.0	M14	NC209	PE209	2.89	
209-26	1-5/8	2-13/16											X11-34	NC209-26	X11-35		
209-27	1-11/16		2-15/16	2-1/8	7-15/32	5-3/4	2-1/8	43/64	25/32	4-11/64	2	0.748	1/2	NC209-27	X11-36	X11-37	
209-28	1-3/4												X11-35	NC209-28	X11-36		
NCPE210	50	85.7	57.2	206	159	60	20	23	21	113	53.1	19.0	M16	NC210	PE210	3.70	
210-31	1-15/16	3-3/8	2-1/4	8-1/8	6-1/4	2-3/8	25/32	29/32	53/64	4-24/64	2.091	0.748	5/8	NC210-31	X14-42		
210-32	2												X14-43	NC210-32	X14-44		
NCPE211	55	92.1	63.5	219	171	60	20	23	23	125	57.1	22.2	M16	NC211	PE211	4.24	
211-32	2	3-1/2		2-1/2	8-5/8	6-47/64	2-3/8	25/32	29/32	4-59/64	2.248	0.874	5/8	NC211-32	X16-49		
211-35	2-3/16	3-5/8											X16-50	NC211-35	X16-51		
NCPE212	60	104.8	69.8	241	184	70	20	23	25	138	66.7	25.4	M16	NC212	PE212	6.06	
212-36	2-1/4	4-1/16		2-3/4	9-1/2	7-1/4	2-3/4	25/32	29/32	63/64	5-7/16	2.626	1.000	5/8	NC212-36	X17-53	
212-39	2-7/16	4-1/8											X17-55	NC212-39	X18-56		

Pillow Blocks



Unit NO.	Dimensions (mm / in.)												Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	h	a	e	b	S ₁	S ₂	g	w	B	n					
UCPX05	25	44.4	159	119	51	17	20	18	85	38.1	15.9	M14	UCX05	UCX05-13	1.33	
X05-13	13/16		1-3/4	6-1/4	4-11/16	2	43/64	25/32	23/32	3-11/32	1.5000	0.626	1/2	UCX05-14	UCX05-15	
X05-14	7/8												15/16	UCX05-16	PX05	
X05-15	15/16												1			
X05-16	1															
UCPX06	30	47.6	175	127	57	17	20	20	93	42.9	17.5	M14	UCX06	UCX06-17	1.71	
X06-17	1-1/16		1-7/8	6-7/8	5	2-1/4	43/64	25/32	25/32	3-21/32	1.6890	0.689	1/2	UCX06-18	UCX06-19	
X06-18	1-1/8												1-3/16	UCX06-20	PX06	
X06-19	1-3/16												1-1/4			
X06-20	1-1/4															
UCPX07	35	54.0	203	144	57	17	20	21	105	49.2	19	M14	UCX07	UCX07-21	2.30	
X07-21	1-5/16		2-1/8	8	5-21/32	2-1/4	43/64	25/32	13/16	4-1/8	1.9370	0.748	1/2	UCX07-22	UCX07-23	
X07-22	1-3/8												1-7/16		PX07	
X07-23	1-7/16															
UCPX08	40	58.7	222	156	67	20	23	26	111	49.2	1					

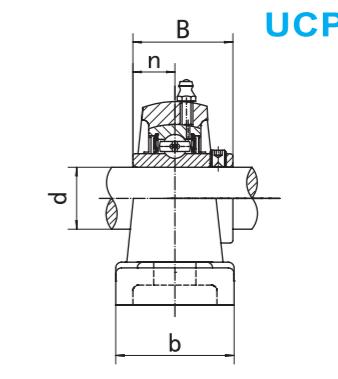
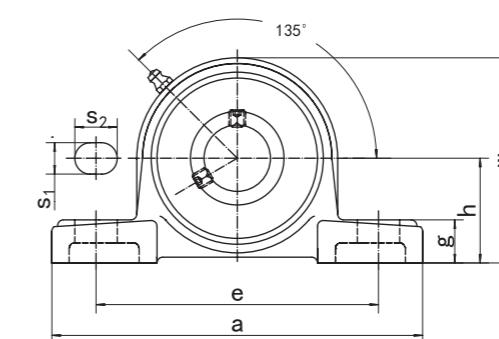
UKPX (Medium-duty)



Pillow Blocks
(with adapter mounted)

Unit NO.	Dimensions (mm / in.)										Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	h	a	e	b	S1	S2	g	w	B1				
UKPX05;H2305 X05;HE2305	20 3/4	44.4 1-3/4	159 6-1/4	119 4-11/16	51 2	17 43/64	20 25/32	18 23/32	85 3-11/32	35 1.378	M14 1/2	UKX05;H2305 UKX05;HE2305	PX05	1.33
UKPX06;H2306 X06;HS2306 X06;HE2306	25 7/8	47.6 1-7/8	175 6-7/8	127 5	57 2-1/4	17 43/64	20 25/32	20 25/32	93 3-21/32	38 1.496	M14 1/2	UKX06;H2306 UKX06;HS2306 UKX06;HE2306	PX06	1.75
UKPX07;H2307 X07;HS2307	30 1-1/8	54.0 2-1/8	203 8	144 5-21/32	57 2-1/4	17 43/64	20 25/32	21 13/16	105 4-1/8	43 1.693	M14 1/2	UKX07;H2307 UKX07;HS2307	PX07	2.33
UKPX08;H2308 X08;HE2308 X08;HS2308	35 1-1/4	58.7 2-5/16	222 8-3/4	156 6-5/32	67 2-5/8	20 25/32	23 29/32	26 1-1/32	111 4-3/8	46 1.811	M16 5/8	UKX08;H2308 UKX08;HE2308 UKX08;HS2308	PX08	2.89
UKPX09;H2309 X09;HA2309 X09;HE2309 X09;HS2309	40 1-7/16	58.7 2-5/16	222 8-3/4	156 6-5/32	67 2-5/8	20 25/32	23 29/32	26 1-1/32	116 4-9/16	50 1.969	M16 5/8	UKX09;H2309 UKX09;HA2309 UKX09;HE2309 UKX09;HS2309	PX09	3.25
UKPX10;H2310 X10;HS2310 X10;HA2310 X10;HE2310	45 1-5/8	63.5 1-11/16	241 2-1/2	171 9-1/2	73 6-47/64	20 2-7/8	23 25/32	27 29/32	126 1-1/16	55 2.165	M16 5/8	UKX10;H2310 UKX10;HS2310 UKX10;HA2310 UKX10;HE2310	PX10	4.22
UKPX11;H2311 X11;HS2311 X11;HA2311 X11;HE2311	50 1-7/8	69.8 1-15/16	260 2-3/4	184 10-1/4	79 7-1/4	25 3-1/8	28 31/32	30 1-3/16	137 5-13/32	59 2.323	M20 3/4	UKX11;H2311 UKX11;HS2311 UKX11;HA2311 UKX11;HE2311	PX11	5.24
UKPX12;H2312 X12;HS2312	55 2-1/8	76.2 3	286 11-1/4	203 8	83 3-9/32	25 63/64	28 1-3/32	33 1-5/16	151 5-15/16	62 2.441	M20 3/4	UKX12;H2312 UKX12;HS2312	PX12	6.51
UKPX13;H2313 X13;HA2313 X13;HE2313 X13;HS2313	60 2-3/16	76.2 3	286 11-1/4	203 8	83 3-9/32	25 63/64	28 1-3/32	33 1-5/16	154 6-1/16	65 2.559	M20 3/4	UKX13;H2313 UKX13;HS2313 UKX13;HE2313	PX13	6.93
UKPX15;H2315 X15;HA2315 X15;HS2315	65 2-7/16	88.9 2-1/2	330 13	229 9-1/32	89 3-1/2	27 1-1/16	30 1-3/16	35 1-3/8	175 6-7/8	73 2.874	M22 7/8	UKX15;H2315 UKX15;HS2315	PX15	9.40
UKPX16;H2316 X16;HA2316 X16;HS2316	70 2-11/16	101.6 4	381 15	283 11-5/32	102 4-1/32	27 1-1/16	30 1-3/16	40 1-9/16	194 7-5/8	78 3.071	M22 7/8	UKX16;H2316 UKX16;HS2316	PX16	13.32
UKPX17;H2317 X17;HA2317 X17;HE2317	75 2-15/16	101.6 4	381 15	283 11-5/32	102 4-1/32	27 1-1/16	30 1-3/16	40 1-9/16	200 7-7/8	82 3.228	M22 7/8	UKX17;H2317 UKX17;HS2317	PX17	14.55
UKPX18;H2318 X18;HA2318	80 3-3/16	101.6 4	381 15	283 11-5/32	111 4-3/8	27 1-1/16	30 1-3/16	40 1-9/16	206 8-1/8	86 3.386	M22 7/8	UKX18;H2318 UKX18;HS2318	PX18	16.26
UKPX20;H2320 X20;HA2320	90 3-1/2	127.0 5	432 17	337 13-9/32	121 4-3/4	33 1-5/16	36 1-13/32	45 1-25/32	244 9-5/8	97 3.814	M27 1	UKX20;H2320 UKX20;HS2320	PX20	23.86

Pillow Blocks

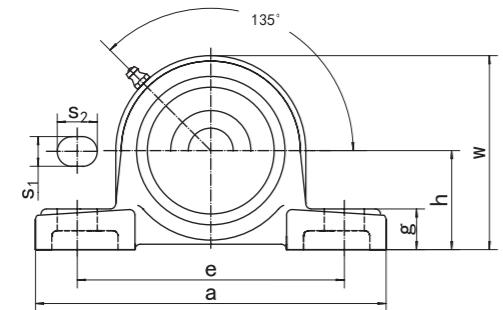


Pillow Blocks

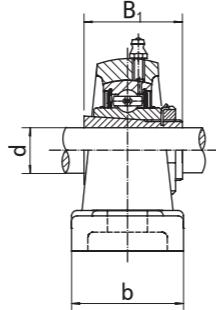
UCP3 (Heavy-duty)

Unit NO.	Dimensions (mm / in.)												Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	h	a	e	b	S1	S2	g	w	B	n					
UCP305 305-13 305-14 305-15 305-16	25 13/16	45 7/8	175 15/16	132 1	45 1-25/32	17 43/64	20 25/32	15 19/32	85 3-11/32	38 1.4961	M14 1/2	UC305 UC305-13 UC305-14 UC305-15 UC305-16	P305	1.27 1.32 1.30 1.28 1.27		
UCP306 306-17 306-18 306-19	30 1-1/16	50 1-1/8	180 1-3/16	140 7-3/32	50 1-31/32	17 43/64	20 25/32	18 3-3/4	95 1.6929	43 0.669	M14 1/2	UC306 UC306-17 UC306-18 UC306-19	P306	1.73 1.79 1.76 1.74		
UCP307 307-20 307-21 307-22 307-23	35 1-1/4	56 1-5/16	210 1-3/8	160 8-9/32	56 2-13/64	17 43/64	25 31/32	20 4-3/16	106 1.8898	48 0.748	M14 1/2	UC307 UC307-20 UC307-21 UC307-22 UC307-23	P307	2.38 2.44 2.41 2.38 2.35		
UCP308 308-24 308-25	40 1-1/2	60 1-9/16	220 2-23/64	170 8-21/32	60 6-11/16	17 2-3/8	27 43/64	22 1-11/16	116 4-9/16	52 2.0472	M14 1/2	UC308 UC308-24 UC308-25	P308	3.08 3.12 3.08		
UCP309 309-26 309-27 309-28	45 1-5/8	67 1-11/16	245 2-41/64	190 9-21/32	67 7-15/32	20 2-5/8	30 25/32	24 1-3/16	129 5.2441	57 0.866	M16 5/8	UC309 UC309-26 UC309-27 UC309-28	P309	4.17 4.27 4.23 4.18		
UCP310 310-29 310-30 310-31	50 1-13/16	75 1-7/8	275 2-61/64	212 10-13/16	75 8-11/32	20 2-15/16	35 25/32	27 1-3/8	143 5.4016	61 0.866	M16 5/8	UC310 UC310-29 UC310-30 UC310-31	P310	5.69 6.03 5.78 5.72		
UCP311 311-32 311-33 311-34 311-35	55 2	80 2-1/16	310 3-5/32	236 1												

UKP3(Heavy-duty)

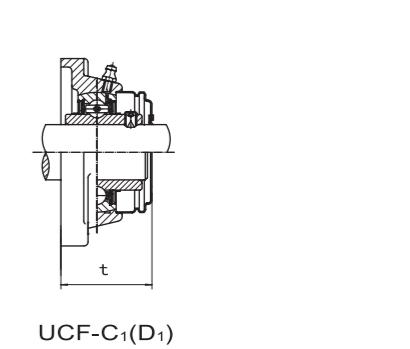
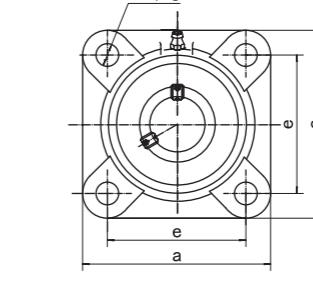
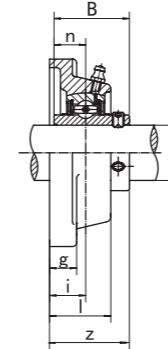


**Pillow Blocks
(with adapter mounted)**



Unit No.	Dimensions (mm / in.)										Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	h	a	e	b	S1	S2	g	w	B1				
UKP305;H2305 305;HE2305	20 3/4	45 1-49/64	175 6-7/8	132 5-3/16	45 1-3/4	17 43/64	20 25/32	15 19/32	85 3-11/32	35 1.378	M14 1/2	UK305;H2305 UK305;HE2305	P305	1.30
UKP306;H2306 306;HS2306 306;HE2306	25 7/8	50 1-31/32	180 7-3/32	140 5-1/2	50 1-31/32	17 43/64	20 25/32	18 3-3/4	95 1.496	38 1.496	M14 1/2	UK306;H2306 UK306;HS2306 UK306;HE2306	P306	1.80
UKP307;H2307 307;HS2307	30 1-1/8	56 2-13/64	210 8-9/32	160 6-5/16	56 2-7/32	17 43/64	25 63/64	20 25/32	106 4-3/16	43 1.693	M14 1/2	UK307;H2307 UK307;HS2307	P307	2.40
UKP308;H2308 308;HE2308 308;HS2308	35 1-1/4	60 2-23/64	220 8-21/32	170 6-11/16	60 2-3/8	17 43/64	27 1-1/16	22 7/8	116 4-9/16	46 1.811	M16 5/8	UK308;H2308 UK308;HE2308 UK308;HS2308	P308	3.10
UKP309;H2309 309;HA2309 309;HE2309 309;HS2309	40 1-7/16	67 2-41/64	245 9-21/32	190 7-15/32	67 2-5/8	20 25/32	30 1-3/16	24 15/16	129 5-3/32	50 1.969	M16 5/8	UK309;H2309 UK309;HA2309 UK309;HE2309 UK309;HS2309	P309	4.20
UKP310;H2310 310;HS2310 310;HA2310 310;HE2310	45 1-5/8	75 2-61/64	275 10-13/16	212 8-11/32	75 2-15/16	20 25/32	35 1-3/8	27 1-1/16	143 5-5/8	55 2.165	M16 5/8	UK310;H2310 UK310;HS2310 UK310;HA2310 UK310;HE2310	P310	5.80
UKP311;H2311 311;HS2311 311;HA2311 311;HE2311	50 1-7/8	80 3-5/32	310 12-7/32	236 9-9/32	80 3-5/32	20 25/32	38 1-1/2	30 1-3/16	154 6-1/16	59 2.323	M16 5/8	UK311;H2311 UK311;HS2311 UK311;HA2311 UK311;HE2311	P311	7.30
UKP312;H2312 212;HS2312	55 2-1/8	85 3-11/32	330 13	250 9-27/32	85 3-11/32	25 63/64	38 1-1/2	32 6-1/2	165 2.441	62 1.496	M20 3/4	UK312;H2312 UK312;HS2312	P312	9.20
UKP313;H2313 313;HA2313 313;HE2313 313;HS2313	60 2-3/16	90 3-35/64	340 13-3/8	260 10-1/4	90 3-17/32	25 63/64	38 1-1/2	33 1-5/16	176 6-15/16	65 2.559	M20 3/4	UK313;H2313 UK313;HA2313 UK313;HE2313 UK313;HS2313	P313	10.40
UKP315;H2315 315;HA2315 315;HE2315	65 2-7/16	100 3-15/16	380 14-31/32	290 11-13/32	100 3-15/16	27 1-1/16	40 1-3/8	35 7-25/32	198 2.874	73 7/8	M22 7/8	UK315;H2315 UK315;HA2315 UK315;HE2315	P315	14.70
UKP316;H2316 316;HA2316 316;HE2316	70 2-11/16	106 4-11/64	400 15-3/4	300 11-13/16	110 4-11/32	27 1-1/16	40 1-9/16	40 8-9/32	210 3.071	78 7/8	M22 7/8	UK316;H2316 UK316;HA2316 UK316;HE2316	P316	17.80
UKP317;H2317 317;HA2317 317;HS2317	75 2-15/16	112 4-11/64	420 16-17/32	320 12-19/32	110 4-11/32	33 1-5/16	45 1-25/32	40 8-21/32	220 3.228	82 1	M27 1	UK317;H2317 UK317;HA2317 UK317;HS2317	P317	19.60
UKP318;H2318 318;HA2318	80 3-3/16	118 4-41/64	430 16-15/16	330 13	110 4-11/32	33 1-5/16	45 1-25/32	235 9-1/4	86 3.386	1 1	M27 1	UK318;H2318 UK318;HA2318	P318	22.80
UKP319;H2319 319;HA2319	85 3-5/16	125 4-59/64	470 18-1/2	360 14-3/16	120 4-23/32	36 1-13/32	50 1-25/32	45 9-27/32	250 3.543	90 1-1/8	M30 1-1/8	UK319;H2319 UK319;HA2319	P319	28.30
UKP320;H2320 320;HA2320	90 3-7/16	140 5-33/64	490 19-9/32	380 14-31/32	120 4-23/32	36 1-13/32	50 1-31/32	50 10-53/64	275 3.814	97 1-1/8	M30 1-1/8	UK320;H2320 UK320;HA2320	P320	33.90
UKP322;H2322 322;HS2322	100 3-15/16	150 5-29/32	520 20-15/32	400 15-3/4	140 5-1/2	40 1-9/16	55 2-5/32	55 11-13/16	300 4.134	105 1-1/4	M33 1-1/4	UK322;H2322 UK322;HS2322	P322	45.60
UKP324;H2324 324;HA2324	110 4-3/16	160 6-19/64	570 22-7/16	450 17-23/32	140 5-1/2	40 1-9/16	55 2-5/32	320 1-21/32	112 4.410	112 1-1/4	M33 1-1/4	UK324;H2324 UK324;HA2324	P324	55.80
UKP326;H2326 326;HA2326	115 4-7/16	180 7-3/32	600 23-5/8	480 18-29/32	140 5-1/2	40 1-9/16	55 2-5/32	355 13-31/32	121 4.764	121 1-1/4	M33 1-1/4	UK326;H2326 UK326;HA2326	P326	71.80
UKP328;H2328 328;HA2328	125 4-15/16	200 7-7/8	620 24-13/32	500 19-11/16	140 5-1/2	40 1-9/16	55 2-5/32	390 2-61/64	131 5.158	131 1-1/4	M33 1-1/4	UK328;H2328 UK328;HA2328	P328	89.00

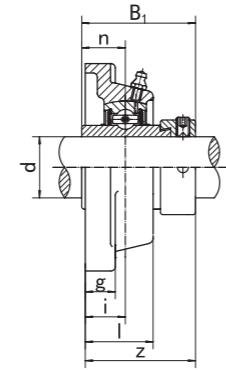
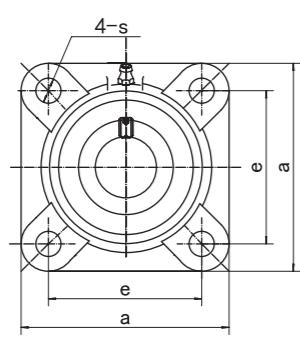
Flange Units (Square)



UCF-C1(D1)

Unit No.	Dimensions (mm / in.)											Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	a	e	i	g	l	s	z	t	B	n				
UCF201 201-8	12 1/2	86 3-3/8	64 2-33/64	15 19/32	12 15/32	25.5 1	12 15/32	33.3 1-5/16	37.5 1-31/64	31 1.2205	12.7 0.500	M10 3/8	UC201 UC201-8	F201	0.59
UCF202 202-9	15 9/16	86 3-3/8	64 2-33/64	15 19/32	12 15/32	25.5 1	12 15/32	33.3 1-5/16	37.5 1-31/64	31 1.2205	12.7 0.500	M10 3/8	UC202 UC202-9	F202	0.58
UCF203 203-11	17 11/16	86 3-3/8	64 2-33/64	15 19/32	12 15/32	25.5 1	12 15/32	33.3 1-5/16	37.5 1-31/64	31 1.2205	12.7 0.500	M10 3/8	UC203 UC203-11	F203	0.57
UCF204 204-12	20 3-3/8	86 2-33/64	64 19/32	15 15/32	12 15/32	25.5 1	12 15/32	33.3 1-5/16	37.5 1-31/64	31 1.2205	12.7 0.500	M10 3/8	UC204 UC204-12	F204	0.55
UCF205 205-13	25 13/16	95 3-3/4	70 2-3/4	16 5/8	14 35/64	27 1-1/16	12 15/32</td								

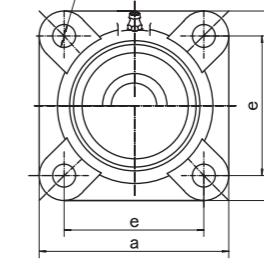
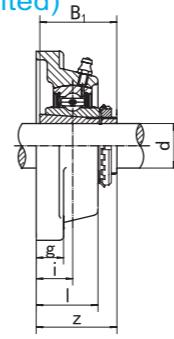
HCF2 (Normal-duty)



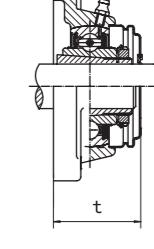
Flange Units (Square)

Unit NO.	Dimensions (mm / in.)										Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	a	e	i	g	l	s	z	B ₁	n				
HCF204 204-12	20 3/4	86 3-3/8	64 2-33/64	15 19/32	12 15/32	25.5 1	12 15/32	41.6 1-41/64	43.7 1.720	17.1 0.673	M10 3/8	HC204 HC204-12	F204	0.60 0.60
HCF205 205-13 205-14 205-15 205-16	25 13/16 7/8 15/16 1	95 3-3/4	70 2-3/4	16 5/8	14 35/64	27 1-1/16	12 15/32	42.9 1-11/16	44.4 1.748	17.5 0.689	M10 3/8	HC205 HC205-13 HC205-14 HC205-15 HC205-16	F205	0.79 0.84 0.83 0.81 0.79
HCF206 206-17 206-18 206-19 206-20	30 1-1/16 1-1/8 1-3/16 1-1/4	108 4-1/4	83 3-17/64	18 45/64	14 35/64	31 1-7/32	12 15/32	48.1 1-57/64	48.4 1.906	18.3 0.720	M10 3/8	HC206 HC206-17 HC206-18 HC206-19 HC206-20	F206	1.10 1.15 1.12 1.10 1.07
HCF207 207-20 207-21 207-22 207-23	35 1-1/4 1-5/16 1-3/8 1-7/16	117 4-39/64	92 3-5/8	19 3/4	16 5/8	34 1-11/32	14 35/64	51.3 2-1/64	51.1 2.012	18.8 0.740	M12 7/16	HC207 HC207-20 HC207-21 HC207-22 HC207-23	F207	1.47 1.54 1.50 1.47 1.45
HCF208 208-24 208-25	40 1-1/2 1-9/16	130 5-1/8	102 4-1/64	21 53/64	16 5/8	36 1-27/32	16 5/8	55.9 2-13/64	56.3 2.217	21.4 0.843	M14 1/2	HC208 HC208-24 HC208-25	F208	1.80 1.85 1.81
HCF209 209-26 209-27 209-28	45 1-5/8 1-11/16 1-3/4	137 5-13/32	105 4-9/64	22 55/64	18 23/32	38 1-1/2	16 5/8	56.9 2-15/64	56.3 2.217	21.4 0.843	M14 1/2	HC209 HC209-26 HC209-27 HC209-28	F209	2.13 2.24 2.19 2.15
HCF210 210-29 210-30 210-31 210-32	50 1-13/16 1-7/8 1-15/16 2	143 5-5/8	111 4-3/8	22 55/64	18 23/32	40 1-9/16	16 5/8	60.1 2-3/8	62.7 2.469	24.6 0.969	M14 1/2	HC210 HC210-29 HC210-30 HC210-31 HC210-32	F210	2.51 2.66 2.60 2.54 2.48
HCF211 211-32 211-33 211-34 211-35	55 2 2-1/16 2-1/8 2-3/16	162 6-3/8	130 5-1/8	25 63/64	20 25/32	43 1-11/16	19 3/4	68.6 2-45/64	71.4 2.811	27.8 1.094	M16 5/8	HC211 HC211-32 HC211-33 HC211-34 HC211-35	F211	3.39 3.69 3.51 3.44 3.36
HCF212 212-36 212-37 212-38 212-39	60 2-1/4 2-5/16 2-3/8 2-7/16	175 6-57/64	143 5-5/8	29 1-9/64	20 25/32	48 1-57/64	19 3/4	75.8 2-63/64	77.8 3.063	31.0 1.22	M16 5/8	HC212 HC212-36 HC212-37 HC212-38 HC212-39	F212	4.27 4.28 4.34 4.27 4.26
HCF213 213-40 213-41	65 2-1/2 2-9/16	187 7-23/64	149 5-55/64	30 1-3/16	22 55/64	50 1-31/32	19 3/4	81.6 3-7/32	85.7 3.374	34.1 1.343	M16 5/8	HC213 HC213-40 HC213-41	F213	5.35 5.45 5.34
HCF214 214-42 214-43 214-44	70 2-5/8 2-11/16 2-3/4	193 7-19/32	152 5-63/64	31 1-7/32	22 55/64	54 2-1/8	19 3/4	82.6 3-1/4	85.7 3.374	34.1 1.343	M16 5/8	HC214 HC214-42 HC214-43 HC214-44	F214	5.84 5.78 5.97 5.85
HCF215 215-45 215-46 215-47 215-48	75 2-13/16 2-7/8 2-15/16 3	200 7-7/8	159 6-17/64	34 1-11/32	22 55/64	56 2-7/32	19 3/4	88.8 3-1/2	92.1 3.626	37.3 1.426	M16 5/8	HC215 HC215-45 HC215-46 HC215-47 HC215-48	F215	6.43 6.73 6.60 6.47 6.33
HCF216 216-49 216-50 216-51	80 3-1/16 3-1/8 3-3/16	208 8-3/16	165 6-1/2	34 1-11/32	22 55/64	58 2-9/32	23 29/32	91.9 3-5/8	95.2 3.748	37.3 1.469	M20 3/4	HC216 HC216-49 HC216-50 HC216-51	F216	7.59 7.79 7.65 7.50
HCF217 217-52 217-53 217-55	85 3-1/4 3-5/16 3-7/16	220 8-21/23	175 6-57/64	36 1-27/64	24 15/16	63 2-15/32	23 29/32	86.4 3-13/32	73.8 2.906	23.4 0.921	M20 3/4	HC217 HC217-52 HC217-53 HC217-55	F217	8.52 8.71 8.59 8.34
HCF218 218-56	90 3-1/2	235 9-1/4	187 7-23/64	40 1-37/64	24 15/16	68 2-11/16	23 29/32	88.1 3-15/32	72.6 3.7795	24.5 1.563	M20 3/4	HC218 HC218-56	F218	9.95 10.04

**Flange Units (Square)
(with adapter mounted)**



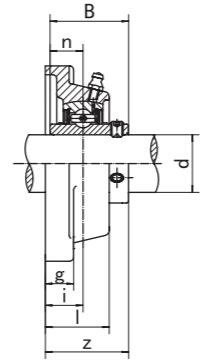
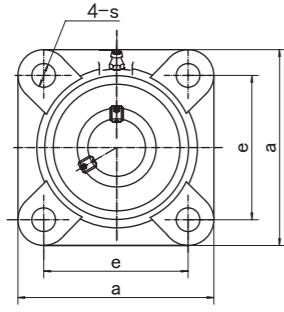
UKF2 (Normal-duty)



UKF-C1(D₁)

Unit NO.	Dimensions (mm / in.)										Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)	
	d	a	e	i	g	l	s	z	t	B ₁					
UKF205;H2305 205;HE2305	20 3/4	95 3-3/4	70 2-3/4	16 5/8	14 35/64	27 1-1/16	12 15/32	35.5 1-25/64	40 1-9/16	35 1.378	M10 3/8	UK205;H2305 UK205;HE2305	F205	0.78	
UKF206;H2306 206;HS2306 206;HE2306	25 7/8	108 4-1/4	83 3-17/64	18 45/64	14 35/64	31 1-7/32	12 15/32	39 1-17/32	44.5 1-3/4	38 1.496	M10 3/8	UK206;H2306 UK206;HS2306 UK206;HE2306	F206	1.09	
UKF207;H2307 207;HS2307	30 1-1/8	117 4-39/64	92 3-5/8	19 3/4	16 5/8	34 1-11/32	14 35/64	42.5 1-43/64	48.5 1-29/32	43 1.693	M12 7/16	UK207;H2307 UK207;HS2307	F207	1.41	
UKF208;H2308 208;HE2308 208;HS2308	35 1-1/4	130 5-1/8	102 4-1/64	21 53/64	21 53/64	21 5/8	16 1-27/64	36 5/8	46.5 1-53/64	55.5 2-3/16	46 1.811	M14 1/2	UK208;H2308 UK208;HS2308	F208	1.74
UKF209;H2309 209;HA2309 209;HE2309 209;HS2309	40 1-7/16	137 5-13/32	105 4-9/64	22 55/64	18 23/32	22 1-1/2	18 5/8	38 1-29/32	48.5 2-7/32	50 1.969	M14 1				

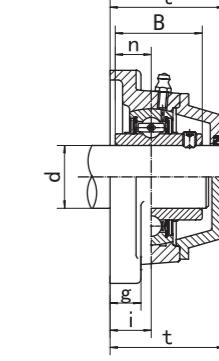
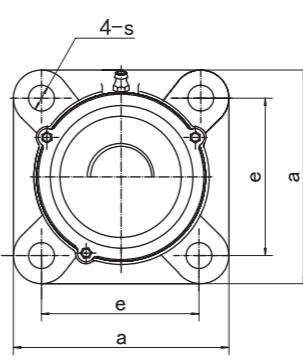
UCFS2(Normal-duty)



Flange Units (Square)

Unit No.	Dimensions (mm / in.)										Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	a	e	i	g	l	s	z	B	n				
UCFS204 204-12	20 3/4	86 3-3/8	63.5 2-1/2	20.6 13/16	9.5 3/8	33 1-19/64	11 7/16	38.9 1-17/32	31 1.2205	12.7 0.500	M10 3/8	UC204 UC204-12	FS204	0.64 0.64
UCFS205 205-13 205-14 205-15 205-16	25 13/16 7/8 15/16 1	95 3-3/4	70 2-3/4	21 53/64	11 7/16	35 1-3/8	11.5 29/64	40.8 1-39/64	34.1 1.3425	14.3 0.563	M10 3/8	UC205 UC205-13 UC205-14 UC205-15 UC205-16	FS205	0.87 0.91 0.90 0.88 0.87
UCFS206 206-17 206-18 206-19 206-20	30 1-1/16 1-1/8 1-3/16 1-1/4	108 4-1/4	82.5 3-1/4	22.6 57/64	13 33/64	37 1-29/64	13 33/64	44.8 1-49/64	38.1 1.5000	15.9 0.626	M12 7/16	UC206 UC206-17 UC206-18 UC206-19 UC206-20	FS206	1.27 1.28 1.29 1.27 1.26
UCFS207 207-20 207-21 207-22 207-23	35 1-1/4 1-5/16 1-3/8 1-7/16	117 4-39/64	92 3-5/8	22 55/64	13 33/64	38 1-1/2	13 33/64	47.4 1-55/64	42.9 1.6890	17.5 0.689	M12 7/16	UC207 UC207-20 UC207-21 UC207-22 UC207-23	FS207	1.54 1.60 1.57 1.54 1.51
UCFS208 208-24 208-25	40 1-1/2 1-9/16	130 5-1/8	101.5 4	24.5 31/32	16 5/8	41 1-39/64	14 35/64	54.7 2-5/32	49.2 1.9370	19 0.748	M12 7/16	UC208 UC208-24 UC208-25	FS208	2.16 2.20 2.17
UCFS209 209-26 209-27 209-28	45 1-5/8 1-11/16 1-3/4	137 5-25/64	105 4-9/64	24.5 31/32	16 5/8	42 1-21/32	16 5/8	54.7 2-5/32	49.2 1.9370	19 0.748	M14 9/16	UC209 UC209-26 UC209-27 UC209-28	FS209	2.36 2.46 2.42 2.38
UCFS210 210-29 210-30 210-31 210-32	50 1-13/16 1-7/8 1-15/16 2	143 5-5/8	111 4-3/8	27.8 1-3/32	16 5/8	46 1-13/16	16 5/8	60.4 2-3/8	51.6 2.0315	19 0.748	M14 9/16	UC210 UC210-29 UC210-30 UC210-31 UC210-32	FS210	2.65 2.77 2.72 2.67 2.63
UCFS211 211-32 211-33 211-34 211-35	55 2 2-1/16 2-1/8 2-3/16	162 6-3/8	130 5-1/8	31 1-7/32	17.5 11/16	50 1-31/32	17 43/64	64.4 2-17/32	55.6 2.1890	22.2 0.874	M14 9/16	UC211 UC211-32 UC211-33 UC211-34 UC211-35	FS211	3.77 3.92 3.86 3.82 3.75
UCFS212 212-36 212-37 212-38 212-39	60 2-1/4 2-5/16 2-3/8 2-7/16	175 6-57/64	143 5-5/8	34 1-11/32	17.5 11/16	55 2-11/64	17 43/64	73.7 2-29/32	65.1 2.5630	25.4 1.000	M14 9/16	UC212 UC212-36 UC212-37 UC212-38 UC212-39	FS212	4.84 4.97 4.89 4.82 4.75
UCFS213 213-40 213-41	65 2-1/2 2-9/16	184 7-1/4	149 5-55/64	38 1-1/2	22 55/64	58 2-9/32	18 45/64	77.7 3-1/16	65.1 2.5630	25.4 1.000	M16 5/8	UC213 UC213-40 UC213-41	FS213	5.84 5.93 5.84
UCFS214 214-42 214-43 214-44	70 2-5/8 2-11/16 2-3/4	188 7-13/32	152 5-63/64	38 1-1/2	23 29/32	60 2-23/64	18 45/64	82.4 3-1/4	74.6 2.9370	30.2 1.189	M16 5/8	UC214 UC214-42 UC214-43 UC214-44	FS214	6.38 6.59 6.49 6.39
UCFS215 215-45 215-46 215-47 215-48	75 2-13/16 2-7/8 2-15/16 3	200 7-7/8	152.4 6	41 1-39/64	24 15/16	62 2-7/16	20 25/32	85.5 3-23/64	77.8 3.0630	33.3 1.311	M18 23/32	UC215 UC215-45 UC215-46 UC215-47 UC215-48	FS215	7.42 7.42 7.67 7.56 7.36

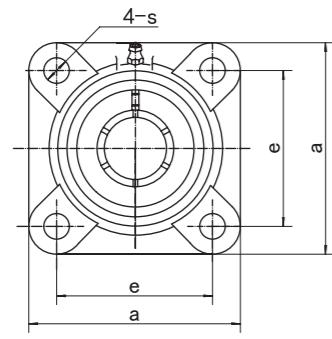
Flange Units (Square)



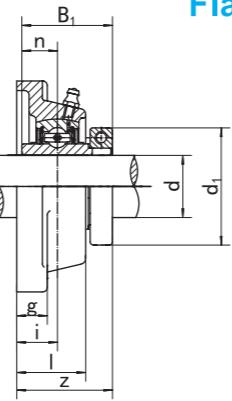
UCCF2 (Normal-duty)

Unit No.	Dimensions (mm / in.)										Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	a	e	i	g	s	t	B	n					
UCCF204 204-12	20 3/4	86 3-3/8	64 2-33/64	15 19/32	12.0 15/32	12 15/32	46 1-13/16	31 1.2205	12.7 0.500	M10 3/8	UC204 UC204-12	CF204	0.76 0.76	
UCCF205 205-13 205-14 205-15 205-16	25 13/16 7/8 15/16 1	95 3-3/4	70 2-3/4	16 5/8	14 35/64	12 15/32	51 2-1/64	34.1 1.3425	14.3 0.563	M10 3/8	UC205 UC205-13 UC205-14 UC205-15 UC205-16	CF205	1.12 1.16 1.15 1.13 1.12	
UCCF206 206-17 206-18 206-19 206-20	30 1-1/16 1-1/8 1-3/16 1-1/4	108 4-1/4	83 3-17/64	18 45/64	14 35/64	12 15/32	55 2-11/64	38.1 1.5000	15.9 0.626	M10 3/8	UC206 UC206-17 UC206-18 UC206-19 UC206-20	CF206	1.42 1.43 1.44 1.42 1.41	
UCCF207 207-20 207-21 207-22 207-23	35 1-1/4 1-5/16 1-3/8 1-7/16	117 4-39/64	92 3-5/8	19 3/4	16 5/8	14 35/64	59 2-21/64	42.9 1.6890	17.5 0.689	M12 7/16	UC207 UC207-20 UC207-21 UC207-22 UC207-23	CF207	1.83 1.89 1.86 1.83 1.80	
UCCF208 208-24 208-25	40 1-1/2 1-9/16	130 5-1/8	102 4-1/64	21 53/64	16 5/8	16 5/8	66 2-21/64	49.2 1.9370	19 0.748	M14 1/2	UC208 UC208-24 UC208-25	CF208	2.51 2.55 2.52	
UCCF209 209-26 209-27 209-28	45 1-5/8 1-11/16 1-3/4	137 5-25/64	105 4-9/64	22 55/64	18 23/32	16 5/8	67 2-41/64	49.2 1.9370	19 0.748	M14 1/2	UC209 UC209-26 UC209-27 UC209-28	CF209	2.90 3.00 2.96 2.92	
UCCF210 210-29 210-30 210-31 210-32	50 1-13/16 1-7/8 1-15/16 2	143 5-5/8	111 4-3/8	22 55/64	18 23/32	16 5/8	71 2-51/64	51						

NCF2(Normal-duty)

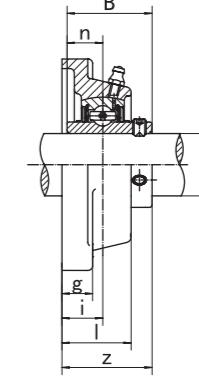
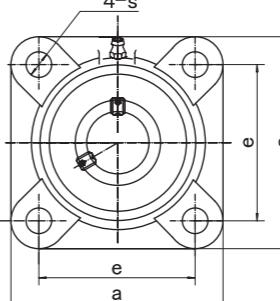


Flange Units (Square)



Unit NO.	Dimensions (mm / in.)											Bolt Size mm/in	Bearing No.	Housing No.	Weight (kg)
	d	d₁	a	e	i	g	l	s	z	B₁	n				
NCF204 204-12	20 3/4	44.5 1-3/4	86 3-3/8	64 2-32/64	15 19/32	12 15/32	25.5 1	12 15/32	34.8 1-3/8	33.4 1.315	12.7 0.500	M10 3/8	NC204 NC204-12	F204	0.69
NCF205 205-14	25 7/8	49.2 1-15/16	95 3-3/4	70 2-3/4	16 5/8	14 35/64	27 1-1/16	12 15/32	38.2 1-1/2	36.5 1.437	14.3 0.563	M10 3/8	NC205 NC205-14	F205	0.94
NCF205 205-15	25 15/16	49.2 1-15/16	95 3-3/4	70 2-3/4	16 5/8	14 35/64	27 1-1/16	12 15/32	38.2 1-1/2	36.5 1.437	14.3 0.563	M10 3/8	NC205 NC205-15		
NCF205 205-16	25 1	49.2 1-15/16	95 3-3/4	70 2-3/4	16 5/8	14 35/64	27 1-1/16	12 15/32	38.2 1-1/2	36.5 1.437	14.3 0.563	M10 3/8	NC205 NC205-16		
NCF206 206-18	30 1-1/8	55.6 2-3/16	108 4-1/4	83 3-17/64	18 45/64	14 35/64	31 1-7/32	12 15/32	41.8 1-21/32	39.7 1.563	15.9 0.626	M10 3/8	NC206 NC206-18	F206	1.22
NCF206 206-19	30 1-3/16	55.6 2-3/16	108 4-1/4	83 3-17/64	18 45/64	14 35/64	31 1-7/32	12 15/32	41.8 1-21/32	39.7 1.563	15.9 0.626	M10 3/8	NC206 NC206-19		
NCF206 206-20	30 1-1/4	55.6 2-3/16	108 4-1/4	83 3-17/64	18 45/64	14 35/64	31 1-7/32	12 15/32	41.8 1-21/32	39.7 1.563	15.9 0.626	M10 3/8	NC206 NC206-20		
NCF207 207-20	35 1-1/4	65.1 2-7/16	117 4-39/64	92 3-5/8	19 3/4	16 5/8	34 1-11/32	14 35/64	46.0 1-13/16	44.5 1.752	17.5 0.740	M12 7/16	NC207 NC207-20	F207	1.69
NCF207 207-22	35 1-3/8	65.1 2-9/16	117 4-39/64	92 3-5/8	19 3/4	16 5/8	34 1-11/32	14 35/64	46.0 1-13/16	44.5 1.752	17.5 0.740	M12 7/16	NC207 NC207-22		
NCF207 207-23	35 1-7/16	65.1 2-9/16	117 4-39/64	92 3-5/8	19 3/4	16 5/8	34 1-11/32	14 35/64	46.0 1-13/16	44.5 1.752	17.5 0.740	M12 7/16	NC207 NC207-23		
NCF208 208-24	40 1-1/2	68.3 2-11/16	130 5-1/8	102 4-1/64	21 53/64	16 5/8	36 1-13/32	16 5/8	52.8 2-3/32	50.8 2	19.0 0.748	M14 1/2	NC208 NC208-24	F208	2.07
NCF209 209-26	45 1-5/8	74.6 2-13/16	137 7-15/32	105 5-53/64	22 55/64	18 23/32	38 1-1/2	16 5/8	53.8 2-1/8	50.8 2	19.0 0.748	M14 1/2	NC209 NC209-26		
NCF209 209-27	45 1-11/16	74.6 2-15/16	137 7-15/32	105 5-53/64	22 55/64	18 23/32	38 1-1/2	16 5/8	53.8 2-1/8	50.8 2	19.0 0.748	M14 1/2	NC209 NC209-27	F209	2.45
NCF209 209-28	45 1-3/4	74.6 2-15/16	137 7-15/32	105 5-53/64	22 55/64	18 23/32	38 1-1/2	16 5/8	53.8 2-1/8	50.8 2	19.0 0.748	M14 1/2	NC209 NC209-28		
NCF210 210-31	50 1-15/16	85.7 3-3/8	143 5-5/8	111 4-3/8	22 55/64	18 23/32	40 1-37/64	16 5/8	56.1 2-7/32	53.1 2.091	19.0 0.748	M16 5/8	NC210 NC210-31	F210	3.00
NCF210 210-32	50 2	85.7 3-3/8	143 5-5/8	111 4-3/8	22 55/64	18 23/32	40 1-37/64	16 5/8	56.1 2-7/32	53.1 2.091	19.0 0.748	M16 5/8	NC210 NC210-32		
NCF211 211-35	55 2-3/16	92.1 3-5/8	162 6-3/8	130 5-1/8	25 63/64	20 25/32	43 1-11/16	19 3/4	59.9 2-11/32	57.1 2.248	22.2 0.874	M16 5/8	NC211 NC211-32	F211	3.63
NCF211 211-35	55 2-3/16	92.1 3-5/8	162 6-3/8	130 5-1/8	25 63/64	20 25/32	43 1-11/16	19 3/4	59.9 2-11/32	57.1 2.248	22.2 0.874	M16 5/8	NC211 NC211-35		
NCF212 212-36	60 2-1/4	104.8 4-1/16	175 6-7/8	143 5-5/8	29 1-9/64	20 25/32	48 1-7/8	19 3/4	70.3 2-25/32	66.7 2.626	25.4 1.000	M16 5/8	NC212 NC212-36	F212	4.76
NCF212 212-39	60 2-7/16	104.8 4-1/8	175 6-7/8	143 5-5/8	29 1-9/64	20 25/32	48 1-7/8	19 3/4	70.3 2-25/32	66.7 2.626	25.4 1.000	M16 5/8	NC212 NC212-39		

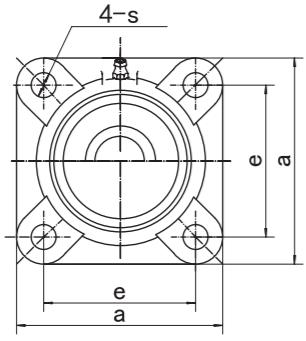
Flange Units (Square)



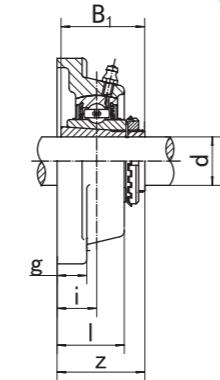
UCFX (Medium-duty)

Unit NO.	Dimensions (mm / in.)											Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	a	e	i	g	l	s	z	B	n					
UCFX05 X05-13	25 13/16	108 7/8	83 15/16	18 1	13 1	30 1	12 -3/16	40.2 15/32	38.1 1-19/32	15.9 1.5000	M10 0.626	M10 3/8	UCX05 UCX05-13	FX05	1.10
X05-14													UCX05-14		
X05-15													UCX05-15		
X05-16													UCX05-16		
UCFX06 X06-17	30 1-1/16	117 1-1/8	92 1-3/16	19 1-3/16	14 1-3/16	34 1-3/16									

UKFX (Medium-duty)

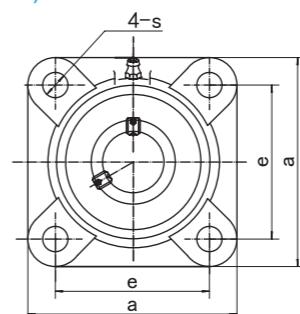


**Flange Units (Square)
(with adapter mounted)**

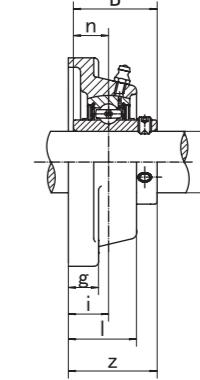


Unit No.	Dimensions (mm / in.)									Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	a	e	i	g	l	s	z	B ₁				
UKFX05;H2305 X05;HE2305	20 3/4	108 4-1/4	83 3-17/64	18 45/64	13 1/2	30 1-3/16	12 15/32	39 1-17/32	35 1.378	M10 3/8	UKX05;H2305 UKX05;HE2305	FX05	1.10
UKFX06;H2306 X06;HS2306 X06;HE2306	25 7/8	117 4-39/64	92 3-5/8	19 3/4	14 9/16	34 1-11/32	16 5/8	42 1-41/64	38 1.496	M14 1/2	UKX06;H2306 UKX06;HS2306 UKX06;HE2306	FX06	1.40
UKFX07;H2307 X07;HS2307	30 1-1/8	130 5-1/8	102 4-1/64	21 53/64	14 9/16	38 1-1/2	16 5/8	46 1-51/64	43 1.693	M14 1/2	UKX07;H2307 UKX07;HS2307	FX07	1.80
UKFX08;H2308 X08;HE2308 X08;HS2308	35 1-1/4	137 5-13/32	105 4-9/64	22 55/64	14 9/16	40 1-9/16	19 3/4	48 1-7/8	46 1.811	M16 5/8	UKX08;H2308 UKX08;HE2308 UKX08;HS2308	FX08	2.10
UKFX09;H2309 X09;HA2309 X09;HE2309 X09;HS2309	40 1-7/16	143 5-5/8	111 4-3/8	23 29/32	14 9/16	40 1-9/16	19 3/4	50 1-31/32	50 1.969	M16 5/8	UKX09;H2309 UKX09;HA2309 UKX09;HE2309 UKX09;HS2309	FX09	2.40
UKFX10;H2310 X10;HS2310 X10;HA2310 X10;HE2309	45 1-5/8	162 6-3/8	130 5-1/8	26 1-13/32	20 25/32	44 1-23/32	19 3/4	56 2-3/16	55 2.165	M16 5/8	UKX10;H2310 UKX10;HS2310 UKX10;HA2310 UKX10;HE2309	FX10	3.40
UKFX11;H2311 X11;HS2311 X11;HA2311 X11;HE2311	50 1-7/8	175 6-57/64	143 5-5/8	29 1-9/64	20 25/32	49 1-15/16	19 3/4	60 2-23/64	59 2.323	M16 5/8	UKX11;H2311 UKX11;HS2311 UKX11;HA2311 UKX11;HE2311	FX11	4.20
UKFX12;H2312 X12;HS2312	55 2-1/8	187 7-23/64	149 5-55/64	34 1-11/32	21 13/16	59 2-5/16	19 3/4	67 2-41/64	62 2.441	M16 5/8	UKX12;H2312 UKX12;HS2312	FX12	5.10
UKFX13;H2313 X13;HA2313 X13;HE2313 X13;HS2313	60 2-3/16	187 7-23/64	149 5-55/64	34 1-11/32	21 13/16	59 2-5/16	19 3/4	68 2-11/16	65 2.559	M16 5/8	UKX13;H2313 UKX13;HE2313 UKX13;HS2313	FX13	5.50
UKFX15;H2315 X15;HA2315 X15;HS2315	65 2-7/16	197 7-3/4	152 5-63/64	40 1-37/64	24 15/16	68 2-11/16	23 29/32	78 2-3/64	73 2.874	M20 3/4	UKX15;H2315 UKX15;HA2315 UKX15;HS2315	FX15	7.60
UKFX16;H2316 X16;HA2316 X16;HS2316	70 2-11/16	214 8-7/16	171 6-47/64	40 1-37/64	24 15/16	70 2-3/4	23 29/32	80 3-5/32	78 3.071	M20 3/4	UKX16;H2316 UKX16;HA2316 UKX16;HS2316	FX16	9.30
UKFX17;H2317 X17;HA2317 X17;HE2317	75 2-15/16	214 8-7/16	171 6-47/64	40 1-37/64	24 15/16	70 2-3/4	23 29/32	82 3-13/64	82 3.228	M20 3/4	UKX17;H2317 UKX17;HA2317 UKX17;HE2317	FX17	10.10
UKFX18;H2318 X18;HA2318	80 3-3/16	214 8-7/16	171 6-47/64	45 1-49/64	24 15/16	76 3	23 29/32	88 3-15/32	86 3.386	M20 3/4	UKX18;H2318 UKX18;HA2318	FX18	11.50
UKFX20;H2320 X20;HA2320	90 3-1/2	268 10-9/16	211 8-5/16	59 2-21/64	31 1-7/32	97 3-13/16	31 1-7/32	106 4-3/64	97 3.819	M27 1	UKX20;H2320 UKX20;HA2320	FX20	19.10

Flange Units (Square)

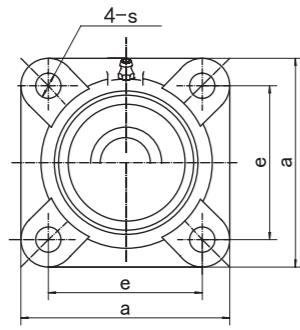


UCF3 (Heavy-duty)



Unit NO.	Dimensions (mm / in.)									Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	a	e	i	g	l	s	z	B				
UCF305 305-13 305-14 305-15 305-16	25 13/16	110 7/8	80 4-11/32	16 3-5/32	13 5/8	29 1/2	16 1-5/32	39 5/8	38 1-17/32	M14 1.4961	UC305 UC305-13 UC305-14 UC305-15 UC305-16	F305	1.10
UCF306 306-17 306-18 306-19	30 1-1/16	125 1-1/8	95 3-47/64	18 45/64	15 19/32	32 1-1/4	16 5/8	44 1-47/64	43 1.6929	M14 0.669	UC306 UC306-17 UC306-18 UC306-19	F306	1.50
UCF307 307-20 307-21 307-22 307-23	35 1-1/4	135 1-5/16	100 3-15/16	20 25/32	16 5/8	36 1-13/32	19 3/4	49 1-59/64	48 1.8898	M16 0.748	UC307 UC307-20 UC307-21 UC307-22 UC307-23	F307	2.00
UCF308 308-24 308-25	40 1-1/2	150 1-9/16	112 5-29/32	23 4-13/32	17 29/32	40 21/32	19 3/4	56 2-13/64	52 2.0472	M16 0.748	UC308 UC308-24 UC308-25	F308	2.60
UCF309 309-26 309-27 309-28	45 1-5/8	160 1-11/16	125 6-5/16	25 4-59/64	18 63/64	44 23/32	19 3/4	60 2-23/64	57 2.2441	M16 0.866	UC309 UC309-26 UC309-27 UC309-28	F309	3.40
UCF310 310-29 310-30 310-31	50 1-13/16	175 1-7/8	132 6-7/8	28 5-13/64	19 3/4	48 1-7/8	23 29/32	67 2-41/64	61 2.4016	M20 0.866	UC310 UC310-29 UC310-30 UC310-31	F310	4.50
UCF311 311-32 311-33 311-34 311-35	55 2	185 2-1/16	140 2-1/8	30 5-33/64	20 1-3/16	52 25/32	23 2-1/16	71 29/32	71 2.5984	M20 0.948	UC311 UC311-32 UC311-33 UC311-34 UC311-35	F311	5.50
UCF312 312-36 312-37 312-38 312-39	60 2-1/4	195 2-5/16	150 2-3/8	33 7-11/16	22 5-29/32	56 1-19/64	23 7/8	78 2-7/32	71 2.7953	M20 1.024	UC312 UC312-36 UC312-37 UC312-38 UC312-39	F312	6.50
UCF313 313-40 313-41	65 2-1/2	208 2-9/16	166 8-3/16	33 6-17/32	22 1-19/64	58 55/64	23 2-9/32	78 3-5/64	75 2.9528	M20 1.818	UC313 UC313-40 UC313-41	F313	7.90
UCF314 314-42 314-43 314-44	70 2-5/8	226 2-11/16	178 6-1/64	36 1-27/64	25 31/32	61 2-13/32	25 63/64	81 3-3/16	78 3.0708	M22 1.299	UC314 UC314-42 UC314-43 UC314-44	F314	9.60

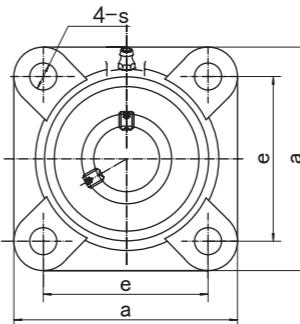
UKF3 (Heavy-duty)



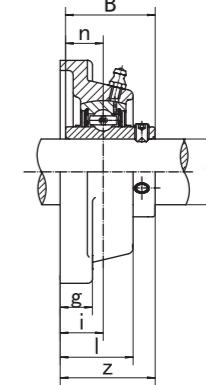
**Flange Units (Square)
(with adapter mounted)**

Unit No.	Dimensions (mm / in.)									Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	a	e	i	g	l	s	z	B ₁				
UKF305;H2305 305;HE2305	20 3/4	110 4-11/32	80 3-5/32	16 5/8	13 1/2	29 1-5/32	16 5/8	37.0 1-29/64	35.0 1.378	M14 1/2	UK305;H2305 UK305;HE2305	F305	1.10
UKF306;H2306 306;HS2306 306;HE2306	25 7/8	125 4-29/32	95 3-47/64	18 45/64	15 19/32	32 1-1/4	16 5/8	40.5 2-19/32	38.0 1.496	M14 1/2	UK306;H2306 UK306;HS2306 UK306;HE2306	F306	1.60
UKF307;H2307 307;HS2307	30 1	135 5-5/16	100 3-15/16	20 25/32	16 5/8	36 1-13/32	19 3/4	44.5 2-3/4	43.0 1.693	M16 5/8	UK307;H2307 UK307;HS2307	F307	2.00
UKF308;H2308 308;HE2308 308;HS2308	35 1-1/4 1-3/8	150 5-29/32	112 4-13/32	23 29/32	17 21/32	40 1-9/16	19 3/4	50.0 2-31/32	46.0 1.811	M16 5/8	UK308;H2308 UK308;HS2308	F308	2.70
UKF309;H2309 309;HA2309 309;HE2309 309;HS2309	40 1-7/16 1-1/2 1-5/8	160 6-6/16	125 4-59/64	25 63/64	18 23/32	44 1-23/32	19 3/4	54.5 2-9/64	50.0 1.969	M16 5/8	UK309;H2309 UK309;HA2309 UK309;HE2309 UK309;HS2309	F309	3.40
UKF310;H2310 310;HS2310 310;HA2310 310;HE2309	45 1-5/8 1-11/16 1-3/4	175 6-7/8	132 5-13/64	28 1-7/64	19 3/4	48 1-7/8	23 29/32	60.0 2-23/64	55.0 2.165	M20 3/4	UK310;H2310 UK310;HS2310 UK310;HA2310 UK310;HE2309	F310	4.60
UKF311;H2311 311;HS2311 311;HA2311 311;HE2311	50 1-7/8 1-15/16 2	185 7-9/32	140 5-33/64	30 1-3/16	20 25/32	52 2-1/16	23 29/32	63.5 2-1/2	59.0 2.323	M20 3/4	UK311;H2311 UK311;HS2311 UK311;HA2311 UK311;HE2311	F311	5.50
UKF312;H2312 312;HS2312	55 2-1/8	195 7-11/16	150 5-29/32	33 1-19/64	22 7/8	56 2-7/32	23 29/32	69.0 2-23/32	62.0 2.441	M20 5/8	UK312;H2312 UK312;HS2312	F312	6.80
UKF313;H2313 313;HS2313 313;HA2313 313;HE2313	60 2-3/16	208 8-3/16	166 6-17/32	33 1-19/64	22 7/8	58 2-9/32	23 29/32	71.0 2-51/64	65.0 2.559	M20 3/4	UK313;H2313 UK313;HS2313 UK313;HA2313 UK313;HE2313	F313	7.80
UKF315;H2315 315;HS2315 315;HA2315 315;HE2315	65 2-7/16	236 9-9/32	184 7-1/4	39 1-17/32	25 63/64	66 2-19/32	25 63/64	81.0 3-3/16	73.0 2.874	M22 7/8	UK315;H2315 UK315;HS2315 UK315;HA2315 UK315;HE2315	F315	11.20
UKF316;H2316 316;HS2316 316;HA2316 316;HE2316	70 2-11/16 2-3/4	250 9-27/32	196 7-23/32	38 1-1/2	27 1-1/16	68 2-11/16	31 1-7/32	83.5 3-9/32	78.0 3.071	M27 1	UK316;H2316 UK316;HS2316 UK316;HA2316 UK316;HE2316	F316	13.50
UKF317;H2317 317;HS2317 317;HE2317	75 2-15/16 3	260 10-1/4	204 8-1/32	44 1-47/64	27 1-1/16	74 2-29/32	31 1-7/32	92.0 3-5/8	82.0 3.228	M27 1	UK317;H2317 UK317;HS2317 UK317;HE2317	F317	15.60
UKF318;H2318 318;HS2318	80 3-3/16	280 11-1/32	216 8-1/2	44 1-47/64	30 1-3/16	76 3	35 1-3/8	93.5 3-11/16	86.0 3.386	M30 1-1/8	UK318;H2318 UK318;HS2318	F318	18.90
UKF319;H2319 319;HS2319	85 3-5/16	290 11-13/32	228 8-31/32	59 2-21/64	30 1-3/16	94 3-11/16	35 1-3/8	111 4-3/8	90.0 3.543	M30 1-1/8	UK319;H2319 UK319;HS2319	F319	23.20
UKF320;H2320 320;HS2320	90 3-7/16	310 12-7/32	242 9-17/32	59 2-21/64	32 1-1/4	94 3-11/16	38 1-1/2	115.0 4-17/32	97.0 3.814	M33 1-1/4	UK320;H2320 UK320;HS2320	F320	26.30
UKF322;H2322 322;HS2322	100 3-15/16	340 13-3/8	266 10-15/32	60 3-23/64	35 1-3/8	121.0 3-25/32	41 1-39/64	105.0 5-1/8	M36 4.134	M36 1-3/8	UKF322;H2322 UKF322;HS2322	F322	35.30
UKF324;H2324 324;HS2324	110 4-3/16	370 14-9/16	290 11-27/64	65 2-9/16	40 1-9/16	110 4-11/32	41 1-39/64	130.0 5-1/8	112.0 4.41	M36 1-3/8	UKF324;H2324 UKF324;HS2324	F324	47.70
UKF326;H2326 326;HS2326	115 4-7/16	410 16-5/32	320 12-19/32	65 2-9/16	45 1-25/32	115 4-17/32	41 1-39/64	134.0 5-53/64	121.0 5.158	M36 1-3/8	UKF326;H2326 UKF326;HS2326	F326	63.10
UKF328;H2328 328;HS2328	125 4-15/16	450 17-23/32	350 13-25/32	75 2-61/64	55 2-5/32	125 4-29/32	41 1-39/64	148.0 5-53/64	131.0 5.158	M36 1-3/8	UKF328;H2328 UKF328;HS2328	F328	87.00

Flange Units (Square)

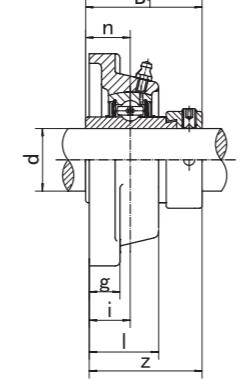
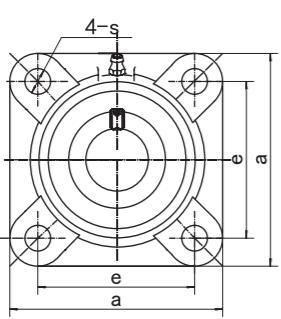


UCFU2(Normal-duty)



Unit No.	Dimensions (mm / in.)										Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	a	e	i	g	l	s	z	B	n				
UCSFU203	17 3	76.0 2-1/8	54.0 19/32	15.0 7/16	11.0 1	25.5 15/32	12.0 1-7/32	30.9 1-1/32	27.4 1.0787	11.5 0.453	M10 3/8	UCS203	FU203S	0.38
UCFU203 203-11	17 11/16	86.0 3-3/8	63.5 19/32	19.0 1-5/32	15.0 15/32	29.5 1-15/32	12.0 1.2205	37.3 0.500	31.0 0.500	12.7 0.453	M10 3/8	UC203	FU203	0.64
UCFU204 204-12	20 3/4	86.0 3-3/8	63.5 2-1/2	19.0 3/4	15.0 19/32	29.5 1-5/32	12.0 1-15/32	37.3 1.2205	31.0 0.500	12.7 0.453	M10 3/8	UC204	FU204	0.62
UCFU205 205-13	25 13/16	93.0 3-21/32	70.0 2-3/4	19.0 3/4	15.0 19/32	30.0 1-3/16	12.0 15/32	38.8 1-17/32	34.1 1.3425	14.3 0.563	M10 3/8	UC205	FU205	0.73
UCFU205 205-14	25 7/8	93.0 3-21/32	70.0 2-3/4	19.0 3/4	15.0 19/32	30.0 1-3/16	12.0 15/32	38.8 1-17/32	34.1 1.3425					

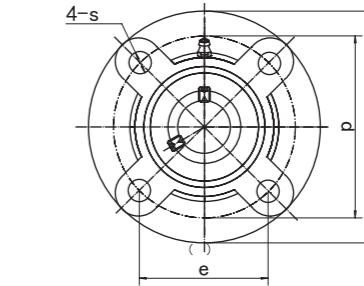
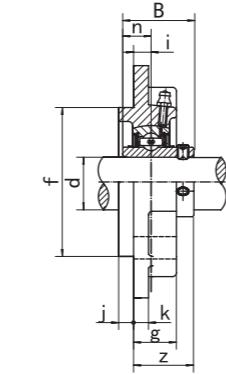
HCFU2(Normal-duty)



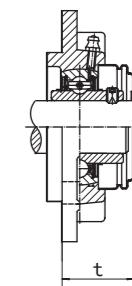
Flange Units (Square)

Unit No.	Dimensions (mm / in.)										Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	a	e	i	g	l	s	z	B₁	n				
HCFU203 203-11	17 11/16	86 3-3/8	63.5 2-1/2	19 3/4	15 19/32	29.5 1-5/32	12 15/32	45.6 1-51/64	43.7 1.720	17.1 0.673	M10 3/8	HC203 HC203-11	FU203	0.70 0.70
HCFU204 204-12	20 3/4	86 3-3/8	63.5 2-1/2	19 3/4	15 19/32	29.5 1-5/32	12 15/32	45.6 1-51/64	43.7 1.720	17.1 0.673	M10 3/8	HC204 HC204-12	FU204	0.68 0.68
HCFU205 205-13 205-14 205-15 205-16	25 13/16 7/8 15/16 1	93 3-21/32	70 2-3/4	19 3/4	15 19/32	30 1-3/16	12 15/32	45.9 1.748	44.4 0.689	17.5 3/8	M10 HC05 HC205-13 HC205-14 HC205-15 HC205-16	FU205	0.79 0.84 0.83 0.81 0.79	
HCFU206 206-17 206-18 206-19 206-20	30 1-1/16 1-1/8 1-3/16 1-1/4	106 4-11/64	82.5 3-1/4	20 25/32	16 5/8	32.5 1-9/32	12 15/32	50.1 1.31/32	48.4 1.906	18.3 0.720	M10 3/8	HC206 HC206-17 HC206-18 HC206-19 HC206-20	FU206	1.11 1.16 1.13 1.11 1.08
HCFU207 207-20 207-21 207-22 207-23	35 1-1/4 1-5/16 1-3/8 1-7/16	116 4-9/16	92 3-5/8	21 53/64	17 43/64	35 1-3/8	14 35/64	53.3 2-3/32	51.1 2.012	18.8 0.740	M12 7/16	HC207 HC207-20 HC207-21 HC207-22 HC207-23	FU207	1.47 1.54 1.50 1.47 1.45
HCFU208 208-24 208-25	40 1-1/2 1-9/16	129 5-5/64	101.5 4	24 15/16	17 43/64	39 1-17/32	14 35/64	58.9 2.217	56.3 0.843	21.4 1.0	M12 7/16	HC208 HC208-24 HC208-25	FU208	1.91 1.96 1.92
HCFU209 209-26 209-27 209-28	45 1-5/8 1-11/16 1-3/4	135 5-5/16	105 4-9/64	24 15/16	18 23/32	40 1-37/64	16 5/8	58.9 2.217	56.3 0.843	21.4 1.0	M14 1/2	HC209 HC209-26 HC209-27 HC209-28	FU209	2.11 2.22 2.17 2.13
HCFU210 210-29 210-30 210-31 210-32	50 1-13/16 1-7/8 1-15/16 2	143 5-5/8	111 4-3/8	28 1-3/32	20 25/32	45 1-49/64	18 23/32	66.1 2.39/64	62.7 2.469	24.6 0.969	M16 5/8	HC210 HC210-29 HC210-30 HC210-31 HC210-32	FU210	2.60 2.75 2.69 2.63 2.57
HCFU211 211-32 211-33 211-34 211-35	55 2 2-1/16 2-1/8 2-3/16	162 6-3/8	130 5-1/8	31 1-7/32	21 53/64	49 1-59/64	18 23/32	74.6 2.811	71.4 1.094	27.8 5/8	M16 5/8	HC211 HC211-32 HC211-33 HC211-34 HC211-35	FU211	3.56 3.86 3.68 3.61 3.53
HCFU212 212-36 212-37 212-38 212-39	60 2-1/4 2-5/16 2-3/8 2-7/16	175 6-57/64	143 5-5/8	34 1-11/32	22 55/64	53.5 1-7/64	18 23/32	80.8 3.063	77.8 1.220	31 5/8	M16 5/8	HC212 HC212-36 HC212-37 HC212-38 HC212-39	FU212	4.46 4.48 4.53 4.47 4.45
HCFU213 213-40 213-41	65 2-1/2 2-9/16	184 7-1/4	149 5-55/64	38 1-1/2	22 55/64	58 2-9/32	18 23/32	89.6 3.374	85.7 1.343	34.1 5/8	M16 5/8	HC213 HC213-40 HC213-41	FU213	5.51 5.62 5.50
HCFU214 214-42 214-43 214-44	70 2-5/8 2-11/16 2-3/4	188 7-13/32	152 5-63/64	38 1-1/2	23 29/32	59 2-21/64	18 23/32	89.6 3.374	85.7 1.343	34.1 5/8	M16 5/8	HC214 HC214-42 HC214-43 HC214-44	FU214	5.86 5.80 5.99 5.87
HCFU215 215-45 215-46 215-47 215-48	75 2-13/16 2-7/8 2-15/16 3	200 7-7/8	159 6-17/64	41 1-39/64	24 15/16	62 2-7/16	18 23/32	95.8 3.49/64	92.1 3.626	37.3 1.469	M16 5/8	HC215 HC215-45 HC215-46 HC215-47 HC215-48	FU215	6.77 7.07 6.94 6.81 6.67

Flange Cartridge Units

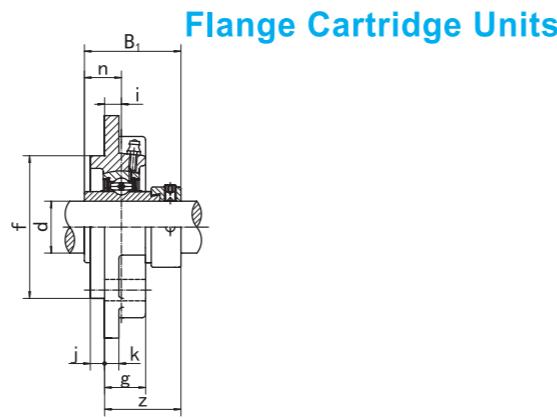
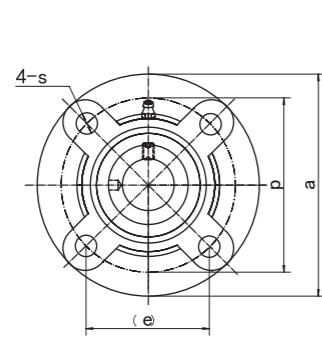


UCFC2(Normal-duty)



Unit No.	Dimensions (mm / in.)													Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)	
	d	a	p	(e)	i	s	j	k	g	f	z	t	B	n				
UCFC201 201-8	12 1/2	100 3-15/16	78 3-5/64	55.1 2-11/64	10 25/64	12 15/32	5 13/64	7 9/32	20.5 13/16	62 2.4409	28.3 1-1/8	32.5 1-9/32	31.0 1.2205	12.7 0.500	M10 M10	UC201 UC201-8	FC201	0.70 0.69
UCFC202 202-9	15 9/16	100 5/8	78 3-5/64	55.1 2-11/64	10 25/64	12 15/32	5 13/64	7 9/32	20.5 13/16	62 2.4409	28.3 1-1/8	32.5 1-9/32	31.0 1.2205	12.7 0.500	M10 M10	UC202 UC202-9	FC202	0.69 0.69
UCFC203 203-11	17 11/16	100 3-15/16	78 3-5/64	55.1 2-11/64	10 25/64	12 15/32	5 13/64	7 9/32	20.5 13/16	62 2.4409	28.3 1-1/8	32.5 1-9/32	31.0 1.2205	12.7 0.500	M10 M10	UC203 UC203-11	FC203	0.68 0.67
UCFC204 204-12	20 3/4	100 3-15/16	78 3-5/64	55.1 2-11/64	10 25/64	12 15/32	5 13/64	7 9/32	20.5 13/16	62 2.4409	28.3 1-1/8	32.5 1-9/32	31.0 1.2205	12.7 0.500	M10 M10	UC204 UC204-12	FC204	0.66 0.66
UCFC205 205-13	25 13/16	115 4-17/32	90 3-35/64	63.6 2-1/2	10 25/64	12 15/32	6 9/32	7 2.7559	21 53/64	70 1-11/64	29.8 1-11/64	34.0 1-11/32	34.1 1.3425	14.3 0.563	M10 M10	UC205 UC205-13	FC205	0.89 0.92
UCFC206 206-17	30 1-1/16	125 4-59/64	100 3-15/16	70.7 2-25/32	10 25/64	12 15/32	8 5/16	8 29/32	23 3.1496	80								

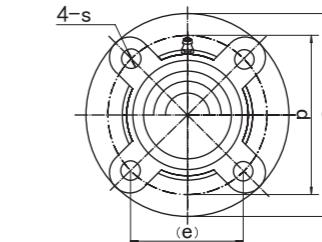
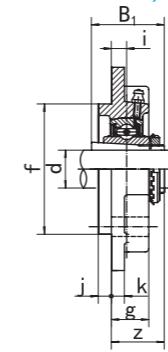
HCFC2 (Normal-duty)



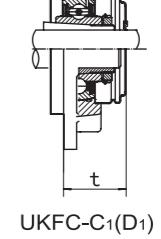
Flange Cartridge Units

Unit NO.	Dimensions (mm / in.)													Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	a	p	(e)	i	s	j	k	g	f	z	B1	n				
HCFC204 204-12	20 3/4	100 3-15/16	78 3-5/64	55.1 2-11/64	10 25/64	12 13/64	5 9/32	20.5 13/16	62 2.4409	36.6 1-7/16	43.7 1.720	17.1 0.673	M10 3/8	HC204 HC204-12	FC204	0.72 0.72	
HCFC205 205-13 205-14 205-15 205-16	25 13/16 7/8 15/16 1	115 4-17/32	90 3-35/64	63.6 2-1/2	10 25/64	12 15/32	6 15/64	7 9/32	21 53/64	70 2.7559	36.9 1-29/64	44.4 1.748	17.5 0.689	M10 3/8	HC205 HC205-13 HC205-14 HC205-15 HC205-16	FC205	0.94 0.99 0.98 0.96 0.94
HCFC206 206-17 206-18 206-19 206-20	30 1-1/16 1-1/8 1-3/16 1-1/4	125 4-59/64	100 3-15/16	70.7 2-25/32	10 25/64	12 15/32	8 5/16	8 29/32	23 3.1496	80 1-37/64	40.1 1.906	48.4 0.720	18.3 M10	HC206 HC206-17 HC206-18 HC206-19 HC206-20	FC206	1.25 1.30 1.27 1.25 1.22	
HCFC207 207-20 207-21 207-22 207-23	35 1-1/4 1-5/16 1-3/8 1-7/16	135 5-5/16	110 4-21/64	77.8 3-1/16	11 7/16	14 35/64	8 5/16	9 23/64	26 1-1/32	90 3.5433	43.3 1-45/64	51.1 2.012	18.8 0.740	M12 7/16	HC207 HC207-20 HC207-21 HC207-22 HC207-23	FC207	1.67 1.74 1.70 1.67 1.65
HCFC208 208-24 208-25	40 1-1/2 1-9/16	145 5-45/64	120 4-23/32	84.8 3-11/32	11 7/16	14 35/64	10 25/64	9 23/64	26 1-1/32	100 3.9370	45.9 2.217	56.3 0.843	21.4 7/16	M12 7/16	HC208 HC208-24 HC208-25	FC208	1.98 2.03 1.99
HCFC209 209-26 209-27 209-28	45 1-5/8 1-11/16 1-3/4	160 6-19/64	132 5-13/64	93.3 3-43/64	10 25/64	16 5/8	12 15/32	14 35/64	26 1-1/32	105 4.1339	44.9 2.217	56.3 0.843	21.4 1/2	M14 1/2	HC209 HC209-26 HC209-27 HC209-28	FC209	2.66 2.77 2.72 2.68
HCFC210 210-29 210-30 210-31 210-32	50 1-13/16 1-7/8 1-15/16 2	165 6-1/2	138 5-7/16	97.6 3-27/32	10 25/64	16 5/8	12 15/32	14 35/64	28 1-7/64	110 4.3307	48.1 1-57/64	62.7 2.469	24.6 0.969	M14 1/2	HC210 HC210-29 HC210-30 HC210-31 HC210-32	FC210	2.97 3.12 3.06 3.00 2.94
HCFC211 211-32 211-33 211-34 211-35	55 2 2-1/16 2-1/8 2-3/16	185 7-9/32	150 5-29/32	106.1 4-3/16	13 33/64	19 3/4	12 15/32	15 19/32	31 1-7/32	125 4.9213	56.6 2-15/64	71.4 2.811	27.8 1.094	M16 5/8	HC211 HC211-32 HC211-33 HC211-34 HC211-35	FC211	4.13 4.43 4.25 4.18 4.10
HCFC212 212-36 212-37 212-38 212-39	60 2-1/4 2-5/16 2-3/8 2-7/16	195 7-11/16	160 6-19/64	113.1 4-29/64	17 43/64	19 15/32	12 19/32	15 1-27/64	36 5.3150	135 2-33/64	63.8 3.063	77.8 1.220	31.0 5/8	M16 5/8	HC212 HC212-36 HC212-37 HC212-38 HC212-39	FC212	5.01 5.03 5.08 5.01 5.00
HCFC213 213-40 213-41	65 2-1/2 2-9/16	205 8-5/64	170 6-11/16	120.2 4-47/64	16 5/8	19 3/4	14 35/64	15 19/32	36 1-27/64	145 5.5118	67.6 2-21/32	85.7 3.374	34.1 1.343	M16 5/8	HC213 HC213-40 HC213-41	FC213	5.84 5.94 5.83
HCFC214 214-42 214-43 214-44	70 2-5/8 2-11/16 2-3/4	215 8-15/32	177 6-31/32	125.1 4-59/64	17 43/64	19 3/4	14 35/64	18 23/32	40 1-37/64	150 5.9055	68.6 2-45/64	85.7 3.374	34.1 1.343	M16 5/8	HC214 HC214-42 HC214-43 HC214-44	FC214	6.87 6.81 7.00 6.88
HCFC215 215-45 215-46 215-47 215-48	75 2-13/16 2-7/8 2-15/16 3	220 8-21/32	184 7-1/4	130.1 5-1/8	18 23/32	19 3/4	16 5/8	18 23/32	40 1-37/64	160 6.2992	72.8 2-7/8	92.1 3.626	37.3 1.469	M16 5/8	HC215 HC215-45 HC215-46 HC215-47 HC215-48	FC215	7.34 7.64 7.51 7.38 7.24
HCFC216 216-49 216-50 216-51	80 3-1/16 3-1/8 3-3/16	240 9-29/64	200 7-7/8	141.4 5-9/16	18 23/32	23 5/8	16 23/32	18 1-21/32	42 6.6929	170 2-63/64	75.9 3.748	95.2 1.469	37.3 3/4	M20 3/4	HC216 HC216-49 HC216-50 UC216-51	FC216	9.15 9.35 9.21 9.06
HCFC217 217-52 217-53 217-55	85 3-1/4 3-5/16 3-7/16	250 9-27/32	208 8-3/16	147.1 5-51/64	18 23/32	23 25/32	18 1-25/32	20 7.0866	42 2-45/64	180 2.905	68.4 0.921	73.8 3/4	24.5 M20	HC217 HC217-52 HC217-53 HC217-55	FC217	10.43 10.62 10.50 10.25	
HCFC218 218-56	90 3-1/2	265 10-7/16	220 8-21/32	155.5 6-1/8	22 55/64	23 29/32	18 23/32	20 25/32	50 1-31/32	190 7.4803	70.1 2-3/4	72.6 2.858	24.5 0.964	M20 3/4	HC218 HC218-56	FC218	12.06 12.15

**Flange Cartridge Units
(with adapter mounted)**



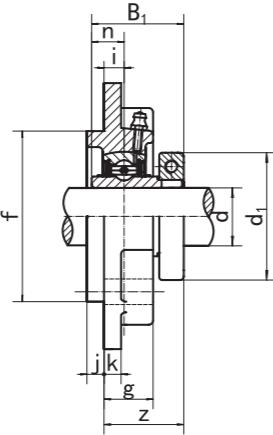
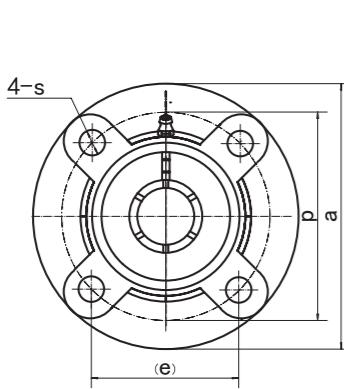
UKFC2 (Normal-duty)



Unit NO.	Dimensions (mm / in.)													Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	a	p	(e)	i	s	j	k	g	f	z	t	B1				
UKFC205;H2305 205;HE2305	20 3/4	115 4-17/32	90 3-35/64	63.6 2-1/2	10 15/64	12 25/32	6 15/64	7 53/64	21 2.7559	70 1-5/32	29.5 1-11/32	34 1.378	M10 3/8	UK205;H2305 UK205;HE2305	FC205	0.93	
UKFC206;H2306 206;HS2306 206;HE2306	25 7/8	125 4-59/64	100 3-15/16	70.7 2-25/32	10 25/64	12 15/32	8 5/16	8 29/32	23 3.1496	80 1-7/32	31 1-7/16	36.5 1.496	M10 3/8	UK206;H2306 UK206;HE2306	FC206	1.24	
UKFC207;H2307 207;HS2307	30 1-1/8	135 5-5/16	110 4-2														

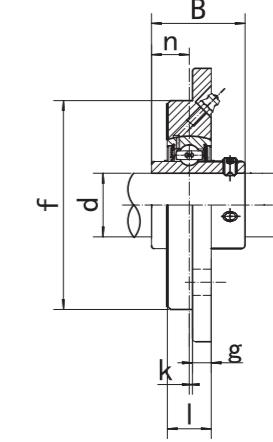
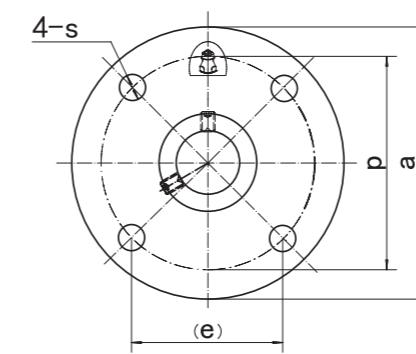
NCFC2 (Normal-duty)

Flange Cartridge Units



Unit NO.	Dimensions (mm / in.)													Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)	
	d	d ₁	a	p	(e)	i	s	j	k	g	f	z	B ₁					
NCFC204 204-12	20 3/4	44.5 1-3/4	100 3-15/16	78 3-5/64	55.1 2-11/64	10 25/64	12 15/32	5 13/64	7 9/32	20.5 13/16	62.0 2.441	29.8 1.173	33.4 1.315	12.7 0.500	M10 3/8	NC204 NC204-12	FC204	1.00
NCFC205 205-14	25 7/8	49.2	115	90	63.6	10	12	6	7	21	70	32.2	36.5	14.3	M10 3/8	NC205 NC205-14	FC205	1.10
205-15	15/16	1-15/16	4-17/32	3-35/64	2-1/2	25/64	15/32	15/64	9/32	53/64	2.7559	1.2677	1.437	0.563	M10 3/8	NC205-15		
205-16	1														NC205-16			
NCFC206 206-18	30 1-1/8	55.6	125	100	70.7	10	12	8	8	23	80	33.8	39.7	15.9	M10 3/8	NC206 NC206-18	FC206	1.38
206-19	1-3/16	2-3/16	4-59/64	3-15/16	2-25/32	25/64	15/32	5/16	5/16	29/32	3.1496	1.330	1.563	0.626	M10 3/8	NC206-19		
206-20	1-1/4														NC206-20			
NCFC207 207-20	35 1-1/4	65.1 2-7/16	135 5-5/16	110 4-21/64	77.8 3-1/16	11 7/16	14 35/64	8 5/16	9 23/64	26 1-1/32	90 3.5433	38.0 1.496	44.5 1.752	17.5 0.740	M12 7/16	NC207 NC207-20	FC207	1.88
207-22	1-3/8														NC207-22			
207-23	1-7/16														NC207-23			
NCFC208 208-24	40 1-1/2	68.3	145	120	84.8	11	14	10	9	26	100	41.8	50.8	19.0	M12 7/16	NC208 NC208-24	FC208	2.25
NCFC209 209-26	45 1-5/8	74.6 2-13/16	160 6-19/64	132 5-19/64	93.3 3-43/64	10 25/64	16 5/8	12 15/32	14 35/64	26 1-1/32	105 4.1339	43.4 1.709	50.8 2.000	19.0 0.748	M14 1/2	NC209 NC209-26	FC209	2.98
209-27	1-11/16														NC209-27			
209-28	1-3/4														NC209-28			
NCFC210 210-31	50 1-15/16	85.7 3-3/8	165 6-1/2	138 5-7/16	97.6 3-27/32	10 25/64	16 5/8	12 15/32	14 35/64	28 1-7/64	110 4.3307	44.1 1.736	53.1 2.091	19.0 0.748	M14 1/2	NC210 NC210-31	FC210	3.44
210-32	2														NC210-32			
NCFC211 211-32	55 2	92.1 3-1/2	185 7-9/32	150 5-29/32	106.1 4-11/64	13 33/64	19 3/4	12 15/32	15 19/32	31 1-7/32	125 4.9213	47.9 1.886	57.1 2.248	22.2 0.874	M16 5/8	NC211 NC211-32	FC211	4.37
211-35	2-3/16														NC211-35			
NCFC212 212-36	60 2-1/4	104.8 4-1/16	195 7-11/16	160 6-19/64	113.1 4-29/64	17 43/64	19 3/4	12 15/32	15 19/32	36 1-13/32	135 5.3150	58.3 2.295	66.7 2.626	25.4 1.000	M16 5/8	NC212 NC212-36	FC212	5.50
212-39	2-7/16														NC212-39			

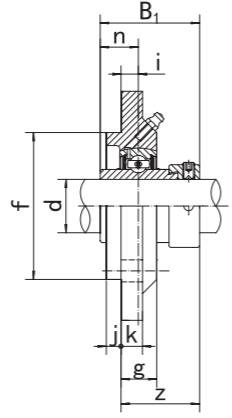
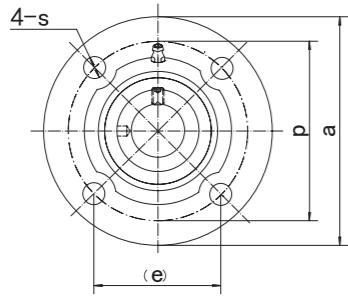
Flange Cartridge Units



Unit NO.	Dimensions (mm / in.)													Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	a	p	(e)	s	l	k	g	f	B	n						
UCME204	20	100 3-15/16	78 3-5/64	55.1 2-11/64	9 13/64	17 43/64	0.5 1/64	8 5/16	62 2.4409	31 1.2205	12.7 0.500	M8 5/16	UC204RG	ME204	0.52		
UCME205	25	115 4-17/32	90 3-35/64	63.6 2-1/2	9 13/64	19 3/4	1.5 1/16	9 13/64	70 2.7559	34.1 1.3425	14.3 0.563	M8 5/16	UC205RG	ME205	0.74		
UCME206	30	125 4-59/64	100 3-15/16	70.7 2-25/32	11.5 29/64	20.5 13/16	1.5 1/16	9.5 3/8	80 3.1496	38.1 1.5000	15.9 0.626	M10 3/8	UC206RG	ME206	0.97		
UCME207	35	135 5-5/16	110 4-21/64	77.8 3-1/16	11 7/16	20.5 23/64	0.5 1/64	10 25/64	90 3.5433	42.9 1.6890	17.5 0.689	M10 3/8	UC207RG	ME207	1.24		
UCME208	40	145 5-45/64	120 4-23/32	84.8 3-11/32	11.5 29/64	23 29/64	1 3/64	11.5 29/64	100 3.9370	49.2 1.9370	19 0.748	M10 3/8	UC208RG	ME208	1.61		
UCME209	45	155 6-7/64	130 5-1/8	91.9 3-5/8	14 35/64	25 63/64	2 5/64	12 15/32	105 4.1339	49.2 1.9370	19 0.748	M12 1/2	UC209RG	ME209	1.93		
UCME210	50	165 6-1/2	135 5-5/16	95.5 3-47/64	14 35/64	25 63/64	0 0	13 33/64	110 4.3307	51.6 2.0315	19 0.748	M12 1/2	UC210RG	ME210	2.28		
UCME211	55	185 7-9/32	150 5-29/32	106.1 4-3/16	18 45/64	27.5 1-5/64	0 0	15 19/32	125 4.9216	55.6 2.1890	22.2 0.874	M16 5/8	UC211RG	ME211	2.95		
UCME212	60	195 7-11/16	160 6-19/64	113.1 4-29/64	18 45/64	29 1-9/64	-0.5 -1/64	16 5/8	135 5.3150	65.1 2.5630	25.4 1.000	M16 5/8	UC212RG	ME212	3.57		
UCME213	65	205 8-5/64	170 6-11/16	120.2 4-47/64	19 3/4	29 1-9/64	-3 -1/8	18 45/64	145 5.7087	65.1 2.5630	25.4						

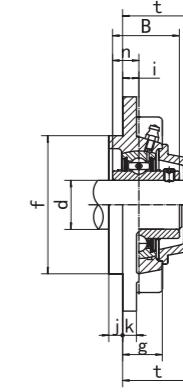
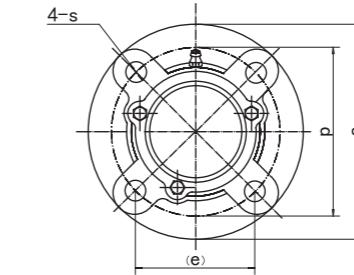
HCFE2 (Normal-duty)

Flange Cartridge Units



Unit NO.	Dimensions (mm / in.)													Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	a	p	(e)	i	s	j	k	g	f	z	B1	n				
HCFE205	25	115 4-17/32	92 3-5/8	65.1 2-9/16	9.5 3/8	9 13/64	3 1/8	9 23/64	3/4 2.953	19 1-7/16	75 1.748	36.4 0.686	44.4 M8	17.5 5/16	HC205RG	FE205	0.80
HCFE206	30	127 5	105 4-9/64	74.3 2-59/64	10.5 13/32	9 13/64	3 1/8	9.5 3/8	19.5 49/64	85 3.3465	40.6 1-19/32	48.4 1.906	18.3 0.720	M8 5/16	HC206RG	FE206	1.08
HCFE207	35	135 5-5/16	110 4-21/64	77.8 3-1/16	9 13/64	11.5 29/64	4 5/32	10 25/64	18.5 47/64	90 3.5433	41.3 1-5/8	51.1 2.012	18.8 0.740	M10 3/8	HC207RG	FE207	1.30
HCFE208	40	145 5-45/64	120 4-23/32	84.8 3-11/32	11.5 29/64	11.5 29/64	4 5/32	11.5 29/64	22 55/64	100 3.9370	46.4 1-53/64	56.3 2.217	21.4 0.843	M10 3/8	HC208RG	FE208	1.70
HCFE209	45	155 6-7/64	130 5-1/8	91.9 3-5/8	11.5 29/64	14 35/64	4 5/32	12 15/32	22.5 57/64	105 4.1339	46.4 1-53/64	56.3 2.217	21.4 0.843	M10 1/2	HC209RG	FE209	2.00
HCFE210	50	165 6-1/2	136 5-23/64	96.2 3-25/32	12.5 31/64	14 35/64	4 5/32	13 33/64	23.5 59/64	115 4.5276	50.6 1-63/64	62.7 2.469	24.6 0.969	M12 1/2	HC210RG	FE210	2.40
HCFE212	60	195 7-11/16	165 6-1/2	116.7 4-19/32	17 43/64	14 35/64	4 5/32	16 5/8	29 1-9/64	140 5.512	63.8 2-33/64	77.8 3.063	31 1.220	M12 1/2	HC212RG	FE212	3.85

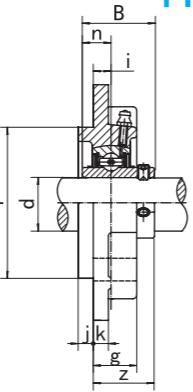
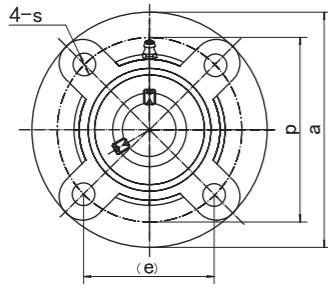
Flange Cartridge Units



Unit NO.	Dimensions (mm / in.)													Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	a	p	(e)	i	s	j	k	g	f	t	B	n				
UCCFC204 204-12	20 3/4	100 3-15/16	78 3-5/64	55.1 2-11/64	10 25/64	12 15/32	5 13/64	7 9/32	20.5 13/16	62 2.4409	41 1-5/8	31 1.2205	12.7 0.5000	M10 3/8	UC204 UC204-12	CFC204	0.82 0.82
UCCFC205 205-13 205-14 205-15 205-16	25 13/16 7/8 15/16 1	115 4-17/32	90 3-35/64	63.6 2-1/2	10 25/64	12 15/32	6 15/64	7 9/32	21 53/64	70 2.7559	45 1-49/64	34.1 1.3425	14.3 0.563	M10 3/8	UC205 UC205-13 UC205-14 UC205-15 UC205-16	CFC205	1.21 1.25 1.24 1.22 1.21
UCCFC206 206-17 206-18 206-19 206-20	30 1-1/16 1-1/8 1-3/16 1-1/4	125 4-59/64	100 3-15/16	70.7 2-25/32	10 25/64	12 15/32	8 5/16	8 29/32	23 3.1496	80 1-27/32	47 1.5000	38.1 0.626	15.9 3/8	M10 1-1/32	UC206 UC206-17 UC206-18 UC206-19 UC206-20	CFC206	1.51 1.52 1.53 1.51 1.50
UCCFC207 207-20 207-21 207-22 207-23	35 1-1/4 1-5/16 1-3/8 1-7/16	135 5-5/16	110 4-21/64	77.8 3-1/16	11 7/16	14 35/64	8 5/16	9 23/64	26 1-1/32	90 3.5433	51 2-1/64	42.9 1.6890	17.5 0.689	M12 7/16	UC207 UC207-20 UC207-21 UC207-22 UC207-23	CFC207	1.93 1.99 1.96 1.93 1.90
UCCFC208 208-24 208-25	40 1-1/2 1-9/16	145 5-45/64	120 4-23/32	84.8 3-11/32	11 3-11/32	14 7/16	10 35/64	9 25/64	26 23/64	100 1-1/32	56 3.9370	49.2 2-13/64	19 1.9370	M12 7/16	UC208 UC208-24 UC208-25	CFC208	2.38 2.42 2.39
UCCFC209 209-26 209-27 209-28	45 1-5/8 1-11/16 1-3/4	160 6-19/64	132 5-13/64	93.3 3-43/64	10 25/64	16 15/32	12 35/64	14 1-1/32	26 4.1339	105 2-11/64	55 1.9370	49.2 0.748	19 1/2	UC209 UC209-26 UC209-27 UC209-28	CFC209	3.10 3.20 3.16 3.12	
UCCFC210 210-29 210-30 210-31 210-32	50 1-13/16 1-7/8 1-15/16 2	165 6-1/2	138 5-7/16	97.6 3-27/32	10 25/64	16 15/32	12 35/64	14 1-7/64	28 4.3307	110 2-23/64	59 2.0315	51.6 0.748	19 1/2	UC210 UC210-29 UC210-30 UC210-31 UC210-32	CFC210	3.36 3.48 3.43 3.38 3.34	
UCCFC211 211-32 211-33 211-34 211-35	55 2 2-1/16 2-1/8 2-3/16	185 7-9/32	150 5-29/32	106.1 4-3/16	13 33/64	19 15/32	12 19/32	15 1-7/32	31 4.9213	125 2-1/64	63 2.1890	55.6 0.874	22.2 5/8	UC211 UC211-32 UC211-33 UC211-34 UC211-35	CFC211	4.77 4.92 4.86 4.81 4.75	
UCCFC212 212-36 212-37 212-38 212-39	60 2-1/4 2-5/16 2-3/8 2-7/16	195 7-11/16	160 6-19/64	113.1 4-29/64	17 43/64	19 3/4	12 15/32	15 19/32	36 1-27/64	135 5.3150	74 2-27/64	65.1 2.5630	25.4 1.000	M16 5/8	UC212 UC212-36 UC212-37 UC212-38 UC212-39	CFC212	5.77 5.90 5.82 5.75 5.68
UCCFC213 213-40 213-41	65 2-1/2 2-9/16	205 8-5/64	170 6-11/16	120.2 4-47/64	16 5/8	19 3/4	14 35/64	15 19/32	36 1-27/64	145 5.5118	75 2-25/64	65.1 2.5630	25.4 1.000	M16 5/8	UC213 UC213-40 UC213-41	CFC213	6.68 6.77 6.68
UCCFC214 214-42 214-43 214-44	70 2-5/8 2-11/16 2-3/4	215 8-15/32	177 6-31/32	125.1 4-59/64	17 43/64	19 3/4	14 35/64	18 23/32	40 1-37/64	150 5.9055	84 2-25/64	74.6 2.9370	30.2 1.189	M16 5/8	UC214 UC214-42 UC214-43 UC214-44	CFC214	8.10 8.81 8.21 8.11
UCCFC215 215-45 215-46 215-47 215-48	75 2-13/16 2-7/8 2-15/16 3	220 8-21/32	184 7-1/4	130.1 5-1/8	18 23/32	19 5/8	16 23/32	18 1-37/64	40 6.2992	160 2-25/64	86 3.0630	77.8 1.311	33.3 5/8	UC215 UC215-45 UC215-46 UC215-47<br			

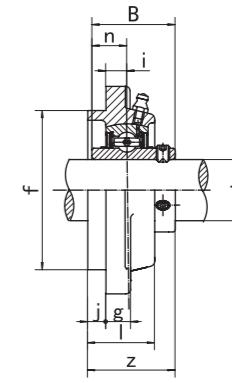
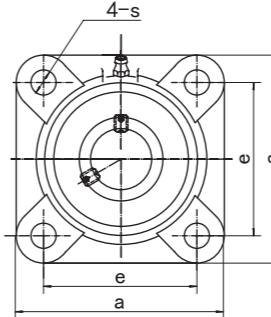
UCFCX(Medium-duty)

Flange Cartridge Units



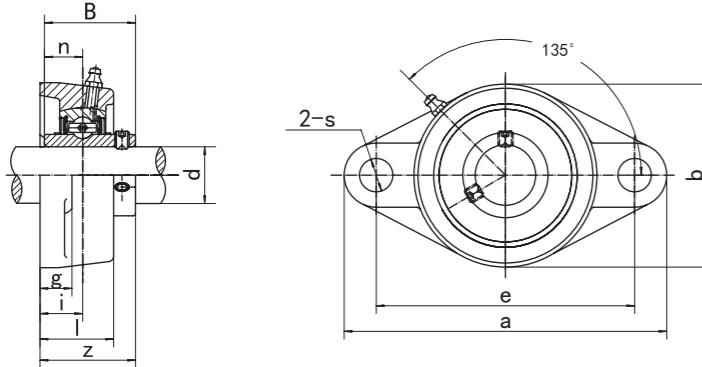
Unit NO.	Dimensions (mm / in.)												Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)	
	d	a	p	(e)	i	s	j	k	g	f	z	B	n				
UCFCX05 X05-13 X05-14 X05-15 X05-16	25 13/16 7/8 15/16 1	111 4-3/8	92 3-5/8	65 2-9/16	10 25/64	9.5 3/8	6 15/64	9.5 3/8	24 15/16	76 2.9921	32.2 1-9/32	38.1 1.5000	15.9 0.626	M8 5/16	UCX05 UCX05-13 UCX05-14 UCX05-15 UCX05-16	FCX05	1.10
UCFCX06 X06-17 X06-18 X06-19 X06-20	30 1-1/16 1-1/8 1-3/16 1-1/4	127 5	105 4-9/64	74.2 2-59/64	8 5/16	12 15/32	9.5 3/8	9.5 7/8	22.5 3.3465	85 1-5/16	33.4 1.6890	42.9 0.689	17.5 3/8	M10 3/8	UCX06 UCX06-17 UCX06-18 UCX06-19 UCX06-20	FCX06	1.40
UCFCX07 X07-21 X07-22 X07-23	35 1-5/16 1-3/8 1-7/16	133 5-1/4	111 4-3/8	78.5 3-3/32	9 23/64	12 15/32	11 7/16	11 1-1/32	26 3.6220	92 1-17/32	39.2 1.9370	49.2 0.748	19 3/8	M10 3/8	UCX07 UCX07-21 UCX07-22 UCX07-23	FCX07	1.80
UCFCX08 X08-24 X08-25	40 1-1/2 1-9/16	133 5-1/4	111 4-3/8	78.5 3-3/32	9 23/64	12 15/32	11 7/16	11 1-1/32	26 3.6220	92 1-17/32	39.2 1.9370	49.2 0.748	19 3/8	M14 3/8	UCX08 UCX08-24 UCX08-25	FCX08	1.80
UCFCX09 X09-26 X09-27 X09-28 X09-29	45 1-5/8 1-11/16 1-3/4 1-13/16	155 6-3/32	130 5-1/8	91.9 3-5/8	8 5/16	14 35/64	12 15/32	11 7/16	25 63/64	108 4.2520	40.6 2.0315	51.6 0.748	19 7/16	M12 7/16	UCX09 UCX09-26 UCX09-27 UCX09-28 UCX09-29	FCX09	2.40
UCFCX10 X10-30 X10-31 X10-32	50 1-7/8 1-15/16 2	162 6-3/8	136 5-23/64	96.2 3-25/32	7 9/32	14 35/64	16 5/8	11 7/16	25 63/64	118 4.6457	40.4 2.1890	55.6 0.874	22.2 7/16	M12 7/16	UCX10 UCX10-30 UCX10-31 UCX10-32	FCX10	2.90
UCFCX11 X11-33 X11-34 X11-35 X11-36 X11-37	55 2-1/16 2-1/8 2-3/16 2-1/4 2-5/16	180 7-3/32	152 5-63/64	107.5 4-15/64	4 5/32	16 55/64	22 1/2	13 1-1/32	26 5.0000	127 2.5630	43.7 1	65.1 1/2	25.4 1/2	M14 1/2	UCX11 UCX11-33 UCX11-34 UCX11-35 UCX11-36 UCX11-37	FCX11	3.80
UCFCX12 X13-38 X13-39	60 2-3/8 2-7/16	194 7-5/8	165 6-1/2	116.7 4-19/32	11 7/16	16 5/8	20 25/32	14 9/16	33 1-5/16	140 5.5118	50.7 2	65.1 2.5630	25.4 1	M14 1/2	UCX12 UCX12-38 UCX12-39	FCX12	4.90
UCFCX13 X13-40 X13-41	65 2-1/2 2-9/16	194 7-5/8	165 6-1/2	116.7 4-19/32	11 7/16	16 5/8	20 25/32	14 9/16	33 1-5/16	140 5.5118	55.4 2-3/16	74.6 2.9370	30.2 1.189	M14 1/2	UCX13 UCX13-40 UCX13-41	FCX13	4.90
UCFCX14 X14-42 X14-43 X14-44	70 2-5/8 2-11/16 2-3/4	222 8-3/4	190 7-31/64	134.3 5-9/32	14 35/64	19 3/4	20 25/32	14 9/16	36 1-13/32	164 6.4567	58.5 2-5/16	77.8 3.0630	33.3 1.311	M16 5/8	UCX14 UCX14-42 UCX14-43 UCX14-44	FCX14	6.60
UCFCX15 X15-45 X15-46 X15-47 X15-48	75 2-13/16 2-7/8 2-15/16 3	222 8-3/4	190 7-31/64	134.3 5-9/32	12 15/32	19 3/4	22 55/64	16 5/8	35 1-3/8	164 6.4567	61.3 2-13/32	82.6 3.2520	33.3 1.311	M16 5/8	UCX15 UCX15-45 UCX15-46 UCX15-47 UCX15-48	FCX15	7.20
UCFCX16 X16-49 X16-50 X16-51 X16-52	80 3-1/16 3-1/8 3-3/16 3-1/4	260 10-1/4	219 8-5/8	154.8 6-3/32	10 25/64	23 29/32	25 63/64	19 3/4	36 1-13/32	186 7.3228	61.6 2-7/16	85.7 3.3740	34.1 1.343	M20 3/4	UCX16 UCX16-49 UCX16-50 UCX16-51 UCX16-52	FCX16	10.00
UCFCX17 X17-53 X17-55	85 3-5/16 3-7/16	260 10-1/4	219 8-5/8	154.8 6-3/32	10 25/64	23 29/32	25 63/64	19 3/4	36 1-13/32	186 7.3228	66.3 2-5/8	96 3.7795	39.7 1.563	M20 3/4	UCX17 UCX17-53 UCX17-55	FCX17	11.40

Flange Units

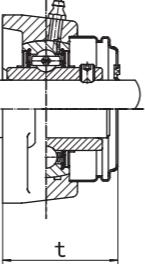


Unit NO.	Dimensions (mm / in.)												Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	a	e	i	s	j	g	l	f	z	B	n				
UCFS305 305-13 305-14 305-15 305-16	25 13/16 7/8 15/16 1	110 4-11/32	80 3-5/32	9 23/64	16 5/8	7 9/32	13 1/2	29 1-9/64	80 3.1496	39 1-17/32	38 1.4961	15 0.591	M14 1/2	UC305 UC305-13 UC305-14 UC305-15 UC305-16	FS305	1.20
UCFS306 306-17 306-18 306-19 306-20	30 1-1/16 1-1/8 1-3/16 1-1/4	125 4-29/32	95 3-47/64	10 25/64	16 5/16	8 19/32	15 1-17/64	32 3.5433	90 1-47/64	44 1.6929	43 0.669	17 M14	UC306 UC306-17 UC306-18 UC306-19 UC306-20	FS306	1.80	
UCFS307 307-20 307-21 307-22 307-23	35 1-1/4 1-5/16 1-3/8 1-7/16	135 5-5/16	100 3-15/16	11 7/16	19 3/4	16 23/64	36 5/8	100 1-13/32	49 3.9730	48 1-59/64	48 1.8898	19 0.748	M16 5/8	UC307 UC307-20 UC307-21 UC307-22 UC307-23	FS307	2.20
UCFS308 308-24 308-25	40 1-1/2 1-9/16	150 5-29/32	112 4-13/32	13 33/64	19 3/4	10 25/64	17 21/32	40 1-9/16	115 4.5276	56 2-13/64	52 2.0472	19 0.748	M16 5/8	UC308 UC308-24 UC308-25	FS308	3.00
UCFS309 309-26 309-27 309-28	45<br															

UCFL2 (Normal-duty)



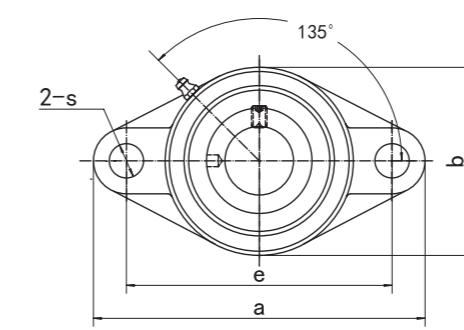
Flange Units (Oval)



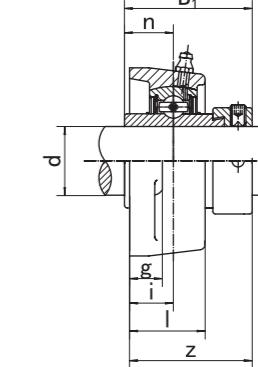
UCFL-C1(D1)

Unit NO.	Dimensions (mm / in.)												Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	a	e	i	g	f	s	b	z	t	B	n				
UCFL201 201-8	12 1/2	113 4-7/16	90 3-35/64	15 19/32	11 7/16	25.5 1	12 15/32	60 2-3/8	33.3 1-5/16	37.5 1-31/64	31.0 1.2205	12.7 0.500	M10 3/8	UC201 UC201-8	FL201	0.45 0.44
UCFL202 202-9 202-10	15 9/16 5/8	113 4-7/16	90 3-35/64	15 19/32	11 7/16	25.5 1	12 15/32	60 2-3/8	33.3 1-5/16	37.5 1-31/64	31.0 1.2205	12.7 0.500	M10 3/8	UC202 UC202-9 UC202-10	FL202	0.44 0.44 0.44
UCFL203 203-11	17 11/16	113 4-7/16	90 3-35/64	15 19/32	11 7/16	25.5 1	12 15/32	60 2-3/8	33.3 1-5/16	37.5 1-31/64	31.0 1.2205	12.7 0.500	M10 3/8	UC203 UC203-11	FL203	0.43 0.42
UCFL204 204-12	20 3/4	113 4-7/16	90 3-35/64	15 19/32	11 7/16	25.5 1	12 15/32	60 2-3/8	33.3 1-5/16	37.5 1-31/64	31.0 1.2205	12.7 0.500	M10 3/8	UC204 UC204-12	FL204	0.40 0.40
UCFL205 205-13 205-14 205-15 205-16	25 13/16 7/8 15/16 1	130 5-1/8	99 3-57/64	16 5/8	13 1/2	27 1-1/16	16 5/8	68 2-11/16	35.8 1-13/32	40.0 1-9/16	34.1 1.3425	14.3 0.563	M14 1/2	UC205 UC205-13 UC205-14 UC205-15 UC205-16	FL205	0.58 0.62 0.61 0.59 0.58
UCFL206 206-17 206-18 206-19 206-20	30 1-1/16 1-1/8 1-3/16 1-1/4	148 5-13/16	117 4-39/64	18 45/64	13 1/2	31 1-7/32	16 5/8	80 3-5/32	40.2 1-19/32	44.5 1-3/4	38.1 1.5000	15.9 0.626	M14 1/2	UC206 UC206-17 UC206-18 UC206-19 UC206-20	FL206	0.83 0.84 0.85 0.83 0.82
UCFL207 207-20 207-21 207-22 207-23	35 1-1/4 1-5/16 1-3/8 1-7/16	161 6-11/32	130 5-1/8	19 3/4	14 35/64	34 1-11/32	16 5/8	90 3-35/64	44.4 1-3/4	48.5 1-29/32	42.9 1.6890	17.5 0.689	M14 1/2	UC207 UC207-20 UC207-21 UC207-22 UC207-23	FL207	1.10 1.16 1.13 1.10 1.07
UCFL208 208-24 208-25	40 1-1/2 6-7/8	175 5-43/64	144 53/64	21 35/64	14 1-13/32	36 5/8	100 3-15/16	51.2 2-1/64	55.5 2-3/16	49.2 1.9370	19.0 0.748	M14 1/2	UC208 UC208-24 UC208-25	FL208	1.42 1.46 1.43	
UCFL209 209-26 209-27 209-28	45 1-5/8 1-11/16 1-3/4	188 7-13/32	148 5-53/64	22 55/64	15 19/32	38 1-1/2	19 3/4	108 4-1/4	52.2 2-1/16	56.5 2-7/32	49.2 1.9370	19.0 0.748	M16 5/8	UC209 UC209-26 UC209-27 UC209-28	FL209	1.75 1.85 1.81 1.77
UCFL210 210-29 210-30 210-31 210-32	50 1-13/16 1-7/8 1-15/16 2	197 7-3/4	157 6-3/16	22 55/64	15 19/32	40 1-37/64	19 3/4	115 4-17/32	54.6 2-5/32	59.5 2-11/32	51.6 2.0315	19.0 0.748	M16 5/8	UC210 UC210-29 UC210-30 UC210-31 UC210-32	FL210	2.02 2.14 2.09 2.04 2.00
UCFL211 211-32 211-33 211-34 211-35	55 2 2-1/16 2-1/8 2-3/16	224 8-13/16	184 7-1/4	25 63/64	18 23/32	43 1-11/16	19 3/4	130 5-1/8	58.4 2-5/16	63.0 2-15/32	55.6 2.1890	22.2 0.874	M16 5/8	UC211 UC211-32 UC211-33 UC211-34 UC211-35	FL211	2.79 2.94 2.88 2.84 2.77
UCFL212 212-36 212-37 212-38 212-39	60 2-1/4 2-5/16 2-3/8 2-7/16	250 9-27/32	202 7-61/64	29 1-9/64	18 23/32	48 1-7/8	23 29/32	140 5-1/2	68.7 2-23/32	73.5 2-57/64	65.1 2.5630	25.4 1.000	M20 3/4	UC212 UC212-36 UC212-37 UC212-38 UC212-39	FL212	3.65 3.78 3.70 3.63 3.56
UCFL213 213-40 213-41	65 2-1/2 2-9/16	258 10-5/32	210 8-17/64	30 1-3/16	22 7/8	50 1-31/32	23 29/32	155 6-3/32	69.7 2-3/4	74.5 2-15/16	65.1 2.5630	25.4 1.000	M20 3/4	UC213 UC213-40 UC213-41	FL213	4.56 4.65 4.56
UCFL214 214-42 214-43 214-44	70 2-5/8 2-11/16 2-3/4	265 10-7/16	216 8-1/2	31 1-7/32	22 7/8	54 2-1/8	23 29/32	160 3-13/64	75.4 2-31/32	81.5 3-13/64	74.6 2.9370	30.2 1.189	M20 3/4	UC214 UC214-42 UC214-43 UC214-44	FL214	5.12 5.33 5.23 5.13
UCFL215 215-45 215-46 215-47 215-48	75 2-13/16 2-7/8 2-15/16 3	275 10-13/16	225 8-55/64	34 1-11/32	22 7/8	56 2-7/32	23 29/32	165 3-9/32	78.5 3-31/64	83.5 3.2520	77.8 1.311	33.3 3/4	M20 3/4	UC215 UC215-45 UC215-46 UC215-47 UC215-48	FL215	5.64 5.61 5.86 5.75 5.55
UCFL216 216-49 216-50 216-51	80 3-1/16 3-1/8 3-3/16	290 11-13/32	233 9-11/64	34 1-11/32	22 7/8	58 2-9/32	25 63/64	180 3-9/32	83.3 3-31/64	88.5 3.2520	82.6 1.311	33.3 7/8	M22 3/4	UC216 UC216-49 UC216-50 UC216-51	FL216	6.91 7.09 6.96 6.83
UCFL217 217-52 217-53 217-55	85 3-1/4 3-5/16 3-7/16	305 12 9-49/64	248 1-27/64	36 15/16	24 2-15/32	63 63/64	25 7-15/32	190 3-41/64	87.5 3.3740	92.6 1.343	34.1 7/8	M22 3/4	UC217 UC217-52 UC217-53 UC217-55	FL217	8.27 8.39 8.35 8.06	
UCFL218 218-56	90 3-1/2	320 12-19/32	265 10-7/16	40 1-37/64	24 15/16	68 2-11/16	25 63/64	205 3-25/32	96.3 3.7795	101.5 1.5630	96.0 7/8	39.7 1.5630	M22 3/4	UC218 UC218-56	FL218	10.13 10.24

Flange Units (Oval)

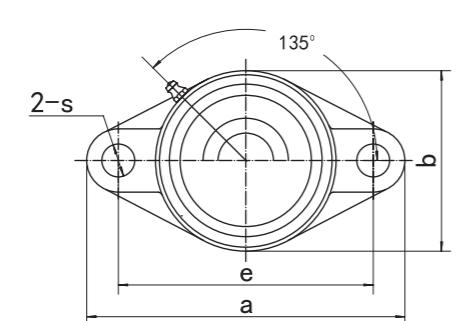
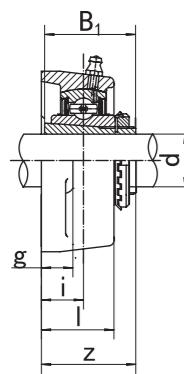


HCFL2 (Normal-duty)

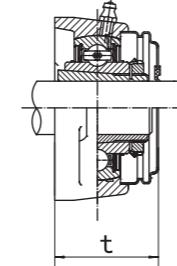


Unit NO.	Dimensions (mm / in.)												Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	a	e	i	g	f	s	b	z	B1	n					
HCFL204 204-12	20 3/4	113 4-7/16	90 3-35/64	15 19/32	11 7/16	25.5 1	12 15/32									

UKFL2 (Normal-duty)



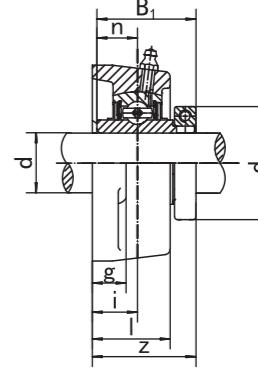
Flange Units (Oval)
(with adapter mounted)



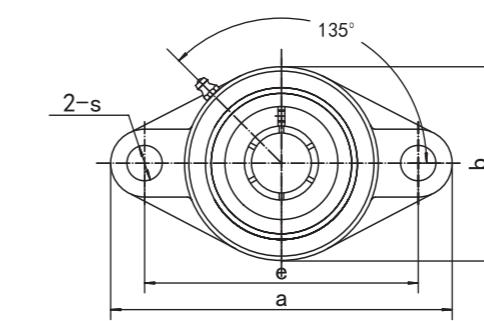
UKFL-C1(D1)

Unit NO.	Dimensions (mm / in.)												Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	a	e	i	g	l	s	b	z	t	B ₁					
UKFL205;H2305 205;HE2305	20 3/4	130 5-1/8	99 3-57/64	16 5/8	13 1/2	27 1-11/16	16 5/8	68 2-11/16	35.5 1-25/64	40 1-9/16	35 1.378	M14 1/2	UK205;H2305 UK205;HE2305	FL205	0.63	
UKFL206;H2306 206;HS2306 206;HE2306	25 7/8 1	148 5-13/16	117 4-39/64	18 45/64	13 1/2	31 1-7/32	16 5/8	80 3-5/32	39 1-17/32	44.5 1-3/4	38 1.496	M14 1/2	UK206;H2306 UK206;HS2306 UK206;HE2306	FL206	0.89	
UKFL207;H2307 207;HS2307	30 1-1/8	161 6-11/32	130 5-1/8	19 3/4	14 35/64	34 1-11/32	16 5/8	90 3-35/64	42.5 1-43/64	48.5 1-29/32	43 1.693	M14 1/2	UK207;H2307 UK207;HS2307	FL207	1.17	
UKFL208;H2308 208;HE2308 208;HS2308	35 1-1/4 1-3/8	175 6-7/8	144 5-43/64	21 53/64	14 35/64	36 1-13/32	16 5/8	100 3-15/16	46.5 1-53/64	55.5 2-3/16	46 1.811	M14 1/2	UK208;H2308 UK208;HE2308 UK208;HS2308	FL208	1.49	
UKFL209;H2309 209;HA2309 209;HE2309 209;HS2309	40 1-7/16 1-1/2 1-5/8	188 7-13/32	148 5-53/64	22 55/64	15 19/32	38 1-1/2	19 3/4	108 4-1/4	48.5 1-29/32	56.5 2-7/32	50 1.969	M16 5/8	UK209;H2309 UK209;HA2309 UK209;HE2309 UK209;HS2309	FL209	1.87	
UKFL210;H2310 210;HS2310 210;HA2310 210;HE2310	45 1-5/8 1-11/16 1-3/4	197 7-3/4	157 6-3/16	22 55/64	15 19/32	40 1-37/64	19 3/4	115 4-17/32	50 1-31/32	59.5 2-11/32	55 2.165	M16 5/8	UK210;H2310 UK210;HS2310 UK210;HA2310 UK210;HE2310	FL210	2.19	
UKFL211;H2311 211;HS2311 211;HA2311 211;HE2311	50 1-7/8 1-15/16 2	224 8-13/16	184 7-1/4	25 63/64	18 23/32	43 1-11/16	19 3/4	130 5-1/8	54.5 2-9/64	63 2-15/32	59 2.323	M16 5/8	UK211;H2311 UK211;HS2311 UK211;HA2311 UK211;HE2311	FL211	2.95	
UKFL212;H2312 212;HS2312	55 2-1/8	250 9-27/32	202 7-61/64	29 1-9/64	18 23/32	48 1-7/8	23 29/32	140 5-1/2	61 2-13/32	73.5 2-57/64	62 2.441	M20 3/4	UK212;H2312 UK212;HS2312	FL212	3.73	
UKFL213;H2313 213;HA2313 213;HE2313 213;HS2313	60 2-3/16 2-1/4 2-3/8	258 10-5/32	210 8-17/64	30 1-3/16	22 7/8	50 1-31/32	23 29/32	155 6-3/32	64 2-33/64	74.5 2-15/16	65 2.559	M20 3/4	UK213;H2313 UK213;HA2313 UK213;HE2313 UK213;HS2313	FL213	4.67	
UKFL215;H2315 215;HA2315 215;HE2315	65 2-7/16 2-1/2	275 10-13/16	225 8-55/64	34 1-11/32	22 7/8	56 2-7/32	23 29/32	165 6-1/2	71 2-51/64	83.5 3-9/32	73 2.874	M20 3/4	UK215;H2315 UK215;HA2315 UK215;HE2315	FL215	6.00	
UKFL216;H2316 216;HA2316 216;HE2316	70 2-11/16 2-3/4	290 11-13/32	233 9-11/64	34 1-11/32	22 7/8	58 2-9/32	25 63/64	180 7-3/32	73.5 2-57/64	88.5 3-31/64	78 3.071	M22 7/8	UK216;H2316 UK216;HA2316 UK216;HE2316	FL216	7.34	
UKFL217;H2317 217;HA2317 217;HE2317	75 2-15/16 3	305 12	248 9-49/64	36 1-27/64	24 15/16	63 2-15/32	25 63/64	190 7-15/32	77 3-41/64	92.6 3.228	82 7/8	M22 7/8	UK217;H2317 UK217;HA2317 UK217;HE2317	FL217	8.68	
UKFL218;H2318 218;HA2318	80 3-3/16	320 12-19/32	265 10-7/16	40 1-37/64	24 15/16	68 2-11/16	25 63/64	205 8-1/16	81.5 3-13/64	101.5 4	86 3.386	M22 7/8	UK218;H2318 UK218;HA2318	FL218	10.43	

NCFL2 (Normal-duty)



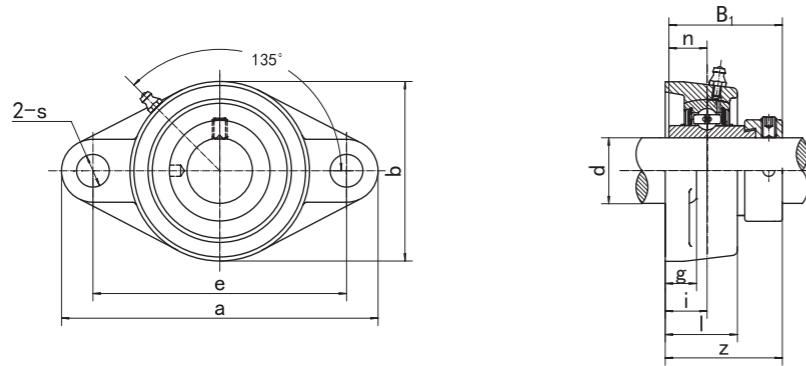
Flange Units (Oval)



Unit NO.	Dimensions (mm / in.)												Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	d ₁	a	e	i	g	l	s	b	z	B ₁	n				
NCFL204 204-12	20 3/4	44.5 1-3/4	113 4-7/16	90 3-35/64	15 19/32	11 7/16	25.5 1	12 15/32	60 2-3/8	34.8 1-3/8	32.5 1.279	33.4 1.315	M10 3/8	NC204 NC204-12	FL204	0.55
NCFL205 205-14	25 7/8	49.2 1-15/16	130 5-1/8	99 3-57/64	16 5/8	13 1/2	27 1-1/16	16 5/8	68 2-11/16	38.2 1-1/2	36.5 1.437	14.3 0.563	M14 1/2	NC205 NC205-14	FL205	0.79
NCFL205 205-15	25 7/8	49.2 1-15/16	130 5-1/8	99 3-57/64	16 5/8	13 1/2	27 1-1/16	16 5/8	68 2-11/16	38.2 1-1/2	36.5 1.437	14.3 0.563	M14 1/2	NC205-15 NC205-16	FL205	0.79
NCFL206 206-18	30 1-1/8	55.6 2-3/16	148 5-13/16	117 4-39/64	18 45/64	13 1/2	31 1-7/32	16 5/8	80 3-5/32	41.8 1-21/32	39.7 1.563	15.9 0.626	M14 1/2	NC206 NC206-18	FL206	1.03
NCFL206 206-19	30 1-1/8	55.6 2-3/16	148 5-13/16	117 4-39/64	18 45/64	13 1/2	31 1-7/32	16 5/8	80 3-5/32	41.8 1-21/32	39.7 1.563	15.9 0.626	M14 1/2	NC206-19 NC206-20	FL206	1.03
NCFL206 206-20	30 1-1/8	55.6 2-3/16	148 5-13/16	117 4-39/64	18 45/64	13 1/2	31 1-7/32	16 5/8	80 3-5/32	41.8 1-21/32	39.7 1.563	15.9 0.626	M14 1/2	NC206-20	FL206	1.03
NCFL207 207-20	35 1-1/4	65.1 2-7/16	161 6-11/32	130 5-1/8	19 3/4	14 35/64	34 1-11/32	16 5/8	90 3-35/64	46.0 1-13/16	44.5 1.752	17.5 0.740	M14 1/2	NC207 NC207-20	FL207	1.45
NCFL207 207-22	35 1-1/4	65.1 2-9/16	161 6-11/32	130 5-1/8	19 3/4	14 35/64	34 1-11/32	16 5/8	90 3-35/64	46.0 1-13/16</						

HCFLU2(Normal-duty)

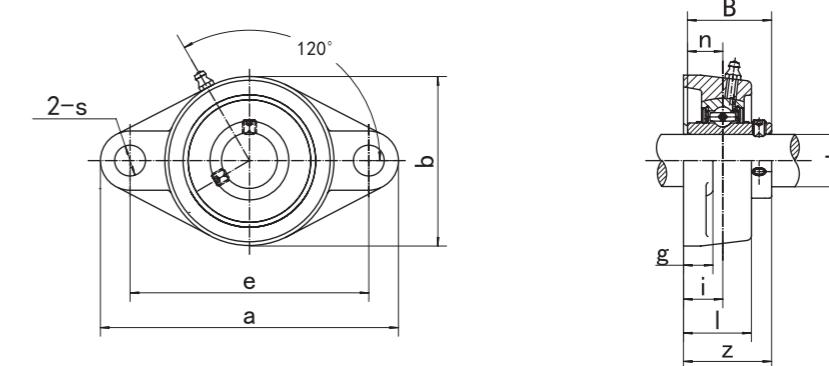
Flange Units (Oval)



Unit NO.	Dimensions (mm / in.)											Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	a	e	i	g	l	s	b	z	B ₁	n				
HCFLU204 204-12	20 3/4	113 4-7/16	90 3-35/64	19 3/4	15 19/32	29.5 1-5/32	12 15/32	60 2-3/8	45.6 1-51/64	43.7 1.720	17.1 0.673	M10 3/8	HC204 HC204-12	FLU204	0.51 0.51
HCFLU205 205-13 205-14 205-15 205-16	25 13/16 7/8 15/16 1	123 4-27/32	99 3-57/64	19 3/4	15 19/32	30 1-11/64	12 15/32	68 2-11/16	45.9 1-13/16	44.4 1.748	17.5 0.689	M10 3/8	HC205 HC205-13 HC205-14 HC205-15 HC205-16	FLU205	0.63 0.68 0.67 0.65 0.63
HCFLU206 206-17 206-18 206-19 206-20	30 1-1/16 1-1/8 1-3/16 1-1/4	142 5-9/32	116.5 4-19/32	20 25/32	16 5/8	33 1-9/32	12 15/32	80 3-5/32	50.1 1-31/32	48.4 1.906	18.3 0.720	M10 3/8	HC206 HC206-17 HC206-18 HC206-19 HC206-20	FLU206	0.92 0.97 0.94 0.92 0.89
HCFLU207 207-20 207-21 207-22 207-23	35 1-1/4 1-5/16 1-3/8 1-7/16	158 6-7/32	130 5-1/8	21 53/64	17 43/64	36 1-27/64	14 35/64	90 3-35/64	53.3 2-3/32	51.1 2.012	18.8 0.740	M12 7/16	HC207 HC207-20 HC207-21 HC207-22 HC207-23	FLU207	1.26 1.33 1.29 1.26 1.24
HCFLU208 208-24 208-25	40 1-1/2 1-9/16	172 6-49/64	143.5 5-21/32	24 15/16	17 43/64	39 1-17/32	14 35/64	100 3-15/16	58.9 2-5/16	56.3 2.217	21.4 0.843	M12 7/16	HC208 HC208-24 HC208-25	FLU208	1.61 1.66 1.62
HCFLU209 209-26 209-27 209-28	45 1-5/8 1-11/16 1-3/4	180 7-3/32	148.5 5-27/32	24 15/16	18 45/64	40 1-37/64	16 5/8	108 4-1/4	58.9 2-5/16	56.3 2.217	21.4 0.843	M14 1/2	HC209 HC209-26 HC209-27 HC209-28	FLU209	1.88 1.99 1.94 1.90
HCFLU210 210-29 210-30 210-31 210-32	50 1-13/16 1-7/8 1-15/16 2	190 7-31/64	157 6-3/16	28 1-7/64	20 25/32	45 1-49/64	18 45/64	114 4-31/64	66.1 2-39/64	62.7 2.469	24.6 0.969	M16 5/8	HC210 HC210-29 HC210-30 HC210-31 HC210-32	FLU210	2.22 2.37 2.31 2.25 2.19
HCFLU211 211-32 211-33 211-34 211-35	55 2 2-1/16 2-1/8 2-3/16	217 8-35/64	184 7-1/4	31 7/32	21 53/64	48 1-57/64	18 45/64	128 5-3/64	74.6 2-5/16	71.4 2.811	27.8 1.094	M16 5/8	HC211 HC211-32 HC211-33 HC211-34 HC211-35	FLU211	3.06 3.36 3.18 3.11 3.03
HCFLU212 212-36 212-37 212-38 212-39	60 2-1/4 2-5/16 2-3/8 2-7/16	237 9-21/32	202 7-61/64	34 1-11/32	21 53/64	53 2-3/32	18 45/64	138 5-7/16	80.8 3-3/16	77.8 3.063	31 1.220	M16 5/8	HC212 HC212-36 HC212-37 HC212-38 HC212-39	FLU212	3.87 3.89 3.94 3.87 3.86
HCFLU213 213-40 213-41	65 2-1/2 2-9/16	256 10-1/16	210 8-17/64	38 1-1/2	22 55/64	57 2-1/4	21 53/64	152 5-63/64	89.6 3-17/32	85.7 3.374	34.1 1.343	M18 23/32	HC213 HC213-40 HC213-41	FLU213	5.10 5.20 5.09
HCFLU214 214-42 214-43 214-44	70 2-5/8 2-11/16 2-3/4	264 10-25/64	216 8-1/2	38 1-1/2	23 29/32	58 53/64	21 6-3/16	157 3-17/32	89.6 3.374	85.7 1.343	34.1 23/32	M18 23/32	HC214 HC214-42 HC214-43 HC214-44	FLU214	5.45 5.39 5.58 5.46
HCFLU215 215-45 215-46 215-47 215-48	75 2-13/16 2-7/8 2-15/16 3	275 10-53/64	225 8-55/64	41 1-39/64	24 15/16	62 2-7/16	21 53/64	164 6-29/64	95.8 3-49/64	92.1 3.626	37.3 1.469	M18 23/32	HC215 HC215-45 HC215-46 HC215-47 HC215-48	FLU215	6.30 6.60 6.47 6.34 6.20

UCFT2(Normal-duty)

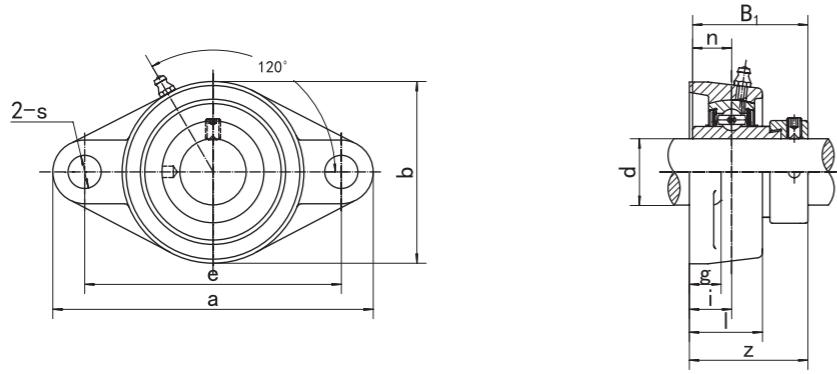
Flange Units (Oval)



Unit NO.	Dimensions (mm / in.)											Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	a	e	i	g	l	s	b	z	B	n				
UCFT204 204-12	20 3/4	112 4-13/32	89.5 3-33/64	19.0 3/4	11.0 7/16	29.0 1-9/64	10.5 27/64	60.0 2-3/8	37.3 1-15/32	31.0 1.2205	12.7 0.500	M8 5/16	UC204 UC204-12	FT204	0.45 0.45
UCFT205 205-13 205-14 205-15 205-16	25 13/16 7/8 15/16 1	124 4-7/8	99.0 3-57/64	20.0 25/32	13.0 1/2	31.0 1-7/32	13.0 33/64	70.0 2-3/4	39.8 1-37/64	34.1 1.3425	14.3 0.563	M10 3/8	UC205 UC205-13 UC205-14 UC205-15 UC205-16	FT205	0.63 0.67 0.66 0.64 0.63
UCFT206 206-17 206-18 206-19 206-20	30 1-1/16 1-1/8 1-3/16 1-1/4	141 5-35/64	116.5 4-37/64	21.0 53/64	13.0 1/2	34.0 1-11/32	13.0 33/64	82.0 3-15/64	43.2 1-45/64	38.1 1.5000	15.9 0.626	M10 3/8	UC206 UC206-17 UC206-18 UC206-19 UC206-20	FT206	0.89 0.90 0.91 0.89 0.88
UCFT207 207-20 207-21 207-22 207-23	35 1-1/4 1-5/16 1-3/8 1-7/16	156 6-9/64	130.0 5-1/8	21.5 27/32	14.0 35/64	36.5 1-7/16	14.0 35/64	95.0 3-47/64	46.9 1-27/32	42.9 1.6890	17.5 0.689	M12 7/16	UC207 UC207-20 UC207-21 UC207-22 UC207-23	FT207	1.25 1.32 1.29 1.26 1.23
UCFT208 208-24 208-25	40 1-1/2 1-9/16	171 6-47/64	143.5 5-21/32	24.0 61/64	14.0 35/64	39.0 1-17/32	14.0 35/64	105.0 4-9/64	54.2 2-9/64	49.2 1.9370	19.0 0.748	M12 7/16	UC208 UC208-24 UC208-25	FT208	1.61 1.65 1.62
UCFT209 209-26 209-27 209-28	45 1-5/8 1-11/16 1-3/4	179 7-3/64	148.5 5-55/64	24.0 61/64	14.0 35/64	40.0 1-37/64	16.0 5/8	111.0 4-3/8	54.2 2-9/64	49.2 1.9370	19.0 0.748	M14 1/2	UC209 UC209-26 UC209-27 UC209-28	FT209	1.81 1.91 1.87 1.83
UCFT210 210-29 210-30 210-31 210-32	50 1-13/16 1-7/8 1-15/16 2	189													

HCFT2 (Normal-duty)

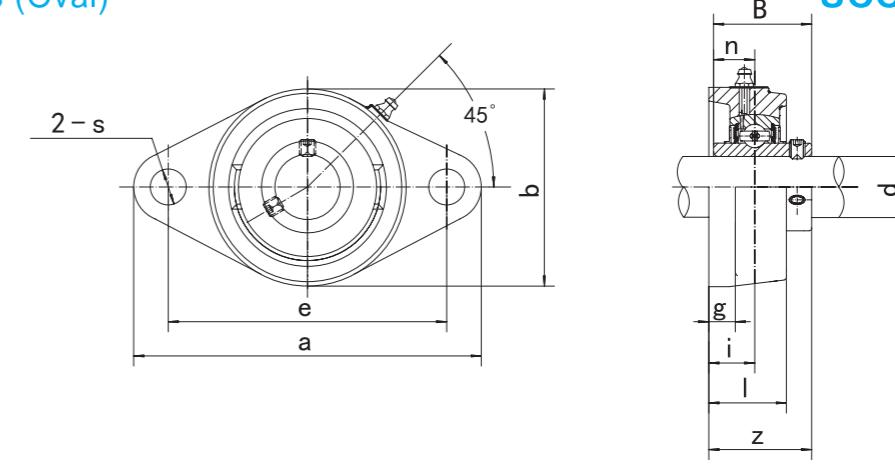
Flange Units (Oval)



Unit NO.	Dimensions (mm / in.)											Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	a	e	i	g	l	s	b	z	B ₁	n				
HCFT204 204-12	20 3/4	112 4-13/32	89.5 3-33/64	19 3/4	11.0 7/16	29.0 1-9/64	10.5 27/64	60 2-3/8	45.6 1-51/64	43.7 1.720	17.1 0.673	M8 5/16	HC204 HC204-12	FT204	0.50 0.50
HCFT205 205-13 205-14 205-15 205-16	25 13/16 7/8 15/16 1	124 4-7/8	99.0 3-57/64	20 25/32	13 1/2	31 33/64	13 2-3/4	70 1-27/32	46.9 1.748	44.4 0.689	17.5 3/8	M10 3/8	HC205 HC205-13 HC205-14 HC205-15 HC205-16	FT205	0.69 0.74 0.73 0.71 0.69
HCFT206 206-17 206-18 206-19 206-20	30 1-1/16 1-1/8 1-3/16 1-1/4	141 5-35/64	116.5 4-37/64	21 53/64	13 1/2	34 33/64	13 3-15/64	82 2-1/64	51.1 1.906	48.4 0.720	18.3 3/8	M10 3/8	HC206 HC206-17 HC206-18 HC206-19 HC206-20	FT206	0.96 1.01 0.98 0.96 0.93
HCFT207 207-20 207-21 207-22 207-23	35 1-1/4 1-5/16 1-3/8 1-7/16	156 6-9/64	130.0 5-1/8	21.5 27/32	14 35/64	36.5 1-7/16	14 35/64	95 3-47/64	53.8 2-1/8	51.1 2.012	18.8 0.740	M12 7/16	HC207 HC207-20 HC207-21 HC207-22 HC207-23	FT207	1.39 1.46 1.42 1.39 1.37
HCFT208 208-24 208-25	40 1-1/2 1-9/16	171 6-47/64	143.5 5-21/32	24 61/64	14 35/64	39 1-17/32	14 35/64	105 4-9/64	58.9 2-5/16	56.3 2.217	21.4 0.843	M12 7/16	HC208 HC208-24 HC208-25	FT208	1.74 1.79 1.75
HCFT209 209-26 209-27 209-28	45 1-5/8 1-11/16 1-3/4	179 7-3/64	148.5 5-55/64	24 61/64	14 35/64	40 1-37/64	16 5/8	111 4-3/8	58.9 2-5/16	56.3 2.217	21.4 0.843	M14 1/2	HC209 HC209-26 HC209-27 HC209-28	FT209	1.94 2.05 2.00 1.96
HCFT210 210-29 210-30 210-31 210-32	50 1-13/16 1-7/8 1-15/16 2	189 7-7/16	157 6-3/16	28.5 1-1/8	14 35/64	47 1-27/32	16 5/8	116 4-9/16	66.6 2-5/8	62.7 2.469	24.6 0.969	M14 1/2	HC210 HC210-29 HC210-30 HC210-31 HC210-32	FT210	2.34 2.49 2.43 2.37 2.31
HCFT211 211-32 211-33 211-34 211-35	55 2 2-1/16 2-1/8 2-3/16	216 8-1/2	184 7-1/4	32 1-17/64	20 25/32	50 1-31/32	18 45/64	133 5-15/64	75.6 2-31/32	71.4 2.811	27.8 1.094	M16 5/8	HC211 HC211-32 HC211-33 HC211-34 HC211-35	FT211	3.47 3.77 3.59 3.52 3.44
HCFT212 212-36 212-37 212-38 212-39	60 2-1/4 2-5/16 2-3/8 2-7/16	235 9-1/4	202 7-61/64	34 1-9/64	21 53/64	53 2-3/32	18 45/64	138 5-7/16	80.8 2-3/16	77.8 3.063	31 1.220	M16 5/8	HC212 HC212-36 HC212-37 HC212-38 HC212-39	FT212	4.32 4.33 4.39 4.32 4.31
HCFT213 213-40 213-41	65 2-1/2 2-9/16	248 9-49/64	210 8-17/64	38 1-1/2	22 55/64	56 2-13/64	20.5 13/16	152 5-63/64	89.6 3-17/32	85.7 3.374	34.1 1.343	M18 23/32	HC213 HC213-40 HC213-41	FT213	5.26 5.36 5.25
HCFT214 214-42 214-43 214-44	70 2-5/8 2-11/16 2-3/4	257 10-7/16	216 8-1/2	38 1-1/2	23 29/32	58 2-9/32	23 29/32	157 6-3/16	89.6 3-17/32	85.7 3.374	34.1 1.343	M20 3/4	HC214 HC214-42 HC214-43 HC214-44	FT214	5.68 5.62 5.81 5.69

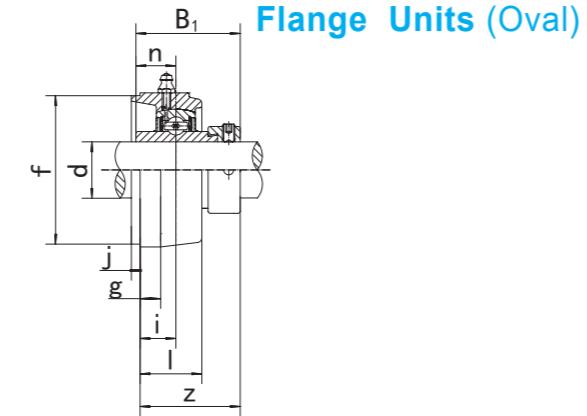
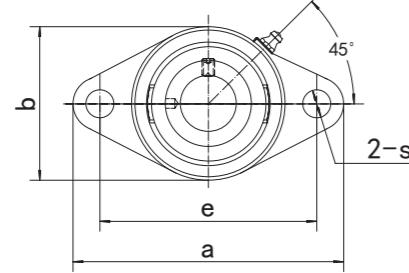
UCCJT2(Normal-duty)

Flange Units (Oval)



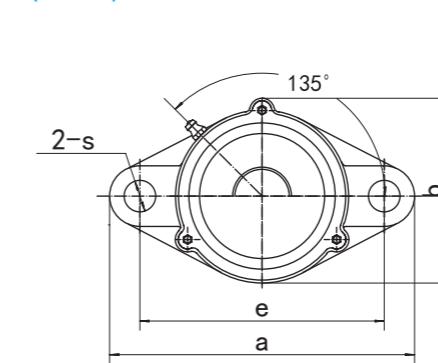
Unit NO.	Dimensions (mm / in.)											Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	a	e	i	g	l	s	b	z	B	n				
UCCJT201	12	99	76.5	17	9.5	25	11.5	57	32.9	27.4	11.5	M10	UCS201RG	CJT201	0.37
UCCJT202	15	3-57/64	3-1/64	43/64	3/8	63/64	29/64	2-1/4	1-19/64	1.0787	0.453	3/8	UCS202RG	CJT202	0.36
UCCJT203	17	3-57/64	3-1/64	43/64	3/8	63/64	29/64	2-1/4	1-19/64	1.0787	0.453	3/8	UCS203RG	CJT203	0.35
UCCJT204	20	112	90	19	10	28	11.5	61	37.3	31	12.7	M10	UC204RG	CJT204	0.45
UCCJT205	25	124	99	19	11	29	11.5	70	38.8	34.1	14.3	M10	UC205RG	CJT205	0.61
UCCJT206	30	142	116.5	20	12	30	11.5	80	42.2	38.1	15.9	M10	UC206RG	CJT206	0.83
UCCJT207	35	155	130	21	12.5	32	14	92	46.4	42.9	17.5	M12	UC207RG	CJT207	1.14
UCCJT208	40	172	143.5	24	13	35	14	105	54.2	49.2	19	M12	UC208RG	CJT208	1.62
UCCJT209	45	180	148.5	24	13	36	14	111	54.2	49.2	19	M12	UC209RG	CJT209	1.75
UCCJT210	50	190	157	28	13	41	18	116	60.6	51.6	19	M16	UC210RG	CJT210	2.05
UCCJT211	55	222	184	31	15	44	18	134	64.4	55.6	22.2	M16	UC211RG	CJT211	3.12
UCCJT212	60	238	202	34	16	48	18	138	73.7	65.1	25.4	M16	UC212RG	CJT212	3.59
UCCJT213	65	258	216	38	18	57	21	160	77.7	65.1	25.4	M18	UC213RG	CJT213	5.47
UCCJT214	70	258	216	38	18	57	21	160	82.5	74.6	30.2	M18	UC214RG	CJT214	5.86
UCCJT215	75	258	216	38	18	57	21	160	82.5	77.8	33.3	M18	UC215RG	CJT215	5.68

HCCJTZ2(Normal-duty)

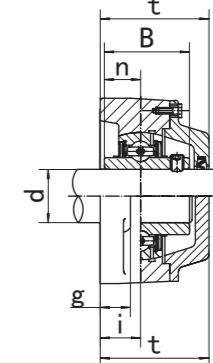


Unit NO.	Dimensions (mm / in.)													Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	a	e	i	g	l	s	j	b	f	z	B ₁	n				
HCCJTZ204	20	112.5 4-7/16	90 3-35/64	19 3/4	10 25/64	31.7 1-1/4	11.5 29/64	3.5 9/64	60.5 2-13/32	55 2-11/64	45.6 1-51/64	43.7 1.720	17.1 0.673	M10 3/8	HC204RG	CJTZ204	0.54
HCCJTZ205	25	124 4-7/8	99 3-57/64	19 3/4	12 15/32	28 1-3/32	11.5 29/64	3.5 9/64	70 2-3/4	60 2-23/64	45.9 1-13/16	44.4 1.748	17.5 0.689	M10 3/8	HC205RG	CJTZ205	0.64
HCCJTZ206	30	142 5-19/32	116.5 4-19/32	17 43/64	12 15/32	27 1-1/16	11.5 29/64	3 1/8	83 3-17/64	80 3-5/32	47.1 1-55/64	48.4 1.906	18.3 0.720	M10 3/8	HC206RG	CJTZ206	0.91
HCCJTZ207	35	155 6-7/64	130 5-1/8	17 43/64	12.5 31/64	27 1-1/16	14 35/64	4 5/32	94 3-45/64	90 3-35/64	49.3 1-15/16	51.1 2.012	18.8 0.740	M12 1/2	HC207RG	CJTZ207	1.27
HCCJTZ208	40	172 6-49/64	143.5 5-43/64	20 25/32	13 33/64	30.5 1-13/64	14 35/64	4 5/32	105 4-9/64	100 3-5/16	54.9 2-5/32	56.3 2.217	21.4 0.843	M12 1/2	HC208RG	CJTZ208	1.71
HCCJTZ209	45	180 7-5/32	148.5 5-53/64	20 25/32	13 33/64	31 1-7/32	14 35/64	4 5/32	111 4-3/8	105 4-9/64	54.9 2-5/32	56.3 2.217	21.4 0.843	M12 1/2	HC209RG	CJTZ209	1.88
HCCJTZ210	50	190 7-31/64	157 6-3/16	24 15/16	13 33/64	36 1-27/64	14 35/64	4 5/32	116 4-9/16	105 4-9/64	62.1 2-7/16	62.7 2.469	24.6 0.969	M12 1/2	HC210RG	CJTZ210	2.18
HCCJTZ212	60	238 9-3/8	202 5-1/8	30 1-3/16	16 5/8	43 1-11/16	18 45/64	4 5/32	138 5-7/16	130 5-1/8	76.8 3-1/32	77.8 3.063	31 1.220	M16 5/8	HC212RG	CJTZ212	3.68

Flange Units (Oval)

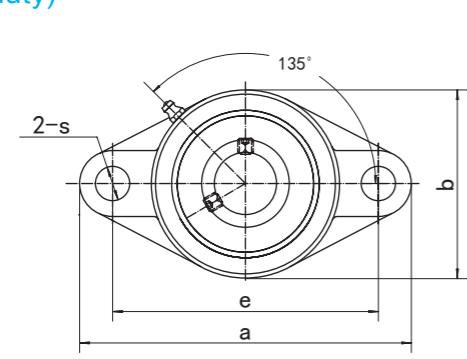


UCCFL2(Normal-duty)

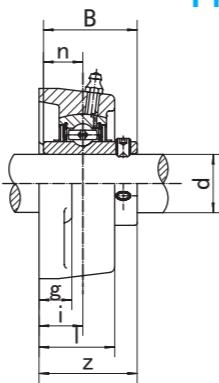


Unit NO.	Dimensions (mm / in.)											Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)		
	d	a	e	i	g	s	b	t	B	n							
UCCFL204 204-12	20 3/4	113 4-7/16	90 3-35/64	19 3/4	10 25/64	31.7 1-1/4	11.5 29/64	3.5 9/64	60.5 2-13/32	55 2-11/64	45.6 1-51/64	43.7 1.720	17.1 0.673	M10 3/8	UC204 UC204-12	CFL204	0.60 0.60
UCCFL205 205-13 205-14 205-15 205-16	25 13/16	130 7/8	99 15/16	19 1	12 5-1/8	28 3-57/64	11.5 5/8	3.5 1/2	70 4-39/64	60 45/64	45.9 45/64	44.4 1.748	17.5 0.689	M10 3/8	UC205 UC205-13 UC205-14 UC205-15 UC205-16	CFL205	0.92 0.96 0.95 0.93 0.92
UCCFL206 206-17 206-18 206-19 206-20	30 1-1/16	148 1-1/8	117 1-3/16	18 1-1/4	13 5-13/16	27 4-39/64	11.5 45/64	3 1/2	84 3-15/16	80 3-23/32	48.4 4-11/64	47.1 1.906	18.3 0.720	M10 3/8	UC206 UC206-17 UC206-18 UC206-19 UC206-20	CFL206	1.23 1.24 1.25 1.23 1.22
UCCFL207 207-20 207-21 207-22 207-23	35 1-1/4	161 1-5/16	130 1-3/8	19 1-7/16	14 6-11/32	27 5-1/8	14 3/4	16 35/64	94 3-45/64	90 3-35/64	59 1-21/64	55 1.6890	42.9 0.689	M14 1/2	UC207 UC207-20 UC207-21 UC207-22 UC207-23	CFL207	1.67 1.73 1.70 1.67 1.64
UCCFL208 208-24 208-25	40 1-1/2	175 1-9/16	144 6-9/16	21 5-43/64	16 53/64	30.5 35/64	14 5/8	16 3/8	104 3-3/32	96 2-19/32	49.2 1.9370	46 0.748	19 1.6890	M14 1/2	UC208 UC208-24 UC208-25	CFL208	2.20 2.24 2.21
UCCFL209 209-26 209-27 209-28	45 1-5/8	188 1-11/16	148 1-11/16	22 1-3/4	15 7-13/32	31 5-53/64	19 55/64	19 19/32	113 4-29/64	109 2-41/64	49.2 1.9370	67 0.748	19 5/8	M16 5/8	UC209 UC209-26 UC209-27 UC209-28	CFL209	2.60 2.70 2.66 2.62
UCCFL210 210-29 210-30 210-31 210-32	50 1-13/16	197 1-7/8	157 1-15/16	22 7-3/4	15 6-3/16	32 55/64	19 19/32	19 3/4	120 4-23/32	116 2-51/64	51.6 2.0315	71 0.748	19 5/8	M16 5/8	UC210 UC210-29 UC210-30 UC210-31 UC210-32	CFL210	2.96 3.08 3.03 2.98 2.84
UCCFL211 211-32 211-33 211-34 211-35	55 2	224 2-1/16	184 2-1/8	25 8-13/16	18 7-1/4	33 63/64	19 23/32	19 3/4	134 5-9/32	126 2-61/64	55.6 2.1890	75 0.874	22.2 5/8	M16 5/8	UC211 UC211-32 UC211-33 UC211-34 UC211-35	CFL211	4.27 4.42 4.36 4.31 4.25
UCCFL212 212-36 212-37 212-38 212-39	60 2-1/4	250 2-5/16	202 2-3/8	29 9-27/32	18 7-61/64	34 23/32	23 29/32	23 5-43/64	144 3-25/64	86 2.5630	65.1 1.000	25.4 3/4	M20 3/4	UC212 UC212-36 UC212-37 UC212-38 UC212-39	CFL212	5.27 5.40 5.32 5.25 5.18	
UCCFL213 213-40 213-41	65 2-1/2	258 2-9/16	210 8-17/64	30 1-3/16	22 7/8	33 29/32	23 6-3/16	23 3-35/64	157 2.5630	89 1.000	65.1 3.000	25.4 3/4	M20 3/4	UC213 UC213-40 UC213-41	CFL213	6.68 6.77 6.68	
UCCFL214 214-42 214-43 214-44	70 2-5/8	265 2-11/16	216 2-11/16	31 10-7/16	22 8-1/2	34 1-7/32	22 7/8	23 29/32	163 6-27/64	98 3.9370	74.6 1.189	30.2 3/4	M20 3/4	UC214 UC214-42 UC214-43 UC214-44	CFL214	7.50 7.71 7.61 7.51	
UCCFL215 215-45 215-46 215-47 215-48	75 2-13/16	275 2-7/8	225 2-15/16	34 10-13/16	22 8-55/64	34 1-11/32	23 7/8	23 29/32	168 6-39/64	102 4-1/64	77.8 3.630	33.3 1.311	M20 3/4	UC215 UC215-45 UC215-46 UC215-47 UC215-48	CFL215	8.01 8.26 8.15 8.04 	

UCFLX(Medium-duty)

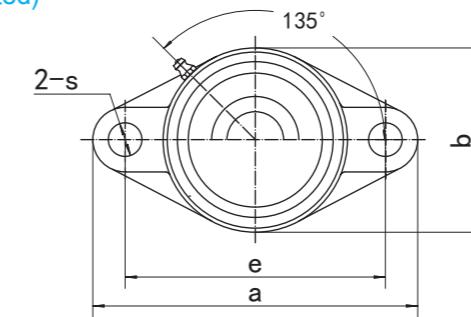


Flange Units (Oval)

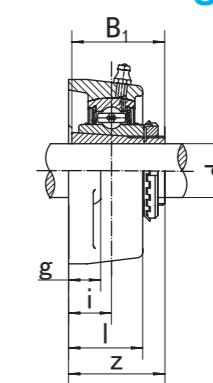


Unit NO.	Dimensions (mm / in.)											Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	a	e	i	g	l	s	b	z	B	n				
UCFLX05	25	141	117	18	13	30	12	83	40.2	38.1	15.9	M10	UCX05		
X05-13	13/16												UCX05-13		
X05-14	7/8	5-9/16	4-39/64	45/64	1/2	1-3/16	15/32	3-9/32	1-37/64	1.5000	0.626	3/8	UCX05-14	FLX05	0.90
X05-15	15/16												UCX05-15		
X05-16	1												UCX05-16		
UCFLX06	30	156	130	19	15	34	16	95	44.4	42.9	17.5	M14	UCX06		
X06-17	1-1/16												UCX06-17		
X06-18	1-1/8	6-5/32	5-1/8	3/4	19/32	1-11/32	5/8	3-3/4	1-3/4	1.6890	0.689	1/2	UCX06-18	FLX06	1.26
X06-19	1-3/16												UCX06-19		
X06-20	1-1/4												UCX06-20		
UCFLX07	35	171	144	21	16	38	16	105	51.2	49.2	19	M14	UCX07		
X07-21	1-5/16												UCX07-21		
X07-22	1-3/8	6-23/32	5-43/64	53/64	5/8	1-1/2	5/8	4-1/8	2-1/64	1.9370	0.748	1/2	UCX07-22	FLX07	1.67
X07-23	1-7/16												UCX07-23		
UCFLX08	40	179	148	22	16	40	16	111	52.2	49.2	19	M14	UCX08		
X08-24	1-1/2	7-1/16	5-53/64	55/64	5/8	1-9/16	5/8	4-3/8	2-1/16	1.9370	0.748	1/2	UCX08-24	FLX08	1.93
X08-25	1-9/16												UCX08-25		
UCFLX09	45	189	157	23	16	40	16	116	55.6	51.6	19	M14	UCX09		
X09-26	1-5/8												UCX09-26		
X09-27	1-11/16	7-7/16	6-3/16	29/32	5/8	1-37/64	5/8	4-9/16	2-3/16	2.0315	0.748	1/2	UCX09-27	FLX09	2.10
X09-28	1-3/4												UCX09-28		
X09-29	1-13/16												UCX09-29		
UCFLX10	50	216	184	26	18	44	19	133	59.4	55.6	22.2	M16	UCX10		
X10-30	1-7/8												UCX10-30		
X10-31	1-15/16	8-1/2	7-1/4	1-1/32	23/32	1-23/32	3/4	5-1/4	2-11/32	2.1890	0.874	5/8	UCX10-31	FLX10	2.97
X10-32	2												UCX10-32		

Flange Units (Oval)
(with adapter mounted)



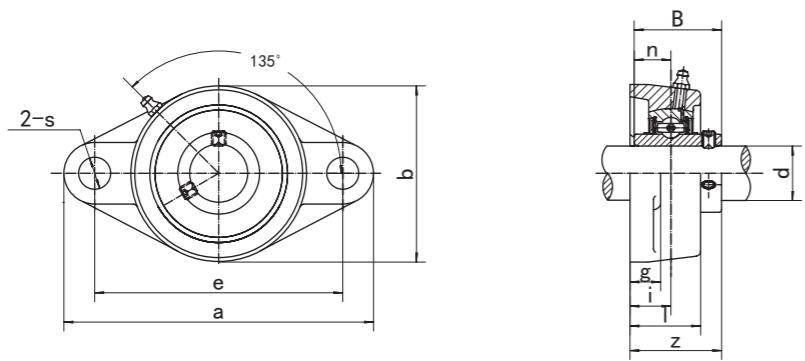
UKFLX(Medium-duty)



Unit NO.	Dimensions (mm / in.)											Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	a	e	i	g	l	s	b	z	B ₁					
UKFLX05;H2305	20	141	117	18	13	30	12	83	39	35	M10	UKX05;H2305	FLX05	0.90	
X05;HE2305	3/4	5-9/16	4-39/64	45/64	1/2	1-3/16	15/32	3-9/32	1-17/32	1.378	3/8	UKX05;HE2305			
UKFLX06;H2306	25	156	130	19	15	34	16	95	41.5	38	M14	UKX06;H2306	FLX06	1.30	
X06;HS2306	7/8	6-5/32	5-1/8	3/4	19/32	1-11/32	5/8	3-3/4	1-41/64	1.496	1/2	UKX06;HS2306			
X06;HE2306	1											UKX06;HE2306			
UKFLX07;H2307	30	171	144	21	16	38	16	105	45.5	43	M14	UKX07;H2307	FLX07	1.70	
X07;HS2307	1-1/8	6-23/32	5-43/64	53/64	5/8	1-1/2	5/8	4-1/8	1-51/64	1.693	1/2	UKX07;HS2307			
UKFLX08;H2308	35	179	148	22	16	40	16	111	47.5	46	M14	UKX08;H2308	FLX08	1.98	
X08;HE2308	1-1/4	7-1/16	5-53/64	55/64	5/8	1-9/16	5/8	4-3/8	1-7/8	1.811	1/2	UKX08;HE2308			
X08;HS2308	1-3/8											UKX08;HS2308			
UKFLX09;H2309	40	189	157	23	16	40	16	116	50	50	M14	UKX09;H2309	FLX09	2.15	
X09;HA2309	1-7/16											UKX09;HA2309			
X09;HE2309	1-1/2	7-7/16	6-3/16	29/32	5/8	1-37/64	5/8	4-9/16	1-31/32	1.969	1/2	UKX09;HE2309			
X09;HS2309	1-5/8											UKX09;HS2309			
UKFLX10;H2310	45	216	184	26	18	44	19	133	55.5	55	M16	UKX10;H2310	FLX10	3.12	
X10;HS2310	1-5/8											UKX10;HS2310			
X10;HA2310	1-11/16	8-1/2	7-1/4	1-1/32	23/32	1-23/32	3/4	5-1/4	2-3/16	2.165	5/8	UKX10;HA2310			
X10;HE2310	1-3/4											UKX10;HE2310			

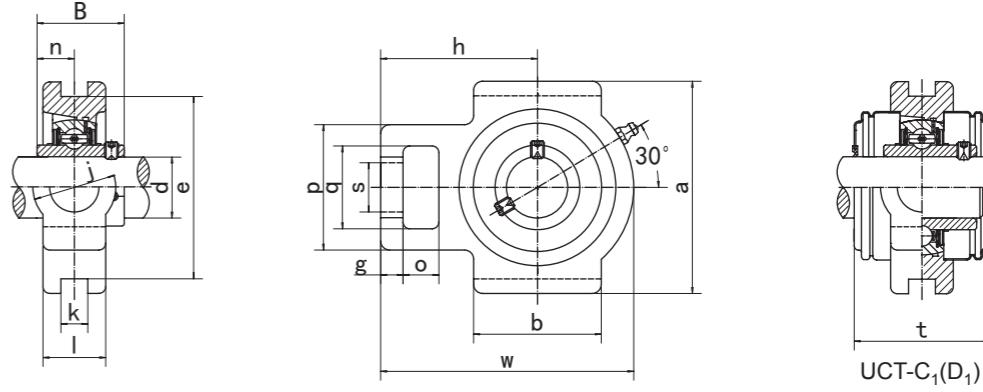
UCFL3 (Heavy-duty)

Flange Units (Oval)



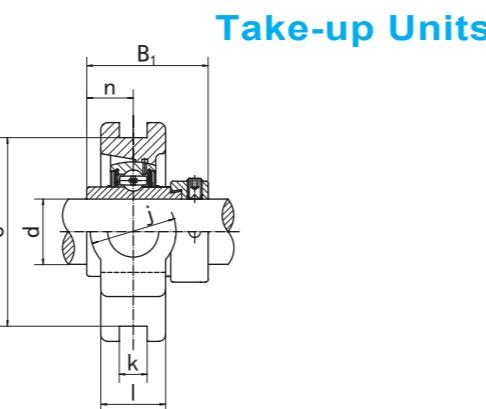
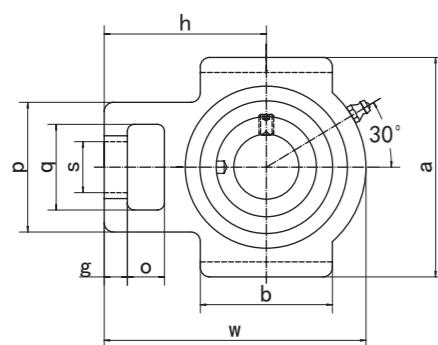
Unit NO.	Dimensions (mm / in.)											Bolt Size mm/in.	Bearing No.	Housing No.	Weight (kg)
	d	a	e	i	g	l	s	b	z	B	n				
UCFL305 305-13 305-14 305-15 305-16	25 13/16 7/8 15/16 1	150 5-29/32	113 4-7/16	16 5/8	13 1/2	29 1-5/32	19 3/4	80 3-5/32	39 1-17/32	38 1.4961	15 0.591	M16 5/8	UC305 UC305-13 UC305-14 UC305-15 UC305-16	FL305	0.89 0.94 0.92 0.90 0.89
UCFL306 306-17 306-18 306-19	30 1-1/16 1-1/8 1-3/16	180 7-3/32	134 5-9/32	18 45/64	15 19/32	32 1-1/4	23 29/32	90 3-17/32	44 1-47/64	43 1.6929	17 0.669	M20 3/4	UC306 UC306-17 UC306-18 UC306-19	FL306	1.37 1.42 1.39 1.37
UCFL307 307-20 307-21 307-22 307-23	35 1-1/4 1-5/16 1-3/8 1-7/16	185 7-9/32	141 5-35/64	20 25/32	16 5/8	36 1-13/32	23 29/32	100 3-15/16	49 1-59/64	48 1.8898	19 0.748	M20 3/4	UC307 UC307-20 UC307-21 UC307-22 UC307-23	FL307	1.67 1.73 1.70 1.67 1.64
UCFL308 308-24 308-25	40 1-1/2 1-9/16	200 7-7/8	158 6-7/32	23 29/32	17 21/32	40 1-9/16	23 29/32	112 4-13/32	56 1-13/64	52 2.0472	19 0.748	M20 3/4	UC308 UC308-24 UC308-25	FL308	2.20 2.25 2.21
UCFL309 309-26 309-27 309-28	45 1-5/8 1-11/16 9-1/16	230 6-31/32	177 63/64	25 23/32	18 63/64	25 4-29/32	125 2-23/64	60 2.2441	57 0.866	22 7/8	M22 7/8	UC309 UC309-26 UC309-27 UC309-28	FL309	3.12 3.21 3.17 3.12	
UCFL310 310-29 310-30 310-31	50 1-13/16 1-7/8 1-15/16	240 9-7/16	187 7-23/64	28 1-7/64	19 3/4	48 1-7/8	25 63/64	140 5-1/2	67 2-41/64	61 2.4016	22 0.866	M22 7/8	UC310 UC310-29 UC310-30 UC310-31	FL310	3.99 4.34 4.09 4.03
UCFL311 311-32 311-33 311-34 311-35	55 2 2-1/16 2-1/8 2-3/16	250 9-27/32	198 7-51/64	30 1-3/16	20 25/32	52 2-1/16	25 63/64	150 5-29/32	71 2-51/64	66 2.5984	25 0.984	M22 7/8	UC311 UC311-32 UC311-33 UC311-34 UC311-35	FL311	4.79 4.97 4.90 4.84 4.76
UCFL312 312-36 312-37 312-38 312-39	60 2-1/4 2-5/16 2-3/8 2-7/16	270 10-5/8	212 8-11/32	33 1-19/64	22 7/8	56 2-7/32	31 1-7/32	160 6-5/64	78 3-5/64	71 2.7953	26 1.024	M27 1	UC312 UC312-36 UC312-37 UC312-38 UC312-39	FL312	5.77 5.92 5.84 5.75 5.67
UCFL313 313-40 313-41	65 2-1/2 2-9/16	295 11-5/8	240 9-29/64	33 1-19/64	25 31/32	58 2-9/32	31 1-7/32	175 6-7/8	78 3-5/64	75 2.9528	30 1.181	M27 1	UC313 UC313-40 UC313-41	FL313	7.38 7.46 7.36
UCT314 314-42 314-43 314-44	70 2-5/8 2-11/16 2-3/4	315 12-13/32	250 9-27/32	36 1-27/64	28 1-3/32	61 1-3/8	35 7-9/32	185 3-3/16	81 3.0708	78 1.299	33 1-1/8	M30 1-1/8	UC314 UC314-42 UC314-43 UC314-44	FL314	8.72 8.94 8.83 8.73
UCFL315 315-45 315-46 315-47 315-48	75 2-13/16 2-7/8 2-15/16 3	320 12-19/32	260 10-15/64	39 1-3/16	30 2-19/32	66 1-3/8	35 7-11/16	195 3-1/2	89 3.2283	82 1.260	32 1-1/8	M30 1-1/8	UC315 UC315-45 UC315-46 UC315-47 UC315-48	FL315	10.02 10.29 10.15 10.06 9.93
UCFL316 316-49 316-50 316-51	80 3-1/16 3-1/8 3-3/16	355 13-31/32	285 11-7/32	38 1-1/2	32 1-1/4	68 2-11/16	38 1-1/2	210 8-9/32	90 3-35/64	86 3.3858	34 1.339	M33 1-1/4	UC316 UC316-49 UC316-50 UC316-51	FL316	12.42 12.59 12.45 12.36
UCFL317 317-52 317-53 317-55	85 3-1/4 3-5/16 3-7/16	370 14-9/16	300 11-13/16	44 1-47/64	32 2-29/32	74 1-1/2	38 8-21/32	220 3-15/16	100 3.7795	96 1.575	40 1-1/4	M33 1-1/4	UC317 UC317-52 UC317-53 UC317-55	FL317	14.34 14.56 14.53 14.31
UCFL318 318-55 318-56	90 3-7/16 3-1/2	385 15-5/32	315 12-13/32	44 1-47/64	36 1-13/32	76 3-1/2	38 9-1/4	235 3-15/16	100 3.7795	96 1.575	40 1-1/4	M33 1-1/4	UC318 UC318-55 UC318-56	FL318	16.87 17.16 16.98
UCFL319 319-58 319-59 317-60	95 3-5/8 3-11/16 3-3/4	405 15-15/16	330 12-63/64	59 2-21/64	40 1-9/16	94 3-11/16	41 4-27/32	250 4-49/64	121 4.0551	103 1.614	41 1-3/8	M36 1-3/8	UC319 UC319-58 UC319-59 UC317-60	FL319	21.71 22.04 21.86 21.67
UCFL320 320-64	100 4	440 17-5/16	360 14-11/64	59 2-21/64	40 1-9/16	94 3-11/16	44 4-27/64	270 4-29/32	125 4.2519	108 1.6535	42 1-1/2	M39 1-1/2	UC320 UC320-64	FL320	25.95 25.75
UCFL322	110 18-1/2	470 15-23/64	390 2-23/64	60 1-21/32	42 3-25/32	96 4-17/64	48 11-13/16	300 5-5/32	131 4.6063	47 1.8110	40 1-5/2	M39 1-1/2	UC322	FL322	33.05
UCFL324	120 20-15/32	520 16-59/64	430 2-9/16	65 1-7/8	48 4-11/32	110 1-27/32	47 14-3/16	330 5-3/4	140 5.3150	126 2.1260	51 2.0079	M42 1-1/2	UC324	FL324	46.47
UCFL326	130 21-21/32	550 18-7/64	460 2-9/16	65 1-31/32	50 4-17/32	115 1-27/32	47 14-3/16	360 5-3/4	146 5.3150	135 2.1260	54 2.0079	M42 1-1/2	UC326	FL326	57.38
UCFL328	140 23-5/8	600 19-11/16	500 2-61/64	75 2-3/8	60 4-29/32	125 2-49/32	51 15-3/4	400 6-11/32	161 5.7086	145 2.3228	59 2.0079	M45 1-1/2	UC328	FL328	79.08

Take-up Units



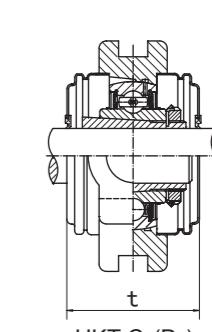
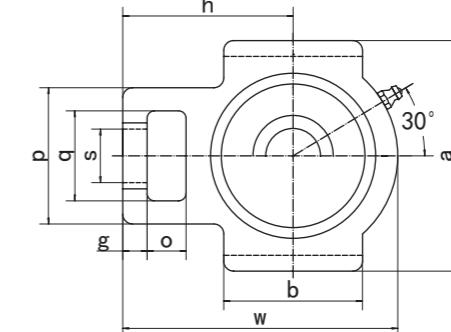
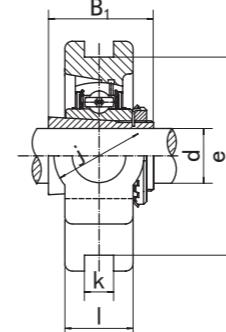
Unit NO.

HCT2(Normal-duty)



Unit NO.	Dimensions (mm / in.)														Bearing No.	Housing No.	Weight (kg)		
	d	o	g	p	q	s	b	k	e	a	w	j	l	h	B1				
HCT204 204-12	20 3/4	16 5/8	10 25/64	51 1-1/16	32 1-1/4	19 3/4	51 2-1/64	12 15/32	76 2-63/64	89 3-1/2	94 3-11/16	32 1-1/4	21 13/16	61 2-13/32	43.7 1.720	17.1 0.673	HC204 HC204-12	T204	0.78 0.78
HCT205 205-13 205-14 205-15 205-16	25 13/16 7/8 15/16 1	16 5/8	10 25/64	51 2-1/64	32 1-1/4	19 3/4	51 2-1/64	12 15/32	76 2-63/64	89 3-1/2	97 3-13/16	32 1-1/4	24 15/16	62 2-7/16	44.4 1.748	17.5 0.689	HC205 HC205-13 HC205-14 HC205-15 HC205-16	T205	0.86 0.91 0.90 0.88 0.86
HCT206 206-17 206-18 206-19 206-20	30 1-1/16 1-1/8 1-3/16 1-1/4	16 5/8	10 25/64	56 2-7/32	37 1-29/64	22 55/64	57 2-1/4	12 15/32	89 3-1/2	102 4-1/64	113 4-29/64	37 4-29/64	28 1-3/32	70 2-3/4	48 1.906	18.3 0.720	HC206 HC206-17 HC206-18 HC206-19 HC206-20	T206	1.29 1.34 1.31 1.29 1.26
HCT207 207-20 207-21 207-22 207-23	35 1-1/4 1-5/16 1-3/8 1-7/16	16 5/8	13 33/64	64 2-33/64	37 1-29/64	22 55/64	64 2-33/64	12 15/32	89 3-1/2	102 4-1/64	129 5-5/64	37 1-29/64	30 3-5/64	78 20.12	51.1 0.740	HC207 HC207-20 HC207-21 HC207-22 HC207-23	T207	1.70 1.77 1.73 1.70 1.68	
HCT208 208-24 208-25	40 1-1/2 1-9/16	19 5/8	16 3-17/64	83 1-15/16	49 1-9/64	29 3-17/64	83 5/8	16 4-1/64	102 4-31/64	114 5-43/64	144 5-15/16	49 3-1/2	33 2.217	89 0.843	56.3 0.843	21.4 0.843	HC208 HC208-24 HC208-25	T208	2.45 2.50 2.46
HCT209 209-26 209-27 209-28	45 1-5/8 1-11/16 1-3/4	19 5/8	16 3-17/64	83 1-15/16	49 1-9/64	29 3-17/64	83 5/8	16 4-1/64	102 4-39/64	117 5-43/64	144 5-15/16	49 3-27/64	35 2.217	87 0.843	56.3 0.843	21.4 0.843	HC209 HC209-26 HC209-27 HC209-28	T209	2.47 2.58 2.53 2.49
HCT210 210-29 210-30 210-31 210-32	50 1-13/16 1-7/8 1-5/16 2	19 5/8	16 3-17/64	83 1-15/16	49 1-9/64	29 3-25/64	86 5/8	16 4-1/64	102 4-39/64	117 5-55/64	149 5-15/16	49 3-35/64	37 2.469	90 0.969	62.7 0.969	24.6 0.969	HC210 HC210-29 HC210-30 HC210-31 HC210-32	T210	2.66 2.81 2.75 2.69 2.63
HCT211 211-32 211-33 211-34 211-35	55 2 2-1/16 2-1/8 2-3/16	25 63/64	19 3/4	102 4-1/64	64 2-1/32	35 1-3/8	95 3-3/4	22 5-1/8	130 5-3/4	146 6-47/64	171 2-33/64	64 1-1/2	38 4-11/64	106 2.811	71.4 1.094	27.8 1.094	HC211 HC211-32 HC211-33 HC211-34 HC211-35	T211	4.01 4.31 4.13 4.06 3.98
HCT212 212-36 212-37 212-38 212-39	60 2-1/4 2-5/16 2-3/8 2-7/16	32 1-17/64	19 3/4	102 4-1/64	64 2-1/32	35 1-3/8	102 4-1/64	22 55/64	146 5-3/4	194 7-41/64	64 2-33/64	42 1-21/32	119 4-11/16	77.8 3.063	31 1.220	HC212 HC212-36 HC212-37 HC212-38 HC212-39	T212	4.90 4.92 4.97 4.90 4.89	
HCT213 213-40 213-41	65 2-1/2 2-9/16	32 1-17/64	21 53/64	111 4-3/8	70 2-3/4	41 1-39/64	121 4-49/64	26 1-13/2	151 5-15/16	167 6-37/64	224 8-13/16	70 2-3/4	44 1-47/64	137 5-25/64	85.7 3.374	34.1 1.343	HC213 HC213-40 HC213-41	T213	7.14 7.24 7.13
HCT214 214-42 214-43 214-44	70 2-5/8 2-11/16 2-3/4	32 1-17/64	21 53/64	111 4-3/8	70 2-3/4	41 1-39/64	121 4-49/64	26 1-13/2	151 5-15/16	167 6-37/64	224 8-13/16	70 2-3/4	46 1-13/16	137 5.374	85.7 1.343	34.1 1.343	HC214 HC214-42 HC214-43 HC214-44	T214	7.15 7.09 7.28 7.16
HCT215 215-45 215-46 215-47 215-48	75 2-13/16 2-7/8 2-15/16 3	32 1-17/64	21 53/64	111 4-3/8	70 2-3/4	41 1-39/64	121 4-49/64	26 1-13/2	151 5-15/16	167 6-37/64	232 9-9/64	70 2-3/4	48 1-57/64	140 3.626	92.1 1.469	37.3 1.469	HC215 HC215-45 HC215-46 HC215-47 HC215-48	T215	7.67 7.97 7.84 7.71 7.57
HCT216 216-49 216-50 216-51	80 3-1/16 3-1/8 3-3/16	32 1-17/64	21 53/64	111 4-3/8	70 2-3/4	41 1-39/64	121 4-49/64	26 1-13/2	165 6-1/2	184 9-1/4	235 2.858	70 2-11/64	51 6-11/16	162 2.858	95.2 0.965	37.3 0.965	HC216 HC216-49 HC216-50 HC216-51	T216	8.76 8.96 8.82 8.67
HCT217 217-52 217-53 217-55	85 3-1/4 3-5/16 3-7/16	38 1-1/2	29 1-9/64	124 4-7/8	73 2-7/8	48 1-57/64	157 1-57/64	30 1-3/16	173 6-13/16	198 7-51/64	260 10-15/64	73 2-7/8	54 1-57/64	162 6-13/16	113.2 7.51	82 1-10/16	UK217;H217 UK217;H217 UK217;H217	T217	10.91 11.10 10.98 10.73
HCT218 218-56	90 3-1/2	40 1-37/64	30 1-3/16	130 5-1/8	80 3-5/32	48 1-57/64	140 5-35/64	30 1-3/16	190 7-31/64	215 8-15/32	275 10-53/64	80 3-5/32	55 2-11/64	170 2.858	72.6 0.965	24.5 0.965	HC218 HC218-56	T218	12.01 12.10

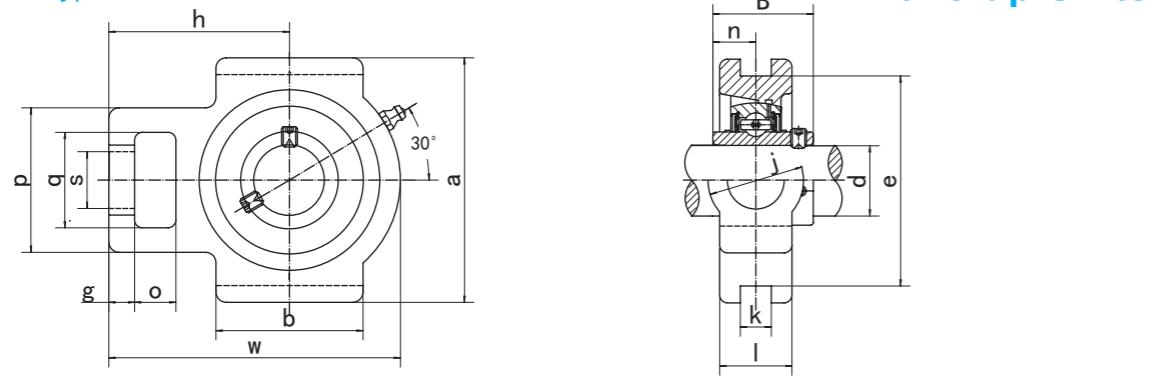
**Take-up Units
(with adapter mounted)**



UKT2 (Normal-duty)

Unit NO.	Dimensions (mm / in.)														Bearing No.	Housing No.	Weight (kg)
	d	o	g	p	q	s	b	k	e	a	w	j	l	h	t		

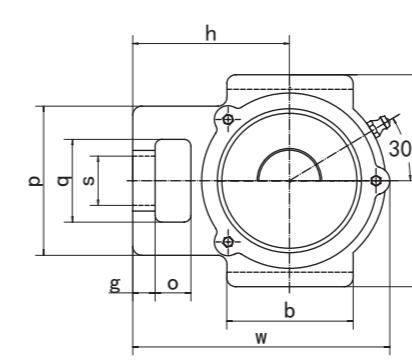
UCST2(Normal-duty)



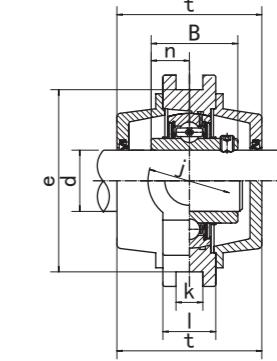
Take-up Units

Unit NO.	Dimensions (mm / in.)																Bearing No.	Housing No.	Weight (kg)
	d	o	g	p	q	s	b	k	e	a	w	j	l	h	B	n			
UCST201 201-8	12 1/2	16 5/8	10 25/64	51 1-1/64	32 1-1/4	19 3/4	51 2-1/64	13.5 17/32	76 2-63/64	89 3-1/2	94 3-11/16	32 1-1/4	24 15/16	60 2-13/32	31 1.2205	12.7 0.500	UC201 UC201-8	ST201	0.80
UCST202 202-9 202-10	15 9/16 5/8	16 5/8	10 25/64	51 1-1/64	32 1-1/4	19 3/4	51 2-1/64	13.5 17/32	76 2-63/64	89 3-1/2	94 3-11/16	32 1-1/4	24 15/16	60 2-13/32	31 1.221	12.7 0.500	UC202 UC202-9 UC202-10	ST202	0.83
UCST203 203-11	17 11/16	16 5/8	10 25/64	51 1-1/64	32 1-1/4	19 3/4	51 2-1/64	13.5 17/32	76 2-63/64	89 3-1/2	94 3-11/16	32 1-1/4	24 15/16	60 2-13/32	31 1.2205	12.7 0.500	UC203 UC203-11	ST203	0.82
UCST204 204-12	20 3/4	16 5/8	10 25/64	51 1-1/64	32 1-1/4	19 3/4	51 2-1/64	13.5 17/32	76 2-63/64	89 3-1/2	94 3-11/16	32 1-1/4	24 15/16	60 2-13/32	31 1.2205	12.7 0.500	UC204 UC204-12	ST204	0.80
UCST205 205-13 205-14 205-15 205-16	25 13/16 7/8 15/16 1	16 5/8	10 25/64	51 1-1/64	32 1-1/4	22 55/64	51 2-1/64	13.5 17/32	76 2-63/64	89 3-1/2	97 3-13/16	32 1-1/4	24 15/16	62 2-7/16	34.1 1.3425	14.3 0.563	UC205 UC205-13 UC205-14 UC205-15 UC205-16	ST205	0.79
UCST206 206-17 206-18 206-19 206-20	30 1-1/16 1-1/8 1-3/16 1-1/4	16 5/8	10 25/64	56 2-7/32	37 1-15/32	22 55/64	57 1-1/2	13.5 17/32	89 2-15/32	102 3-1/2	113 3-13/16	37 1-1/4	24 15/16	70 2-3/4	38.1 1.5000	15.9 0.626	UC206 UC206-17 UC206-18 UC206-19 UC206-20	ST206	1.08
UCST207 207-20 207-21 207-22 207-23	35 1-1/4 1-5/16 1-3/8 1-7/16	16 5/8	13 33/64	64 2-33/64	37 1-27/64	22 55/64	64 2-33/64	13.5 17/32	89 3-1/2	102 4-1/64	129 4-29/64	37 1-29/64	30 15/16	78 2-3/4	42.9 1.6890	17.5 0.689	UC207 UC207-20 UC207-21 UC207-22 UC207-23	ST207	1.55
UCST208 208-24 208-25	40 1-1/2 1-9/16	19 5/8	16 3-17/64	83 1-15/16	49 1-9/64	29 3-17/64	83 1-9/64	17.5 11/16	102 4-31/64	114 5-43/64	144 1-15/16	49 1-19/64	33 3-1/2	89 1.9370	49.2 0.748	UC208 UC208-24 UC208-25	ST208	2.29	
UCST209 209-26 209-27 209-28	45 1-5/8 1-11/16 1-3/4	19 5/8	16 3-17/64	83 1-15/16	49 1-9/64	29 3-17/64	83 1-9/64	17.5 11/16	102 4-39/64	117 5-43/64	144 1-15/16	49 1-3/8	35 3-27/64	87 1.9370	49.2 0.748	UC209 UC209-26 UC209-27 UC209-28	ST209	2.32	
UCST210 210-29 210-30 210-31 210-32	50 1-13/16 1-7/8 1-15/16 2	19 5/8	16 3-17/64	83 1-15/16	49 1-9/64	29 3-17/64	83 1-9/64	17.5 11/16	102 4-39/64	117 5-55/64	149 1-15/16	49 1-3/8	35 3-35/64	90 2.0315	51.6 0.748	UC210 UC210-29 UC210-30 UC210-31 UC210-32	ST210	2.36	
UCST211 211-32 211-33 211-34 211-35	55 2 2-1/16 2-1/8 2-3/16	25 63/64	19 3/4	102 4-1/64	64 2-1/32	35 1-1/16	130 5-3/4	146 6-47/64	171 2-33/64	64 1-5/8	149 4-11/64	41 2.1890	106 0.874	55.6 0.874	22.2 0.874	UC211 UC211-32 UC211-33 UC211-34 UC211-35	ST211	3.89	
UCST212 212-36 212-37 212-38 212-39	60 2-1/4 2-5/16 2-3/8 2-7/16	32 1-17/64	19 3/4	102 4-1/64	64 2-1/32	35 1-3/8	102 3-3/4	146 1-1/16	130 5-3/4	64 1-5/8	119 4-11/64	65.1 2.5630	25.4 1.000	UC212 UC212-36 UC212-37 UC212-38 UC212-39	ST212	4.82			
UCST213 213-40 213-41	65 2-1/2 2-9/16	32 1-17/64	21 53/64	111 4-3/8	70 2-3/4	41 1-39/64	121 4-49/64	151 5-15/16	167 6-37/64	194 8-13/16	224 2-3/4	70 1-47/64	46 5-25/64	118 4-41/64	65.1 2.5630	25.4 1.000	UC213 UC213-40 UC213-41	ST213	7.36

Take-up Units

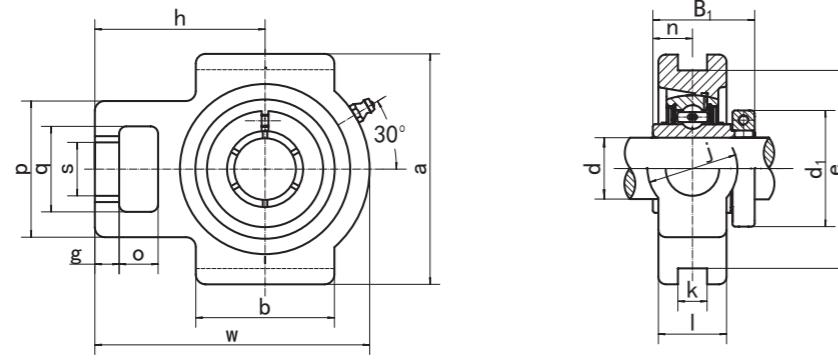


UCCT2 (Normal-duty)



Unit NO.	Dimensions (mm / in.)																Bearing No.	Housing No.	Weight (kg)	
	d	o	g	p	q	s	b	k	e	a	w	j	l	h	t	B	n			
UCCT204 204-12	20 3/4	16 5/8	10 25/64	51 1-1/64	32 1-1/4	19 3/4	51 2-1/64	12 15/32	76 2-63/64	89 3-1/2	94 3-11/16	32 1-1/4	21 53/64	61 2-13/32	62 2-7/16	31 1.2205	12.7 0.500	UC204 UC204-12	CT204	0.68
UCCT205 205-13 205-14 205-15 205-16	25 13/16 7/8 15/16 1	16 5/8	10 25/64	51 1-1/64	32 1-1/4	19 3/4	51 2-1/64	12 15/32	76 2-63/64	89 3-1/2	100 3-15/16	32 1-1/4	24 15/16	62 2-7/16	70 2-3/4	34.1 1.3425	14.3 0.563	UC205 UC205-13 UC205-14 UC205-15 UC205-16	CT205	0.93
UCCT206 206-17 206-18 206-19 206-20	30 1-1/16 1-1/8 1-3/16 1-1/4	16 5/8	10 25/64	56 2-7/32	37 1-15/32	22 55/64	57 1-1/2	12 15/32	89 2-1/4	102 4/16	113 4-29/64	37 								

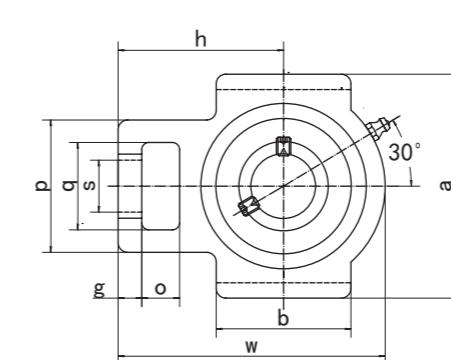
NCT2 (Normal-duty)



Take-up Units

Unit NO.	Dimensions (mm / in.)																Bearing No.	Housing No.	Weight (kg)	
	d	d ₁	o	g	p	q	s	b	k	e	a	w	j	l	h	B ₁	n			
NCT204 204-12	20 3/4	44.5 1-3/4	16 5/8	10 25/64	51 2-1/64	32 1-1/4	19 3/4	51 2-1/64	12 15/32	76 2-63/64	89 3-1/2	94 3-11/16	32 1-1/4	21 53/64	61 2-13/32	33.4 1.315	12.7 0.500	NC204 NC204-12	T204	0.87
NCT205 205-14 205-15 205-16	25 7/8 15/16 1	49.2 /	16 /	10 25/64	51 2-1/64	32 1-1/4	19 3/4	51 2-1/64	12 15/32	76 2-63/64	89 3-1/2	97 3-13/16	32 1-1/4	24 15/16	62 2-7/16	36.5 1.437	14.3 0.563	NC205 NC205-14 NC205-15 NC205-16	T205	1.00
NCT206 206-18 206-19 206-20	30 1-1/8 1-3/16 1-1/4	55.6 /	16 /	10 25/64	56 2-7/32	37 1-15/32	22 55/64	57 2-1/4	12 15/32	89 3-1/2	102 4-1/64	113 4-29/64	37 1-15/32	28 1-3/32	70 2-3/4	39.7 1.563	15.9 0.626	NC206 NC206-18 NC206-19 NC206-20		
NCT207 207-20 207-22 207-23	35 1-1/4 1-3/8 1-7/16	65.1 2-7/16 2-9/16	16 /	13 33/64	64 2-33/64	37 1-15/32	22 55/64	64 2-33/64	12 15/32	89 3-1/2	102 4-1/64	129 5-5/64	37 1-15/32	30 1-3/16	78 3-5/64	44.5 1.752	17.5 0.740	NC207 NC207-20 NC207-22 NC207-23		
NCT208 208-24	40 1-1/2	68.3 2-11/16	19 3/4	16 5/8	83 3-17/64	49 1-15/16	29 1-9/32	83 3-17/64	16 5/8	102 4-1/64	114 4-31/64	144 5-43/64	49 1-15/16	33 1-19/64	89 3-1/2	50.8 2.000	19.0 0.748	NC208 NC208-24	T208	2.72
NCT209 209-26 209-27 209-28	45 1-5/8 1-11/16 1-3/4	74.6 2-13/16 2-15/16	19 /	16 5/8	83 3-17/64	49 1-15/16	29 1-9/32	83 3-17/64	16 5/8	102 4-1/64	117 4-39/64	144 5-43/64	49 1-15/16	35 1-3/8	87 3-27/64	50.8 2.000	19.0 0.748	NC209 NC209-26 NC209-27 NC209-28	T209	2.79
NCT210 210-31 210-32	50 1-15/16 2	85.7 3-3/8	19 3/4	16 5/8	83 3-17/64	49 1-15/16	29 1-9/32	86 3-25/64	16 5/8	102 4-1/64	117 4-39/64	149 5-55/64	49 1-15/16	37 1-3/8	90 3-35/64	53.1 2.091	19.0 0.748	NC210 NC210-31 NC210-32		
NCT211 211-32 211-35	55 2 2-3/16	92.1 3-1/2 3-5/8	25 63/64	19 3/4	102 4-1/64	64 2-1/32	35 1-3/8	95 3-3/4	22 55/64	130 5-1/8	146 5-3/4	171 6-47/64	64 2-33/64	38 1-1/2	106 4-11/64	57.1 2.248	22.2 0.874	NC211 NC211-32 NC211-35	T211	4.25
NCT212 212-36 212-39	60 2-1/4	104.8 4-1/16	32 1-17/64	19 3/4	102 4-1/64	64 2-1/32	35 1-3/8	102 4-1/64	22 55/64	130 5-1/8	146 5-3/4	194 7-41/64	64 2-33/64	42 1-21/32	119 4-11/16	66.7 2.626	25.4 1.000	NC212 NC212-36 NC212-39		

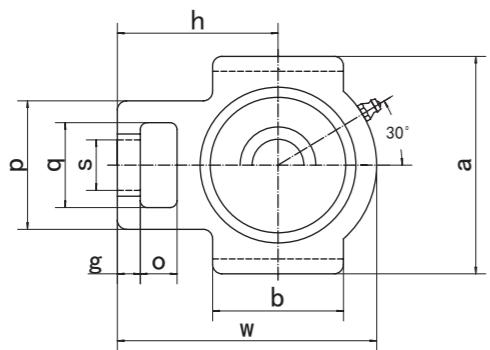
Take-up Units



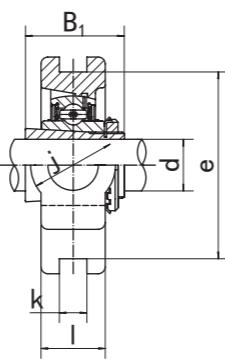
UCTX(Medium-duty)

Unit No.	Dimensions (mm / in.)															Bearing No.	Housing No.	Weight (kg)	
	d	o	g	p	q	s	b	k	e	a	w	j	l	h	B	n			
UCTX05 X05-13 X05-14 X05-15 X05-16	25 13/16 7/8 15/16 1	16	12	56	37	22	57	12	89	102	113	28	37	70	38.1	15.9	UCX05 UCX05-13 UCX05-14 UCX05-15 UCX05-16	TX05	1.30
UCTX06 X06-17 X06-18 X06-19 X06-20	30 1-1/16 1-1/8 1-3/16 1-1/4	16	15	64	37	22	64	12	89	102	129	30	37	78	42.9	17.5	UCX06 UCX06-17 UCX06-18 UCX06-19 UCX06-20		
UCTX07 X07-21 X07-22 X07-23	35 1-5/16 1-3/8 1-7/16	19	17	83	49	29	83	16	102	114	144	36	49	88	49.2	19	UCX07 UCX07-21 UCX07-22 UCX07-23	TX07	2.60
UCTX08 X08-24 X08-25	40 1-1/2 1-9/16	19	17	83	49	29	83	16	102	117	144	36	49	87	49.2	19	UCX08 UCX08-24 UCX08-25		
UCTX09 X09-26 X09-27 X09-28 X09-29	45 1-5/8 1-11/16 1-3/4 1-13/16	19	18	83	49	29	86	16	102	117	151	38	49	92	51.6	19	UCX09 UCX09-26 UCX09-27 UCX09-28 UCX09-29	TX09	2.70
UCTX10 X10-30 X10-31 X10-32	50 1-7/8 1-15/16 2	25	21	102	64	35	95	22	130	146	171	42	64	106	55.6	22.2	UCX10 UCX10-30 UCX10-31 UCX10-32		
UCTX11 X11-33 X11-34 X11-35 X11-36 X11-37	55 2-1/16 2-1/8 2-3/16 2-1/4 2-5/16	32	21	102	64	35	102	22	130	146	194	44	64	119	65.1	25.4	UCX11 UCX11-33 UCX11-34 UCX11-35 UCX11-36 UCX11-37	TX11	4.90
UCTX12 X12-38 X12-39	60 2-3/8 2-7/16	32	23	111	70	41	121	26	151	167	224	48	70	137	65.1	25.4	UCX12 UCX12-38 UCX12-39		
UCTX13 X13-40 X13-41	65 2-1/2 2-9/16	32	23	111	70	41	121	26	151	167	224	48	70	137	74.6	30.2	UCX13 UCX13-40 UCX13-41	TX13	7.10
UCTX14 X14-42 X14-43 X14-44	70 2-5/8 2-11/16 2-3/4	32	23	111	70	41	121	26	151	167	232	48	70	140	77.8	33.3	UCX14 UCX14-42 UCX14-43 UCX14-44		
UCTX15 X15-45 X15-46 X15-47 X15-48	75 2-13/16 2-7/8 2-15/16 3	32	23	111	70	41	121	28	165	184	235	48	70	140	82.6	33.3	UCX15 UCX15-45 UCX15-46 UCX15-47 UCX15-48	TX15	8.00
UCTX16 X16-49 X16-50 X16-51 X16-52	80 3-1/16 3-1/8 3-3/16 3-1/4	38	30	124	73	48	157	28	173	198	260	54	73	162	85.7	34.1	UCX16 UCX16-49 UCX16-50 UCX16-51 UCX16-52		
UCTX17 X17-53 X17-55	85 3-5/16 3-7/16	38	30	124	73	48	157	28	173	198	260	54	73	162	96	39.7	UCX17 UCX17-53 UCX17-55	TX17	11.30

UKTX (Medium-duty)

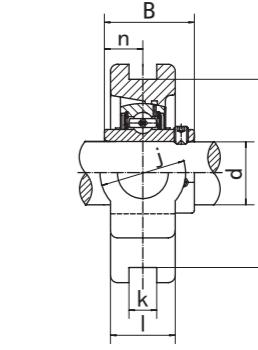
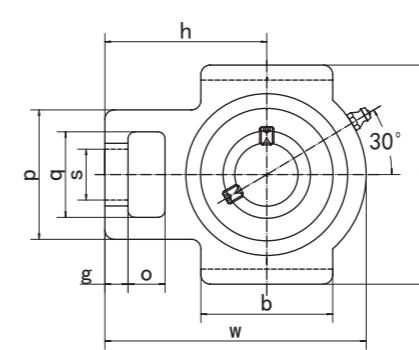


Take-up Units



Unit NO.	Dimensions (mm / in.)															Bearing No.	Housing No.	Weight (kg)
	d	o	g	p	q	s	b	k	e	a	w	l	j	h	B ₁			
UKTX05;H2305	20	16	12	56	37	22	57	12	89	102	113	28	37	70	35	UKX05;H2305	TX05	1.30
X05;HE2305	3/4	5/8	15/32	2-7/32	1-15/32	55/64	2-1/4	0.472	3-1/2	4-1/64	4-29/64	1-3/32	1-29/64	2-3/4	1.378	UKX05;HE2305		
UKTX06;H2306	25	16	15	64	37	22	64	12	89	102	129	30	37	78	38	UKX06;H2306	TX06	1.70
X06;HS2306	7/8	5/8	19/32	2-33/64	1-29/64	55/64	2-33/64	0.472	3-1/2	4-1/64	5-5/64	1-3/16	1-29/64	3-5/64	1.496	UKX06;HS2306		
X06;HE2306	1															UKX06;HE2306		
UKTX07;H2307	30	19	17	83	49	29	83	16	102	114	144	36	49	88	43	UKX07;H2307	TX07	2.60
X07;HS2307	1-1/8	3/4	21/32	3-17/64	1-15/16	1-9/64	3-17/64	0.63	4-1/64	4-31/64	5-43/64	1-13/32	1-15/16	3-27/64	1.811	UKX07;HS2307		
UKTX08;H2308	35	19	17	83	49	29	83	16	102	117	144	36	49	87	46	UKX08;H2308	TX08	2.50
X08;HE2308	1-1/4	3/4	21/32	3-17/64	1-15/16	1-9/64	3-17/64	0.63	4-1/64	4-39/64	5-43/64	1-13/32	1-15/16	3-27/64	1.811	UKX08;HE2308		
X08;HS2308	1-3/8															UKX08;HS2308		
UKTX09;H2309	40	19	18	83	49	29	86	16	102	117	151	38	49	92	50	UKX09;H2309	TX09	2.70
X09;HA2309	1-7/16															UKX09;HA2309		
X09;HE2309	1-1/2	3/4	23/32	3-17/64	1-15/16	1-9/64	3-25/64	0.63	4-1/64	4-39/64	5-15/16	1-1/2	1-15/16	3-5/8	1.969	UKX09;HE2309		
X09;HS2309	1-5/8															UKX09;HS2309		
UKTX10;H2310	45	25	21	102	64	35	95	22	130	146	171	42	64	106	55	UKX10;H2310	TX10	4.30
X10;HS2310	1-5/8															UKX10;HS2310		
X10;HA2310	1-11/16	63/64	13/16	4-1/64	2-1/32	1-3/8	3-3/4	0.866	5-1/8	5-3/4	6-47/64	1-21/32	2-33/64	4-11/64	2.165	UKX10;HA2310		
X10;HE2310	1-3/4															UKX10;HE2310		
UKTX11;H2311	50	32	21	102	64	35	102	22	130	146	194	44	64	119	59	UKX11;H2311	TX11	5.00
X11;HS2311	1-7/8															UKX11;HS2311		
X11;HA2311	1-15/16	1-17/64	13/16	4-1/64	2-1/32	1-3/8	4-1/64	0.866	5-1/8	5-3/4	7-41/64	1-23/32	2-33/64	4-11/16	2.323	UKX11;HA2311		
X11;HE2311	2															UKX11;HE2311		
UKTX12;H2312	55	32	23	111	70	41	121	26	151	167	224	48	70	137	62	UKX12;H2312	TX12	7.10
X12;HS2312	2-1/8	1-17/64	29/32	4-3/8	2-3/4	1-39/64	4-49/64	1.024	5-15/16	6-37/64	8-13/16	1-7/8	2-3/4	5-25/64	2.441	UKX12;HS2312		
UKTX13;H2313	60	32	23	111	70	41	121	26	151	167	224	48	70	137	65	UKX13;H2313	TX13	7.10
X13;HA2313	2-3/16															UKX13;HA2313		
X13;HE2313	2-1/4	1-17/64	29/32	4-3/8	2-3/4	1-39/64	4-49/64	1.024	5-15/16	6-37/64	8-13/16	1-7/8	2-3/4	5-25/64	2.559	UKX13;HE2313		
X13;HS2313	2-3/8															UKX13;HS2313		
UKTX15;H2315	65	32	23	111	70	41	121	28	165	184	235	48	70	140	73	UKX15;H2315	TX15	8.00
X15;HA2315	2-7/16	1-17/64	29/32	4-3/8	2-3/4	1-39/64	4-49/64	1.102	6-1/2	7-1/4	9-1/4	1-57/64	2-3/4	5-33/64	2.874	UKX15;HA2315		
X15;HE2315	2-1/2															UKX15;HE2315		
UKTX16;H2316	70	38	30	124	73	48	157	28	173	198	260	54	73	162	78	UKX16;H2316	TX16	11.30
X16;HA2316	2-11/16	1-1/2	1-3/16	4-7/8	2-7/8	1-57/64	6-3/16	1.102	6-13/16	7-51/64	10-15/64	2-1/8	2-7/8	6-3/8	3.071	UKX16;HA2316		
X16;HE2316	2-3/4															UKX16;HE2316		
UKTX17;H2317	75	38	30	124	73	48	157	28	173	198	260	54	73	162	82	UKX17;H2317	TX17	11.30
X17;HA2317	2-15/16	1-1/2	1-3/16	4-7/8	2-7/8	1-57/64	6-3/16	1.102	6-13/16	7-51/64	10-15/64	2-1/8	2-7/8	6-3/8	3.228	UKX17;HA2317		
X17;HS2317	3															UKX17;HS2317		

Take-up Units



UCT3 (Heavy-duty)

Unit NO.	Dimensions (mm / in.)															Bearing No.	Housing No.	Weight (kg)
d	o	g	p	q	s	b	k	e	a	w	l	j	h	B	n			

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